This drawing is the pro	perty of CRITTALL WINDOWS Ltd. It is a confidential document	4
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<u>FI</u>	XING PROCEDURE FOR W20 WINDOWS:	
1.	WINDOW FRAMES SHOULD BE REMOVED FROM THEIR CRATES AND CHECKED OFF AGAINS BEFORE THEY ARE CAREFULLY STACKED ON WOODEN BATONS WITH PACKING SUCH AS IF THE FRAMES ARE NOT TO BE STORED UNDER COVER THEY SHOULD BE COVERED WITH	CARDBOARD BETWEEN F
2.	SOME ANCILLARY COMPONENTS, SUCH AS DOOR HANDLES AND FIXINGS ETC ARE PACKED IN POLYTHENE BAGS OR CARDBOARD BOXES. CRATES SHOULD BE CHECKED TO ENSURE EVERYTHING HAS BEEN REMOVED BEFORE DISPOSAL.	
З.	BEFORE COMMENCING INSTALLATION, OPENINGS SHOULD BE CHECKED TO ENSURE THEY A ANY COUPLED ASSEMBLIES SHOULD BE SET OUT, CHECKED FOR SQUARENESS OPERATION FITTINGS OPERATE CORRECTLY.	
4.	WHERE PRESSED METAL ITEMS ARE SPECIFIED, THESE MUST BE CENTRALISED IN THE OP LINE AND LEVEL BEFORE FIXING.	ENING AND CHECKED FOR
5.	WHEN FIXING COUPLED ASSEMBLIES, MULLION BAR POSITIONS MUST BE SET OUT PRIOR WINDOW FRAMES. THIS ENSURES ANY VARIATION BETWEEN WINDOW UNIT SIZE AND TH POSITION MULLIONS ENSURING THEY ARE PLUMB IN BOTH PLANES.	
6.	APPLY UNIVERSAL BEDDING COMPOUND TO THE PERIMETER OF FRAMES AND TO THE COU BEDDING COMPOUND IS SPECIFIED ENSURE ALL PERIMETER HOLES IN THE FRAME ARE SEA PARTICULAR REGARD TO FIXED LIGHTS & THE HEAD BARS OF SASH FRAMES. NYLON WA FIXINGS OF OPENING VENTS. ALSO ENSURE GLAZING BARS ARE SEALED AT FENESTRA J THE FRAME PERIMETER. SEE DETAILS FOR SPECIFIC REQUIREMENTS. INSERT WINDOWS E ENSURING HOLES IN THE WINDOW FRAME ALIGN WITH THOSE IN THE MULLION (WHERE AP FRAMES ARE POSITIONED FOR LINE LEVEL & PLUMB BEFORE BOLTING FRAMES AND MULL FRAMES TO STRUCTURE – BEFORE FULLY TIGHTENING SCREWS, MAKE FINAL CHECK FOR	ALED WITH SILICONE, WI ASHERS ARE USED AT TI OINTS AND AT THEIR JU BETWEEN STRUCTURE A PPLICABLE). SHIM TIGHT. LIONS LOOSELY TOGETHI
7.	'HOLE IN THE WALL' WINDOWS SHOULD BE CENTRALISED IN THE OPENING. SHIM AS REQU LEVEL AND SQUARE AND SECURED TO THE STRUCTURE. EMBEDMENT OF SCREWS MUST IN DIFFERENT FIXINGS ARE USED FOR DIFFERING STRUCTURAL MATERIALS – WOODSCREWS WOODSCREWS INTO MASONRY/BRICKWORK, SELF TAPPING SCREWS INTO PRESSINGS AN METAL. REFER TO INDIVIDUAL FIXING DETAILS FOR PRECISE SCREW REQUIREMENTS. TO ENSURE THE PRODUCT CONFORMS TO THE STRUCTURAL REQUIREMENTS OF THE SPEC SHOULD NOT EXCEED 1.5 × FIXING DIAMETER. WHERE GAPS ARE IN EXCESS OF THIS, SOL	BE A MINIMUM OF 25mm. INTO TIMBER, PLUGS AN ID MACHINE SCREWS INT CIFICATION, SHIM THICKN
	WHERE GLAZING BARS OCCUR IN ADJACENT FRAMES IT IS ESSENTIAL THAT THESE ARE THEY LINE THROUGH.	CHECKED TO ENSURE
9.	PRIOR TO GLAZING, MAKE SURE THAT THE GLASS IS SQUARE AND FITS PROPERLY. ENSU REMOVED FROM THE GLAZING AREA BY WIPING WITH A CLEAN RAG. NOTE THAT GLAZING THEIR PARTICULAR PANE AND ARE NOT INTERCHANGEABLE.	
10.	REFER TO GLAZING DETAIL. APPLY GLAZING TAPE TO HEAD AND SILL FIRST, TAPE AT J SEAL JOINT WITH COMPATIBLE SEALANT. ALL GLASS SHOULD BE BLOCKED IN ACCORDAN ILLUSTRATION. POSITION GLASS CENTRALLY IN FRAME AND PRESS FIRMLY ONTO THE GI TO `TOE AND HEEL` ALL SIDE HINGED WINDOWS AND DOORS. APPLY STUDS FOR SNAP-O	NCE WITH BS6262- SEE LAZING TAPE. IT IS ESSE
11.	APPLY HEAD AND SILL BEADS, ENSURING THEY ARE CENTRALISED IN THE REBATE. APPL BETWEEN HORIZONTALS. ANY GAPS AT THE CORNERS SHOULD BE EQUALISED AROUND ALLOWABLE GAP SPECIFIED IN BS 6510:2005 OF 3mm.	
12.	APPLY SILICONE CAPPING. AS SHOWN ON THE GLAZING DETAIL.	
13.	PERIMETER AND COUPLING POINTING CAN NOW BE CARRIED OUT. CLEAN AREAS TO BE SE FIRST AND APPLY PRIMER WHERE NECESSARY – CONSULT SEALANT MANUFACTURER.	ALED
14.	LOOSE FITTINGS, IE DOOR HANDLES, WEATHER BARS ETC. CAN NOW BE FITTED.	
15.	REMOVE LABELS FROM GLASS AND CLEAN DOWN.	MARCH 2017

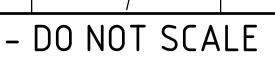
THESE DRAWINGS COVER ONLY THE WORK IN CRITTALL WINDOWS LIMITED CONTRACT. WE DO NOT ASSUME OR ACCEPT ANY RESPONSIBILITY FOR MEASUREMENTS AFFECTING THE WORK OF OTHER CONTRACTORS. DETAILS OF MASONRY, STRUCTURAL STEEL AND OTHER MATERIALS RELATED TO OUR WORK BUT NOT FURNISHED BY CRITTALL WINDOWS LIMITED HAVE BEEN INDICATED ON OUR SHOP DRAWINGS TO THE BEST OF OUR ABILITY AND REFLECT OUR INTERPRETATION OF THE ARCHITECTURAL DRAWINGS AND OUR CONTRACT REQUIREMENTS. TO ENSURE PROPER FITTING AND COORDINATION OF OUR WORK WITH OTHER TRADES, THESE DRAWINGS MUST BE CHECKED BY THE CONTRACTOR AND/OR ARCHITECT AGAINST INFORMATION PROVIDED BY SUPPLIERS OF OTHER MATERIALS THAT RELATE TO OUR WORK, BUT WHICH ARE NOT FURNISHED BY CRITTALL WINDOWS LIMITED.

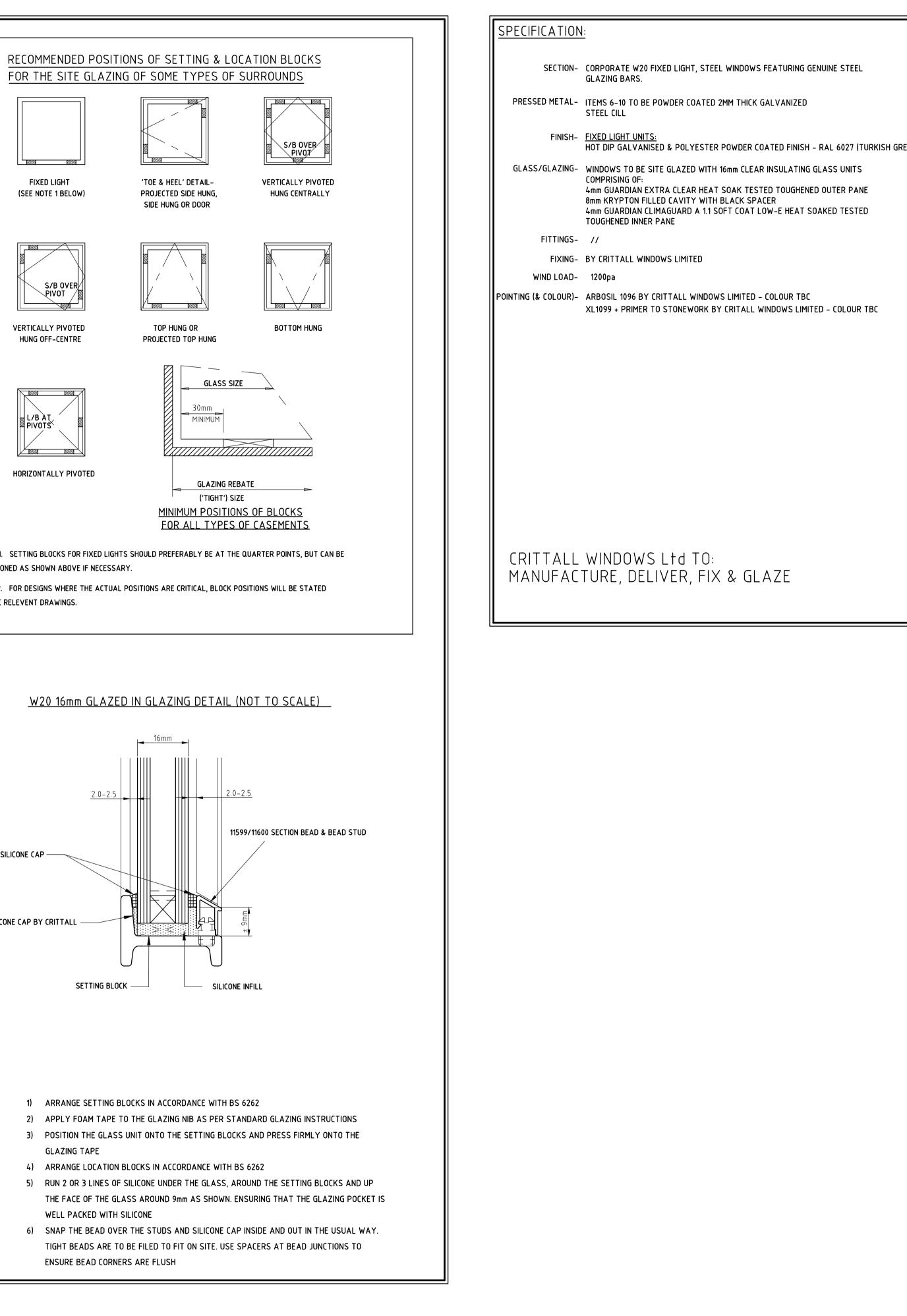
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C CRITTALL WINDOWS LTD. 2018





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