



General Notes

1. Fabrication tolerances unless otherwise stated:-
Linear
Dimensions 100 and under ± 1 mm
over 100 up to 1000 ± 2 mm
over 1000 ± 3 mm
2. Remove all burrs and sharp edges
3. All welds 6mm fillet unless otherwise stated.
4. Hard stamp erection mark at position shown thus:- \blacklozenge
STEEL GRADE 275-355 TYP

5. Machining tolerances unless otherwise stated:- Linear

- Dimensions 100 and under ± 0.25 mm
over 100 up to 1000 ± 0.5 mm
over 1000 ± 1 mm
Diameter 150 and under ± 0.25
over 150 ± 0.4

6. Machined surfaces $3.2 \sqrt{\text{ }}$ unless otherwise stated.
GRADE OF BOLTS 8.8 TYP
Steelwork to EX2

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<p>GLW Engineering & Construction Ltd Three Acres Railway Junction South Creek Road March PE15 8SD 01945 46 46 37</p>	TITLE:	
	DRAWN BY: MJW	DATE: 14/04/2021
MATERIAL:	WEIGHT:	DWG NO.:
Material <not specified>		Assem1.21106
SCALE: 1:10		SHEET 1 OF 1

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