

Case 2 - Pressurised & unrestrained pipe - [2] § 8.1.2

Hoop stress	$\sigma_h := \sigma_{h'}$	$\sigma_h = 21.53 \text{ MPa}$
Circumferential stress (max)	$\sigma_c := \sigma_{q'} + \sigma_{h'}$	$\sigma_c = 34.25 \text{ MPa}$
Circumferential stress (min)	$\sigma_{c'} := -\sigma_{q'} + \sigma_{h'}$	$\sigma_{c'} = 8.8 \text{ MPa}$
Longitudinal axial stresses (max)	$\sigma_{a2} := \sigma_{at'} + \sigma_{ax}$	$\sigma_{a2} = 70.43 \text{ MPa}$
Longitudinal axial stresses (min)	$\sigma_{a2'} := -\sigma_{at'} + \sigma_{ax}$	$\sigma_{a2'} = -52.42 \text{ MPa}$

Von Mises equivalent stress

Membrane stresses components	$\sigma_{e1} := \sqrt{\sigma_h^2 + \sigma_{a2}^2 - \sigma_h \cdot \sigma_{a2}}$	$\sigma_{e1} = 62.51 \text{ MPa}$
	$\sigma_{e2} := \sqrt{\sigma_h^2 + \sigma_{a2'}^2 - \sigma_h \cdot \sigma_{a2'}}$	$\sigma_{e2} = 65.87 \text{ MPa}$
	$\sigma_e := \max(\sigma_{e1}, \sigma_{e2})$	$\sigma_e = 65.87 \text{ MPa}$
Membrane stress utilisation	$UTL_{m2} := \frac{\sigma_e}{\sigma'_{mem}}$	$UTL_{m2} = 0.28$
Membrane & bending stresses	$\sigma_{e3} := \sqrt{\sigma_c^2 + \sigma_{a2}^2 - (\sigma_c \cdot \sigma_{a2})}$	$\sigma_{e3} = 61 \text{ MPa}$
	$\sigma_{e4} := \sqrt{\sigma_c^2 + \sigma_{a2'}^2 - (\sigma_c \cdot \sigma_{a2'})}$	$\sigma_{e4} = 75.6 \text{ MPa}$
	$\sigma_{e5} := \sqrt{\sigma_{c'}^2 + \sigma_{a2}^2 - (\sigma_{c'} \cdot \sigma_{a2})}$	$\sigma_{e5} = 66.47 \text{ MPa}$
	$\sigma_{e6} := \sqrt{\sigma_{c'}^2 + \sigma_{a2'}^2 - (\sigma_{c'} \cdot \sigma_{a2'})}$	$\sigma_{e6} = 57.33 \text{ MPa}$
	$\sigma_{eq} := \max(\sigma_{e3}, \sigma_{e4}, \sigma_{e5}, \sigma_{e6})$	$\sigma_{eq} = 75.6 \text{ MPa}$
Membrane & bending stress utilisation	$UTL_{s2} := \frac{\sigma_{eq}}{\sigma'_{stress}}$	$UTL_{s2} = 0.29$

Case 3 - Pressurised & restraned [2] § 8.1.2

Hoop stress	$\sigma_h := \sigma_h'$	$\sigma_h = 21.53 \text{ MPa}$
Circumferential stress (max)	$\sigma_c := \sigma_q' + \sigma_h'$	$\sigma_c = 34.25 \text{ MPa}$
Circumferential stress (min)	$\sigma_{c'} := -\sigma_q' + \sigma_h'$	$\sigma_{c'} = 8.8 \text{ MPa}$
Longitudinal axial stresses (max)	$\sigma_{a3} := \sigma_{at'} + \sigma_{ax'}$	$\sigma_{a3} = 67.88 \text{ MPa}$
Longitudinal axial stresses (min)	$\sigma_{a3'} := -\sigma_{at'} + \sigma_{ax'}$	$\sigma_{a3'} = -54.97 \text{ MPa}$

Von Mises equivalent stress

Membrane stresses components	$\sigma_{e1'} := \sqrt{\sigma_h'^2 + \sigma_{a3'}^2 - \sigma_h' \cdot \sigma_{a3'}}$	$\sigma_{e1'} = 60.08 \text{ MPa}$
	$\sigma_{e2'} := \sqrt{\sigma_h'^2 + \sigma_{a3'}^2 - \sigma_h' \cdot \sigma_{a3'}}$	$\sigma_{e2'} = 68.32 \text{ MPa}$
	$\sigma_{e'} := \max(\sigma_{e1'}, \sigma_{e2'})$	$\sigma_{e'} = 68.32 \text{ MPa}$

Membrane stress utilisation	$UTL_{m3} := \frac{\sigma_{e'}}{\sigma'_{mem}}$	$UTL_{m3} = 0.29$
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Membrane & bending stresses	$\sigma_{e3'} := \sqrt{\sigma_c'^2 + \sigma_{a3'}^2 - (\sigma_c' \cdot \sigma_{a3'})}$	$\sigma_{e3'} = 58.79 \text{ MPa}$
	$\sigma_{e4'} := \sqrt{\sigma_c'^2 + \sigma_{a3'}^2 - (\sigma_c' \cdot \sigma_{a3'})}$	$\sigma_{e4'} = 77.95 \text{ MPa}$
	$\sigma_{e5'} := \sqrt{\sigma_{c'}^2 + \sigma_{a3'}^2 - (\sigma_{c'} \cdot \sigma_{a3'})}$	$\sigma_{e5'} = 63.94 \text{ MPa}$
	$\sigma_{e6'} := \sqrt{\sigma_{c'}^2 + \sigma_{a3'}^2 - (\sigma_{c'} \cdot \sigma_{a3'})}$	$\sigma_{e6'} = 59.86 \text{ MPa}$
	$\sigma_{eq'} := \max(\sigma_{e3'}, \sigma_{e4'}, \sigma_{e5'}, \sigma_{e6'})$	$\sigma_{eq'} = 77.95 \text{ MPa}$

Membrane & bending stress utilisation	$UTL_{s3} := \frac{\sigma_{eq'}}{\sigma'_{stress}}$	$UTL_{s3} = 0.3$
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§7.6.1 Operating, depressurised & occasional load cases summary

Membrane stress utilisation	$UTL_{mem} := \max(UTL_{m1}, UTL_{m2}, UTL_{m3})$	$UTL_{mem} = 29.4\%$
Membrane & bending stress utilisation	$UTL_{bs} := \max(UTL_{s1}, UTL_{s2}, UTL_{s3})$	$UTL_{bs} = 29.9\%$

As it can be seen the Von Mises equivalent stresses are below the allowable yield utilisation as defined in T/SP/GM/1 [Ref. 2], hence the stresses can be considered acceptable.

§7.7 Cyclic Loading Assessment - [2] §8.1.3

In accordance with T/SP/CE/12 (Ref [2] §8.1.3) the maximum principle stress range due to traffic loadings is calculated based on FLM3 Load Model as presented in BS EN 1991-2 (Ref [1] §4.6.4).

Pipe cover	$H_{\min} = 1.5 \text{ m}$
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Load Model FLM3 [1] §4.6.4

Adjustment factor	$\alpha_{\text{FLM3}} := 1$
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Axle load (with DAF applied)	$Q_{\text{FLM3}} := 120 \text{ kN} \cdot \alpha_{\text{FLM3}}$	$Q_{\text{FLM3}} = 120 \text{ kN}$
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Wheel load	$q_{\text{FLM3}} := \frac{Q_{\text{FLM3}}}{2}$	$q_{\text{FLM3}} = 60 \text{ kN}$
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Maximum wheel loading, allowing for load case considered in section 4	$q_{\text{res}} := \max(q_{\text{FLM3}}, q_{\text{res}'})$	$q_{\text{res}} = 114.2 \text{ kN}$
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Allowable stress range due to cyclic traffic loading [2] §8.1.3	$\Delta\sigma_{\text{allow}} := 35 \text{ MPa}$
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Where the daily maximum hoop stress is less than 35MPa a full fatigue assessment is not required. Hoop stress from FLM3 [Ref 1] is calculated below:

§7.7.1 Daily maximum principle stress range

Maximum resultant normal stress on the pipe assuming it is loaded directly above the pipe - Boussinesq Equation [5] Pg 336	$q_{\text{FLM3}'} := \frac{3 \cdot q_{\text{res}} \cdot H_{\min}^3}{2 \cdot \pi \cdot H_{\max}^5}$	$q_{\text{FLM3}'} = 17.55 \text{ kPa}$
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Vertical surcharge loading from traffic loadings [3] §C.5.1	$Q_{\text{FLM3}'} := q_{\text{FLM3}'} \cdot OD_{\text{tot}}$	$Q_{\text{FLM3}'} = 2.03 \text{ kN} \cdot \text{m}^{-1}$
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Total vertical surcharge (soil, yard & traffic)	$Q_{\text{tot}'} := Q_k + Q_{\text{rc}} + Q_{\text{FLM3}'}$	$Q_{\text{tot}'} = 5.26 \text{ kN} \cdot \text{m}^{-1}$
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Hoop stress from vertical loads (using FLM3)	$\sigma_{\text{v}'} := \frac{Q_{\text{tot}'}}{2 \cdot t_{\min}}$	$\sigma_{\text{v}'} = 0.5 \text{ MPa}$
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Utilisation - stress range from traffic loading	$UTS_{\Delta\sigma} := \frac{\sigma_{\text{v}'}}{\Delta\sigma_{\text{allow}}}$	$UTS_{\Delta\sigma} = 0.01$
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As the daily maximum hoop stress is less than 35MPa a full fatigue assessment is not required. An assessment looking at vertical variable pressure increase over the pipe is calculated below:

§7.7.2 Cyclic loadings - vertical variable pressure increase

The cyclic loading from traffic can be considered acceptable when the pressure increase is below:

Allowable pressure increase
from traffic loading - [2] §8.1.3

$$\sigma_{allow} := \frac{64 \text{ MPa}}{\left(\frac{OD_{pipe}}{th_{pipe}}\right)^2}$$

$$\sigma_{allow} = 182 \text{ kPa}$$

Fatigue Load model 3 - FLM3 [1] §4.6.4

Wheel load

$$q_{FLM3} := 120 \text{ kN}$$

$$q_{FLM3} = 120 \text{ kN}$$

Contact width

$$B_{FLM3} := 400 \text{ mm}$$

Contact length

$$L_{FLM3} := 400 \text{ mm}$$

Vertical transient pressure - LM3

$$\Delta\sigma := \frac{q_{FLM3}}{(B_{FLM3} + H_{eq}) \cdot (L_{FLM3} + H_{eq})}$$

$$\Delta\sigma = 19.77 \text{ kPa}$$

Utilisation - stress range from traffic loading

$$UTS_{\Delta\sigma'} := \frac{\Delta\sigma}{\sigma_{allow}}$$

$$UTS_{\Delta\sigma'} = 0.11$$

The cyclic loading from traffic is below the limit set for FLM3, hence the stresses can be considered acceptable.

§8 Summary

§8.1 Pipe Utilisation

$$UTL := \max (UTL_{hoop}, UTL_q, UTL_{q'}, UTL_{mem}, UTL_{bs}, UTS_{\Delta\sigma}, UTS_{\Delta\sigma'}, UTL_{defl}, UTL_{pe})$$

$$UTL = 40.53\%$$

$$Check_{UTL} := \left\{ \begin{array}{l} \text{if } 1 - UTL > 0 \\ \quad \text{return "PASS"} \\ \text{return "FAIL"} \end{array} \right.$$

$$Check_{UTL} = \text{"PASS"}$$

§8.2 Conclusion of Pipe Analysis

The pipeline has been checked for the following in accordance with the acceptance criteria as listed in T/SP/GM/1.

1. Internal Pressure [6] - §8.1.1

$$\sigma_{hoop} \leq SMYS * 0.72$$

2. Operating, Depressurised & Occasional Load Cases [6] - §8.1.2

a. Membrane and Bending

$$\sigma_e \leq 0.9 \times SMYS$$

b. Membrane

$$\sigma_e \leq 0.8 \times SMYS$$

3. Cyclic Loading - §8.1.3

$$\Delta\sigma < \frac{64 MPa}{\left(\frac{OD_{pipe}}{th_{pipe}} \right)^2}$$

4. Over-deflection (Ovality) - §8.2

$$\delta_y \leq 5\% \times \text{Pipe diameter}$$

5. Buckling Stability - §8.3

$$\text{Elastic FOS} > 3.0$$

The assessment has confirmed that all the above acceptance criteria are satisfied based on the assessment methodology and assumptions defined in §1.5, and the input data defined in §2, hence the crossing proposed is deemed fit for purpose.

Appendix B – Design Residual Risk Register

PROJECT NAME:	WHITE HOUSE FARM, HOUSING DEVELOPMENT	DESIGN REQUIRED:	SURFACE LOAD CALCULATION OVER AN EXISTING GAS MAIN
CLIENT:	TIDSWELL CHILD	DESIGN NO.	CDC-038
DESIGNER:	A GRADY	DATE:	30/01/2020

Ref	Hazard	Control Measures	Owner
1	Inaccurate information provided for calculation	Client to review the information provided and used within the calculation to confirm that information is correct.	Construction Team
2	Damage to the asset and other services during construction of the road	No excavation will be required around the main.	Construction Team
3	Ground conditions and depths vary from design.	Trial pits have been dug in the vicinity of the main which correspond with historic borehole records in the area, both are contain within Appendix E.	Construction Team
4	Vehicle loadings exceed designed loading.	Load assessments to be carried out in compliance with design guidance and standards. Loadings have been assessed as per BS EN 1991-2 (2003).	Construction Team
5	Exposure to contaminated soils.	Appropriate contamination investigation to have been undertaken previous to works. Correct PPE requirements met for ground types	Construction Team
6	Surrounding environment	Separation of work area from pedestrians and vehicles. Water courses to be protected from spills/ contamination (if applicable).	Construction Team



DESIGNER'S RESIDUAL RISK REGISTER

7	Slips, trips and falls	Good housekeeping to be maintained on site. Maintain good access and egress at working area at all times. All work to be carried out in daylight hours or to be risk assessed for lighting.	Construction Team
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Appendix C – Site Drawings and Construction Detail

New mixed species boundary hedge/grow (shaded) is to be planted as indicated with approx 40% Hawthorn (Crataegus monogyna)
20% Blackthorn (Prunus spinosa)
5% Ash, 5% Hazel and 5% Dog Rose.
Plus 5% each from 5 other species inc: Field Maple, Cherry Plum, Native Dogwood, Crab Apple, Guelder Rose, Spindle, Field Rose, Wayfaring Tree.

New timber post and rail/wire fencing and hedging/tree planting

Indicative sewage treatment plant and pipework indicated green

New tree planting throughout

Indicative Overhead Power Lines

Indicative Cadent Gas Pipeline and 6m easement

New timber post and rail/wire fencing along east boundary

Existing trees and planting to be retained

THE OLD STABLE

Indicative mains foul water connection shown dashed red

New Crushed Stone Driveway to serve new dwelling

Existing field access shown cross hatched
Proposed waste/refuse bin collection/storage location

MUNDESLEY ROAD

VINE COTTAGE

Shared Access Cross Hatched Blue: Shared with The Old Stable and Whitehouse Farm
Existing Entrance to Mundesley Road

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DRAINAGE NOTES

Conservation to the water table that drainage is a natural process and should be maintained and improved where possible. The drainage system should be designed to maintain the natural water table level and prevent any waterlogging of the land.

INDICATIVE MAINS DRAINAGE ROUTE

INDICATIVE SEWAGE TREATMENT PLANT

INDICATIVE PROPOSED TREES

EXISTING TREES

INDICATIVE NEW HEDGE PLANTING

INDICATIVE BURIED GAS PIPELINE AND 6M EASEMENT

OVERHEAD POWER LINES

Existing crushed stone field access

New crushed stone driveway and parking

Shared Access

Refuse/Storage/Collection

TOWN & COUNTRY			
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