

NOTES:

- 1. ALL DIMENSIONS IN mm UNLESS NOTED OTHERWISE.
- 2. ALL LEVELS ARE IN m.
- 3. LEVEL ±0.00 WAS SET AT THE CENTRE OF THE STW METER CAP.
- 4. ALL STEEL FOR THE FENCE SHALL CONFORM TO

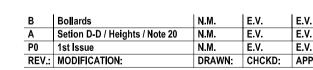
BS EN 1090-1:2009 CLASS II.

6mm FILLET WELDS.

- 5. FABRICATION OF THE FENCE SHALL BE IN ACCORDANCE WITH BS EN 1090-2:2008 WITH ANY AMENDMENTS OR MODIFICATIONS SHOWN ON THIS SERIES OF DRAWINGS OR BELOW.
- 6. ALL STEELWORK TO BE GRADE S275J0 TO BS EN 10025-P2:2004.
- 7. ALL WELDING CONSUMABLE SHALL BE MINIMUM CLASS 42 TO BS 5950-P2.
- 8. WELDING SHALL BE EXECUTED IN ACCORDANCE WITH BS EN1011-1:1998. WHERE NOT INDICATED
- 9. ANY GAPS BETWEEN MEMBERS JOINED BY FILLET WELDS SHALL NOT EXCEED 2mm.
- 10. STEEL SURFACE PRIOR TO PAINTING SHALL BE CLASS $SA2_2^1$ FOR ALL STEELWORK.

BY THE FABRICATION DRAWINGS THEY SHALL BE

- 11. SURFACE OF THE STEEL PRIOR TO THE APPLICATION OF THE PROTECTIVE TREATMENT TO BE RUST GRADE B TO EN ISO 8501-1.
- 12. PAINT SHALL BE A HIGHWAYS ENGLAND APPROVED TYPE II SYSTEM APPLIED BY AIRLESS SPRAY COMPRISING 3 COATS:
- 1ST COAT: 25µm 2 PACK ZINC PHOSPHATE
- 2ND COAT: 400µm 2 PACK HB GLASS FLAKE
- 3RD COAT: 50µm 2 PACK EPOXY ACRYLIC
- 13. PROTECTIVE COATING COLOUR SHALL BE SELECTED BY THE FABRICATOR IN AGREEMENT WITH THE CLIENT.
- 14. THE LOWER TWO METERS OF THE FENCE AND GATE SHALL BE CLAD ON THE OUTSIDE WITH STEEL SHEETING.
- 15. CALD SHEETING SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH BS EN ISO 1461.
- 16. ON COMPLETION OF FABRICATION AND PRIOR TO PROTECTION SYSTEM BEING APPLIED THE FABRICATOR SHALL ENSURE ALL STEELWORK IS FREE OF ALL SHARP EDGES AND BURRS
- 17. ALL DIMENSIONS SHOWN ARE NOMINAL AND ARE TO BE CONFIRMED BY THE FABRICATOR.
- 18. ALL STEELWORK ELEMENTS ARE TO BE CLEARLY LABELED DURING FABRICATION TO AID -INSTALLATION ON SITE.
- 19. THE FABRICATOR SHALL DETERMINE THE NEED FOR STRUCTURAL DESIGN AND EMBEDMENT AND IF NEEDED ADVISE CLIENT APPROPRIATELY.
- 20. THE DESIGN OF THE FENCING ND GATE IS AN ARCHITECTS IMPRESSION BASED ON PRELIMINARILY MARK UPS PROVIDED BY THE CLIENT PRODUCED IN CONJUNCTION WITH THE FABRICATOR. THE DETAILS AND FENCE PANEL LENGTH DIVISIONS MAY BE MODIFIED TO SUIT THE CLIENTS PREFERENCES AND FABRICATORS PREFERRED WORKING LENGTHS BUT WITH THE HEIGHT OF THE FENCE AND GATE BEING RESTRICTED TO 2000 ABOVE ADJACENT GROUND LEVEL.



PROJECT STATUS: PERMITTED DEVELOPMENT

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CLIENT: MELA AND NIGEL WHITLING THE WOODLANDS - STONE **KIDDERMINSTER - DY10 4AY**

PROJECT:

DRAWN BY:

BOUNDARY FENCE AND ENTRANCE GATE REPLACEMENT TITLE:

PROPOSED SECTIONS

CHECKED BY:

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SHEET 3 OF 3 APPROVED BY:

B20117/ECEL/DRG/BU/003 B 1:50 @ A1