

Nominal size	Effective length (mm)
150 TO 600	600
675 TO 675	1000
825 AND ABOVE	1250

Diagram illustrating the construction of a concrete bed and lower level of a structure. The diagram shows a cross-section of a concrete bed (shaded area) and a lower level (dashed area). The concrete bed is 150mm thick. The lower level is 150mm thick. The distance between the concrete bed and the lower level is labeled as Dimension C. The distance between the concrete bed and the lower level is also labeled as B = A - 150mm. The distance between the concrete bed and the lower level is also labeled as A = more than 1m. The diagram shows a cross-section of a concrete bed (shaded area) and a lower level (dashed area). The concrete bed is 150mm thick. The lower level is 150mm thick. The distance between the concrete bed and the lower level is labeled as Dimension C. The distance between the concrete bed and the lower level is also labeled as B = A - 150mm. The distance between the concrete bed and the lower level is also labeled as A = more than 1m.

CONCRETE BED AND SURROUND TO BE DISCONTINUED AT EVERY PIPE JOINT (NOT TO EXCEED 5m) USING COMPRESSIBLE FILLER COMPRESSIBLE FILLER TO BE 18mm THICK FOR PIPEWORK UPTO 450mm DIAMETER FOR PIPES OVER 450mm FLEXCELL JOINTS TO BE 36mm THICK

- C20 OPC.
- 20mm max. agg. size
- Min. cement content 330kg/m
- Bears are to bear centrally on full width padstone.
14. Mortar shall be 1:3 mix with plasticiser.
15. Cavity shall be filled in max. 400mm lifts and concrete shall be min. strength C25. On site mix may be 1:3:2 (cement:sand:gravel ratio) with 10mm aggregate.
16. Concrete to be class C35 utilising sulphate resisting cement.
17. Cover to all reinforcement to be 40mm unless noted otherwise.
18. Minimum laps to reinforcement are to be 400mm for 10mm bars, 480mm for 12mm bars, 640mm for 16mm bars and 800mm for 20mm bars.
19. Foundation concrete shall be C35 strength, utilising a minimum cement content of 300 kg/m.
20. Cover to foundation reinforcement to be minimum 40mm.
21. Items noted 'to be verified on site' are to be exposed by the Contractor for inspection by the Engineer.
22. New foundations are to bear 150mm into firm clay (or other approved material) at a depth to match existing foundations.
23. See Architect's details for damp proofing specification and location.
24. Finish to top surface of concrete to be as per Architect's detail.
25. All bolts to be grade 8.8 unless stated otherwise.
26. Beneath raft foundations sub-strata to be well-compacted before laying imported Type 1 stone to depth as indicated by Building Control (but min. 300mm), and to be compacted in layers.
27. All junctions between new masonry and existing to raft extensions have to have a furrow joint full height with a polysulphide sealant.

Mark	Date	Made by	Revision
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Job Title

Drawing Title

Job No.	Drawing No.	Revision
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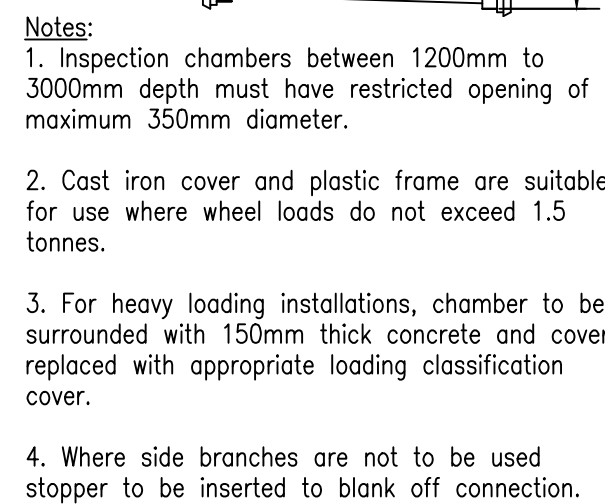
20-542	D02	
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Scales As shown @A1

Drawn by	Date	Checked
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Manhole Depth (To Soffit)	Diameter of largest pipe in manhole (mm)	Internal diameter of manhole (mm)	Minimum Clear opening size
Less than 1500	150	1000	750x675
	300	1200	750x675
	450	1350	750x675
	700	1500	750x675
	900	1800	750x675
	1000	2100	750x675
Greater than 1500	Greater than 1000	Refer to schedules	750x675
	100 – 450	1200	600x600
	Greater than 450	Larger of 1800 or (DN+775)	600x600
Manhole shaft greater than 3000 to soffit of pipe	Greater than 1000	Refer to schedules	600x600
	Steps	1050	600x600
	Ladders	1200	600x600

(Chamber sizes are minimum required. See layout for variations, if any)



Technical cross-section diagram of a 750 x 375 trapped PCC gully pot with BS5911 part 2 and kitemarked components. The diagram shows the gully pot installed in a concrete foundation and backing, with a 150mm thick ST4 concrete surround. Labels include:

- Mortar fillet
- 150 dia. outlet with class Z bedding detail
- Compressible filler
- Gully cover and frame bedded on mortar to BSEN124 type C250
- Kerb
- 2 courses min. of class B solid engineering brickwork on mortar
- 150mm thickness class ST2 concrete foundation and backing
- Rodding eye with stopper and chain
- 750 x 375 trapped PCC gully pot with rodding eye to BS5911 part 2 and kitemarked.
- 150mm thick ST4 concrete surround.

Figure 10 shows two cross-sections of a 150 mm diameter manhole. The diagram illustrates the typical construction layers and dimensions for a 150 mm diameter manhole. The layers from bottom to top are: Grade ST4 concrete bed (Bc), Grade ST4 concrete surround (Y), and Type 2 stone backfill (Y). The total width of the structure is Bc + 300 mm. The height of the concrete bed is Bc/4 (150 mm). The height of the concrete surround is Y (250 mm). The height of the stone backfill is Y (250 mm). The total height is Bc/4 (150 mm) + Y (250 mm) + Y (250 mm) = 650 mm. The diagram also shows a formation level above the stone backfill.

Class Z Detail

Nominal pipe dia (mm)	Single sized (mm)	Graded (mm)
150	10 or 14	14 to 5
200 to 300	10,14 or 20	14 to 5 or 20 to 5
375 to 525	14 or 20	14 to 5 or 20 to 5
GREATER THAN 525	14,20 or 40	14 to 5,20 to 5 or 40 to 5

(All aggregates to Table 4 of BS882:1983)

A) Notes
Bc = Outside diameter of pipe barrel.

B) Y = For uniform soils:
 Sleeve jointed pipes, min. 50mm or 1/6Bc, whichever is the greater.
 Socketed pipe, min. 100mm or 1/6Bc, whichever is the greater under barrels and not less than 50mm under sockets. For rock or mixed soils containing rock bands, boulders, stones or other irregular hard spots: sleeve jointed pipes, min. 150mm or 1/4Bc, whichever is the greater. Socketed pipe, min. 200mm or 1/4Bc, whichever is the greater under barrels and not less than 150mm under sockets.