



C A S T S T O N E A R C H I T E C T U R A L D R E S S I N G S



WARRICK STONE

2006

Introduction

Company Profile

C. Warrick & Son was first established in 1946 undertaking all manner of general precast work including early 'cast stone'. The company continued as a general regional precaster until the early 90's. As precasters began operating on a national basis, it



became essential for companies to specialise and the decision was made to focus on our growing cast stone production. The company has not looked back with cast stone now accounting for approximately 95% of our business with turnover increasing annually. A large proportion of our sales are based around our standard product range listed in this brochure, although we still undertake numerous bespoke projects from conception to completion.

Standard Product Range

By using our standard units listed in the following pages it is possible to keep costs and lead times to a minimum. This range offers hundreds of units which have been developed with Architects and builders allowing the designer to be creative while still working within a budget.

The success of this range, and the response times now demanded by construction programmes, has prompted us to stock some of the more popular products. These units are produced in the Bath colour and are indicated in the catalogue by the stock symbol:

Stock

All standard units are available to order in any one of our colour range illustrated on the following page.

We aim to ensure the highest standards are maintained and improved through the ongoing development of our product range and materials. We therefore reserve the right to change designs and specifications at any time and without notice.

Bespoke Units

The very nature of cast stone allows us to mould units to virtually any shape. So when our comprehensive range of standard units does not meet with your design needs, or you require the reproduction of existing units, both our design and production teams have considerable experience in producing custom made stonework to your individual details.

This can be from relatively simple cills to ornate detailing requiring GRP or rubber moulding from carved originals. We are proud of the service we provide and enjoy the challenge this type of work brings to our experienced team.

Ordering & Delivery

When ordering please note the following information:

- Product codes, and unit sizes
- Colour required
- Quantities
- Full delivery address

If you intend to collect goods please give notice prior to collection to allow time for packing and avoid unnecessary waiting.

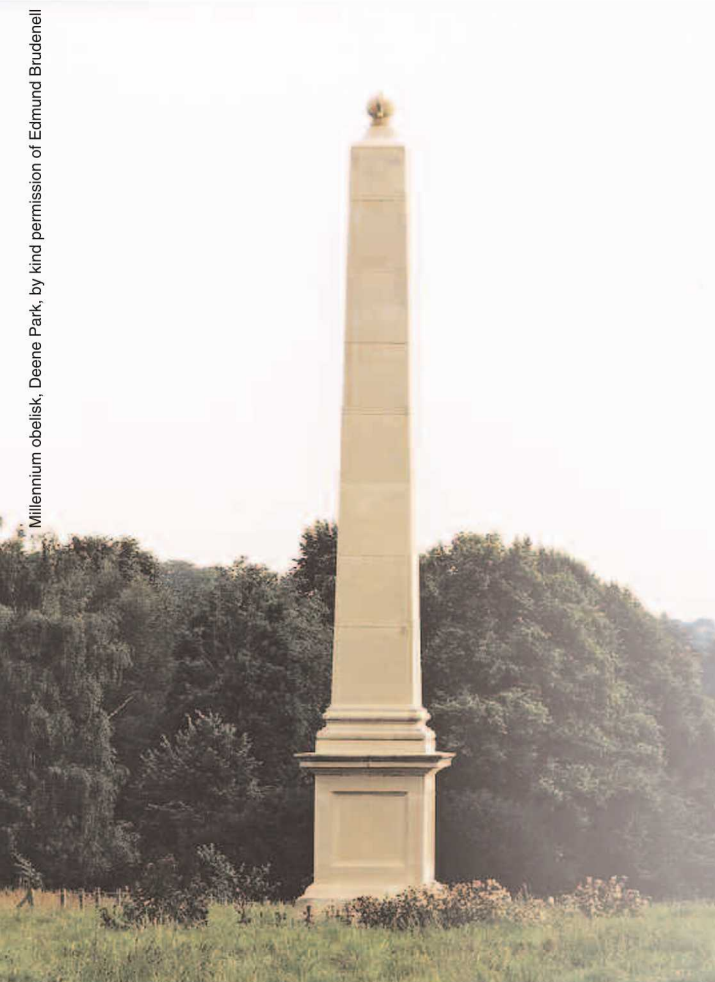
All orders are packed on non-returnable pallets and shrink wrapped.

Warrick Stone dressings may only be returned with our prior consent. Any credit given will be less haulage, breakages, and 15% restocking charge.



Contents

Millennium obelisk, Deene Park, by kind permission of Edmund Brudenell



<i>Window Cills</i>	2
<i>Window Heads</i>	3
<i>Window Surrounds</i>	4-5
<i>Door Surrounds</i>	5
<i>String Courses & Plinths</i>	6
<i>Quoins/Ashlar Blocks/Gable Vents</i>	7
<i>Corbels/Plaques/Keystones</i>	8
<i>Chimney Caps/Steps/Threshold</i>	9
<i>Porticos</i>	10-11
<i>Columns & Pilasters</i>	11
<i>Pier Caps</i>	12-14
<i>Urns</i>	13
<i>Finials</i>	13-14
<i>Wall Coping</i>	15
<i>Balustrading</i>	16
<i>Technical</i>	17

Colour Range

Standard Colour range

Stock items are indicated in the catalogue by the stock symbol: **Stock**



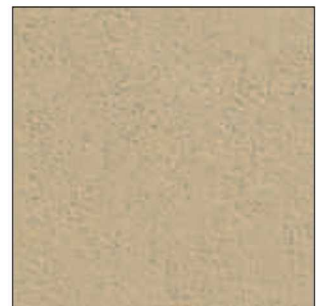
Bath



Ancaster

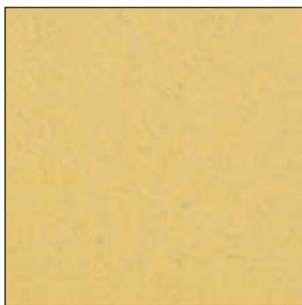


Portland



Yorkstone

Special Colour range (these colours are supplied at a supplementary rate)



Clipsham



Carstone



Terracotta



Grey

Please Note: the reproduction of our colour range in this brochure is as accurate as the printing process will permit. Colour samples are available where precise colour tolerances are vital.

General Information

Technical

Warrick Stone dressings are manufactured from crushed stone aggregates, cement and colouring pigments. Each item is hand made producing a fine surface finish similar to that of a natural sandstone. This provides a readily available alternative to quarried stone, which is normally at a fraction of the price. With careful handling during construction, once completed the material needs no special maintenance. Experience has shown that under similar conditions Warrick stone dressings will weather much the same as natural stone.

All Warrick Stone units have a minimum 28 day compressive strength of greater than 25N/mm² exceeding the requirements of BS1217 1997 & BS6457 1984.

The suggested installation details, technical information and illustrations shown in this catalogue are, to the best of our knowledge, correct at the time of printing. We strongly recommend professional advice should be taken with regard to installation to ensure compliance with current building regulations and any local by-laws

For more detailed information, many of our products have 'product data sheets' available. Please ask for more information.

Site Handling

The safe handling of all units is essential to avoid any damage on site.

Avoid storing pallets on uneven ground

Never stack pallets on top of each other.

When unpacking ensure bags are cut open with a knife, taking care not to damage the faces.

When restacking or moving pallets always re-use packaging to prevent damage by units knocking together.

Generally all units, particularly Heads, should be stored and handled in the plane to which they are to be installed.

Once installed units should be protected to avoid damage or contamination during construction.



Window Cill Protection



Units packed for delivery

Cast stone should only be laid by masons or suitably experienced bricklayers.

All stonework is designed to be laid with joints of between 5-10mm. We recommend all jointing of stonework is done with lime mortar

It is important to protect all units to minimise the need for any remedial work. However where necessary we can supply a suitable pre-mix for site repairs. Although such repairs will not match the original units exactly.

Efflorescence

Concrete products may occasionally suffer apparent colour fading due to the naturally occurring temporary phenomenon of efflorescence. This is inherent in all top quality products with a high cement content. It is in no way detrimental to the performance of the material and responsibility cannot be accepted by the seller for its occurrence.





Warrick Stone
Seagate Road
Long Sutton
Spalding
Lincolnshire
PE12 9AD

Tel: 01406 362262 Fax: 01406 364412

email: sales@warrickstone.co.uk web: www.warrickstone.co.uk

Warrick Stone is a trading name of C. Warrick & Son (Concrete) Ltd.