CLIENT:

VOLVO

PROJECT:

EXTERNAL SIGNAGE

SITE REFERENCE:

LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE:

SITE SCHEDULE



DRAWING / DOCUMENT No

2 DATE: 20.04.22

NOT FOR CONSTRUCTION

DESIGN REGISTER

Our design information is issued as a multi-page document. Each document has a unique number and each drawing or page a sequential number of that. Individual drawings/pages within a document have a revision status marked by a letter and a red rev' cloud on the drawing. Each document issue is marked by a number, the table below provides a history of this document.

ISSUE:	DATE:	DESIGNER:	CHECKED:	APPROVED:	DESIGN STATUS:	SUMMARY OF ISSUE :
1	24.02.22	KG	KG	CM	NOT FOR CONSTRUCTION	DRAWING FIRST ISSUE
2	20.04.22	KG	KG	CM	NOT FOR CONSTRUCTION	DRWING PACK UPDATED

RISK ELEMENTS

During design development risks are identified on drawings/pages using a bold red dashed box. This could be information or detail yet to be confirmed leading to risk in proceeding or ones that remain in the design but highlighted to reduce risk to construction, safety, health or the environment. The table below shows numbered risks and how these have been managed.

RISK No:	DESCRIPTION OF RISK:	RESOLUTION AGREED :
	-	-
INDICATED BY :		



DRAWING / DOCUMENT No: SS-VOL-V24669-1

2

20.04.22

DESIGN STATUS:
NOT FOR CONSTRUCTION





VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE

PAGE TITLE:
SITE PLAN

DRAWING NO:
SS-VOL-V24669-1.1

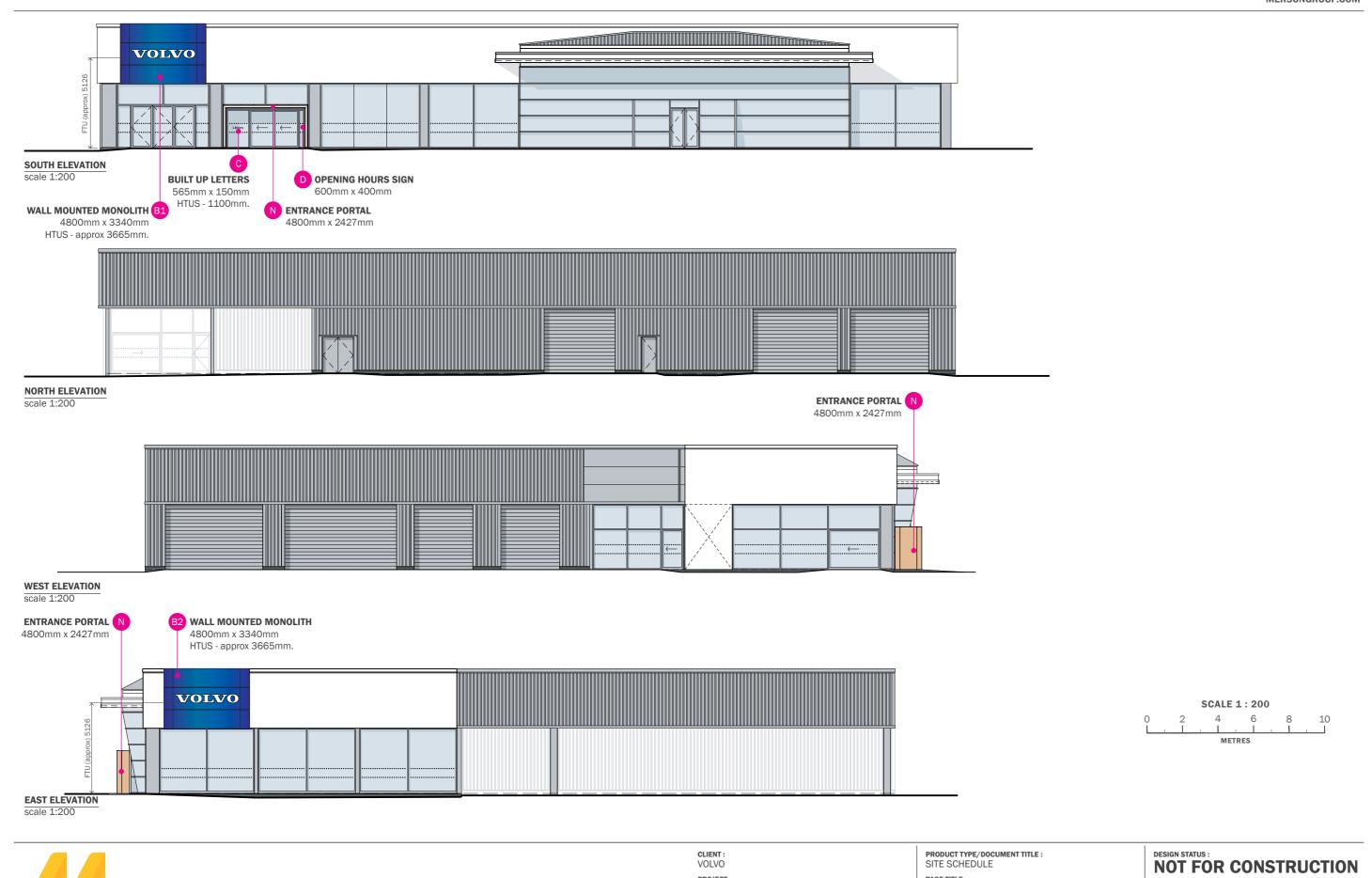
NOT FOR CONSTRUCTION

 PAGE:
 REV: BY:
 SCALE @ A3:
 ISSUE:
 DATE:

 1/17
 B
 KG
 AS SHOWN
 2
 20.04.22

SCALE 1:500

METRES



SITE REFERENCE : LISTERS LEAMINGTON SPA PAGE TITLE: PROPOSED ELEVATIONS

PAGE: 2/17

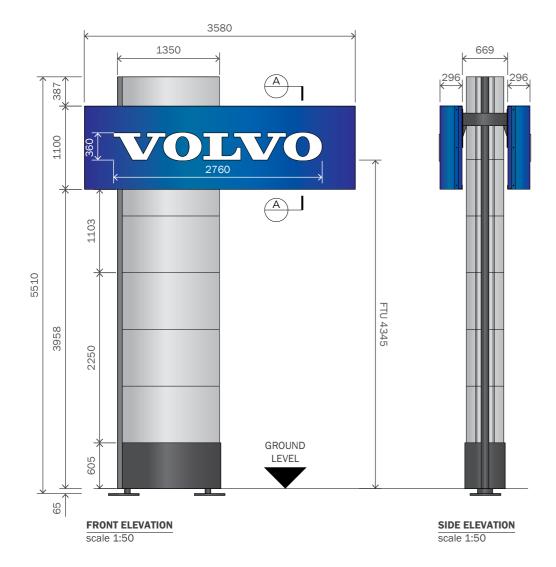
REV: BY: SCALE @ A3: B KG AS SHOWN

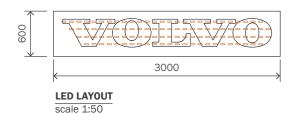
ISSUE: DATE: 2 20.04.22

DRAWING NO: SS-VOL-V24669-1.2

PROJECT: EXTERNAL SIGNAGE







1 off part illuminated Pylon sign.

Frame work constructed from mild steel vertical and horizontal sections to be fully welded and red oxide coated. Cladding Panels constructed from 2mm rolled and folded aluminium, to be powdercoated SILVER, RAL 9006 30% GLOSS fixed to frame work via D-Section Cladding Piece powdercoated DARK GREY RAL 7024, 30% GLOSS, No.6 x 19mm Countersunk Self Tappers, Metal fast fix for 25mm x 25mm x 3mm Cladding fixing angle to D-Section and No.6 x 19mm Flange Head Self Tappers for fixing cladding panels. Bottom Cladding Panels constructed from 2mm rolled and folded aluminium, to be powdercoated DARK GREY RAL 7024, 30% GLOSS. Front and Rear Header Box constructed from 2mm folded aluminium panel powdercoated BLUE RAL 5013, 30% GLOSS to be fixed to frame work via Joining Bracket constructed from ø165mm x 6mm aluminium tube, 10mm aluminium landing plate welded to aluminium tube and 10mm aluminium landing gusset plates fully welded to tube and landing plate - all to be powdercoated DARK GREY RAL 7024, 30% GLOSS.

'VOLVO' text is internally illumineted by 4no. lines 152no. CHIPLITE CL-XOL 7500K LEDs mounted on lightbox from folded 0.9mm pre-couted matt WHITE aluminium with 96 returns to all sides. Power supply 100W PSU.

INSTALLATION

Pylon sign is to fixed into ground via base plates and cage. C35 grade concrete base is to be cast into pre-excavated and shuttered hole. Concrete allowed to cure for 7 days piror to installation of pylon.

Power cable to be concealed within an armoured sheath cast into the concrete base. 5 amp power pupply required.

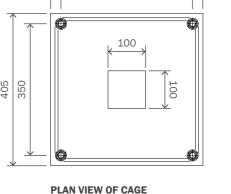
SIZE

0/A size: 3580mm x 5510mm x 1261mm.

NOTES Please refer to Black Seal drawing for construction details.

405 350 100

M16 Screwed Rod



scale 1:10

PLAN VIEW

40

Washers required in place of standard washers 4no. required cut from 3mm mild steel

scale 1:2

SCALE 1:50 SCALE 1:2 **SCALE 1:10** 200 300 METRES



VOLVO EXTERNAL SIGNAGE SITE REFERENCE :

FRONT ELEVATION OF CAGE

scale 1:10

9

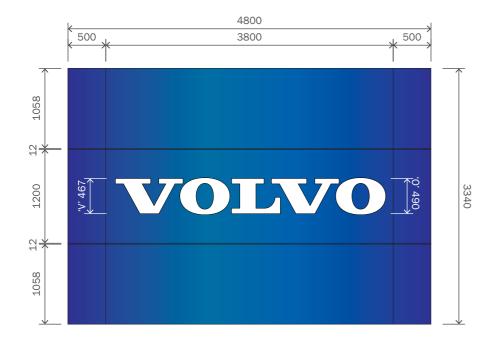
PRODUCT TYPE/DOCUMENT TITLE: SITE SCHEDULE SIGN A - 5.5M PYLON SIGN

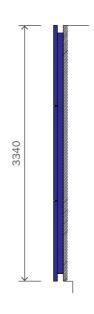
DRAWING NO . SS-VOL-V24669-1.3

NOT FOR CONSTRUCTION

REV: BY: SCALE @ A3: A KG AS SHOWN ISSUE: DATE: 20.04.22







FRONT ELEVATION scale 1:50

scale 1:20

SIDE ELEVATION scale 1:50

GENERAL SPECIFICATION

2 off part illuminated wall mounted Monolith signs.

CONSTRUCTION

Face panels constructed from 3mm aluminium powdercoated BLUE RAL 5013, 30% GLOSS. Central panel to have fret cut 8mm shoulder cut, pushed through OPAL 050 acrylic letters. Full backtray constructed from support frame sections from 3mm folded aluminium with mitred corners. Outside faces to be powdercoated GREY RAL 7024, 30% GLOSS. Horizontal brackets from 3mm folded aluminium to be mill finish. Face panels to be fixed to horizontal brackets via 50mm metal fastfix and No. 8 x 13mm flange head self-tapping screws touched up BLUE RAL 5013, 30% GLOSS. Tie-backs from 3mm aluminium to be mill finish. 3mm aluminium full backtray with folded returns powdercoated BLUE RAL 5013, 30% GLOSS. Lengths of Merson interlock extrusion for joining panel splits.

*Please see construction drawing for details.

ILLUMINATION

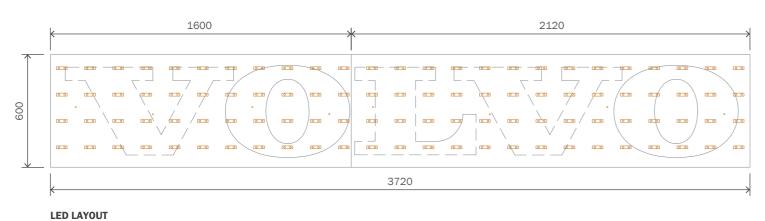
'VOLVO' text is internally illumineted by white CHIPLITE CL-XOL LEDs modules mounted on two parts lightboxfrom folded 0.9mm pre-coated WHITE aluminium with 102mm returns to all sides. 1 No. module Mean Well 12V 60W transformer.

INSTALLATION

Sign to be fixed to existing background via site specify fixings.

SIZE

O/A size: 4800mm x 3340mm x 125mm. HTUS: approx. 3665mm FTU: approx. 5126mm



NOTES

Lighting Layout & Quantities TBC



CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE
PAGE TITLE:
SIGN B1 & B2 - WALL MOUNTED MONOLITHS

DRAWING NO: PAGE: SS-VOL-V24669-1.4 4/17

SCALE 1:20

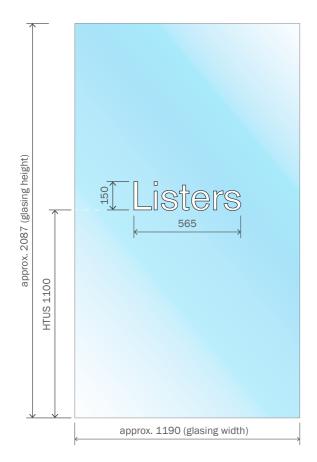
400 600 800 1000

NOT FOR CONSTRUCTION

SCALE 1:50

METRES





2no. sets required

FRONT ELEVATION

scale 1:20

GENERAL SPECIFICATION

1 off Dealer Name Sign.

CONSTRUCTION

3mm WHITE acrylic (Opal 069) letters to be bonded to 10mm CLEAR acrylic (dull polished/matt finished edge). Both materials are bonded using adhesive (Tensol 70). Both materials are bonded to face of dealer glazing with NOVABOND XS 100C 25mm Glass d/s tape. To be used with NOVABOND Glass Primer.

ILLUMINATION

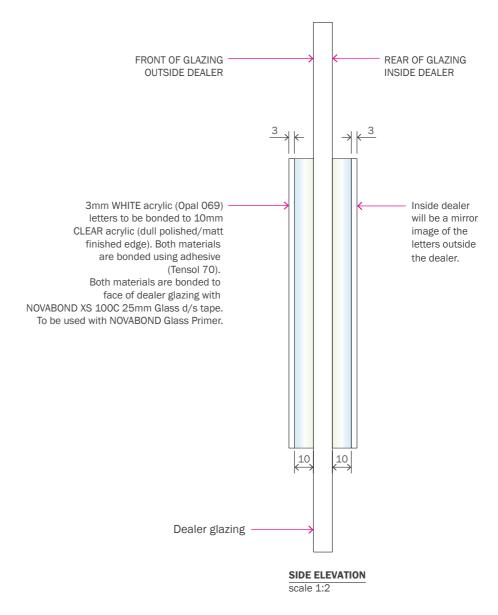
Non illumineted.

INSTALLATION

Both materials are bonded to face of dealer glazing with NOVABOND XS 100C 25mm Glass d/s tape. To be used with NOVABOND Glass Primer.

SIZE

O/A size: 565mm x 150mm x 13mm. HTUS - approx. 1100mm (TBC).





PAGE: 5/17



CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE
PAGE TITLE:
SIGN C - BUILT UP LETTERS

SIGN C - BUILT UP LETTERS

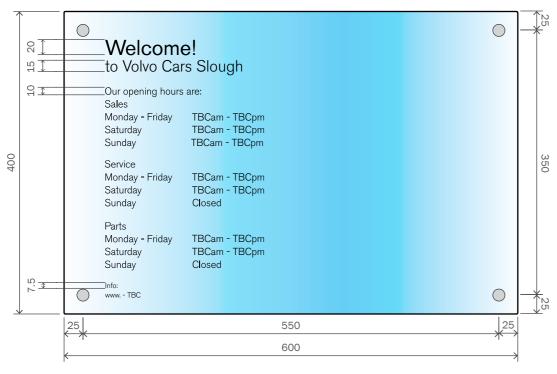
DRAWING NO:
SS-VOL-V24669-1.5

NOT FOR CONSTRUCTION

REV: BY: SCALE @ A3: A KG AS SHOWN

NOT FOR CONSTRUCTION





FRONT ELEVATION

scale 1:5

GENERAL SPECIFICATION

1 off Acrylic Opening Hours Sign.

CONSTRUCTION

5mm router cut clear silk Perspex panel with 4 off ø 12mm holes at indicated centres. Digital print decoration clear face adhesive vinyl applied to rear and backed up with 3mm Perspex. panel to have 3mm radiu corners.

ILLUMINATION

Non illumineted.

INSTALLATION

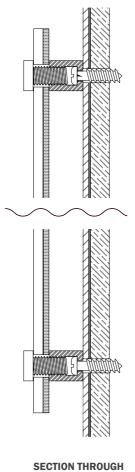
Panels held together and fitted by way of standoff fixings. Please refer to construction drawing for full details.

SIZE

O/A size: 600mm x 400mm x 10mm. O/A weight of sign approx. 3kg. HTUS - 1100mm.

NOTES

Please note opening hours to be confirmed before manufacture.



scale 1:2

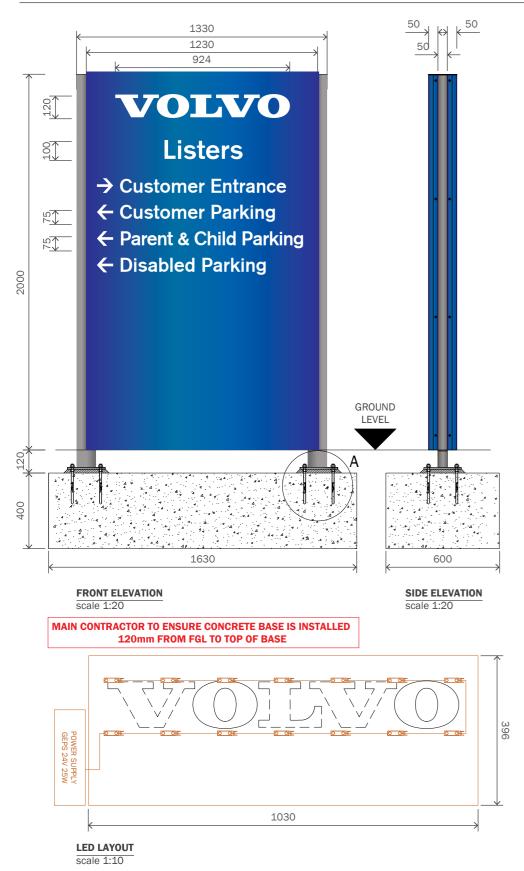
M

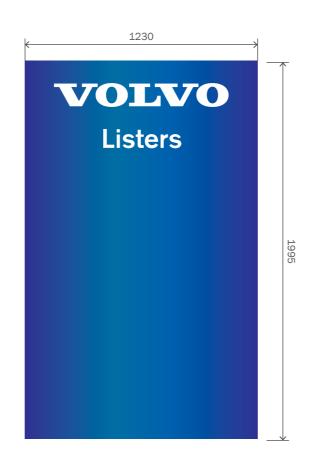
CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE
PAGE TITLE:
SIGN D - OPENING HOURS SIGN

DRAWING NO: SS-VOL-V24669-1.6 NOT FOR CONSTRUCTION







REAR ELEVATION (Panel only) scale 1:20

GENERAL SPECIFICATION

1 off Free Standing part illuminated Directional Totem Sign.

ONSTRUCTION

2mm folded aluminium panels with 50mm returns to be powdercoated BLUE RAL 5013, 30% GLOSS fixed to aluminium frame work from 100mm x 50 mm x 3mm verticals posts with 3no. 50mm x 50mm x 3mm horizontal posts and 10mm base plate powdercoated SILVER RAL 9006, 30% GLOSS. 25mm x 25mm x 3mm aluminium angle to run full height of sign and along top for fixing panel. Cut to suit and welded to aluminium frame. 3mm profile cut aluminium top cap, to be powdercoated BLUE RAL 5013, 30% GLOSS. Flush in-laid acrylic 'Volvo' logo from 8mm 0PAL 050 through fret cut panel. Fixed in place with Simson ISR 70-03. WHITE Avery 800 vinyl graphics and arrows to be applied to face panels. 3mm WHITE ACM light tray to be fixed to frame via 25mm x 25mm x 3mm aluminium angle 930mm long.

ILLUMINATION

'VOLVO' text is internally illumineted by White LEDs Tetra Mini Max 7100K.

INSTALLATION

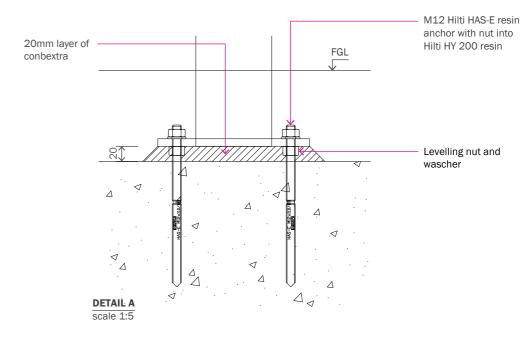
Pylon sign is to fixed into ground via M12 Hilti HAS-E resin anchor with nut into Hilti HY 200 resin, levelling nut and washer through 20mm layer of conbextra. Grade C28/35a 1630mm x 400mm x 900mm concrete base . Concrete allowed to cure for 7 days piror to installation of totem.

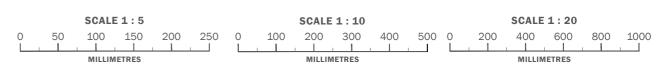
Power cable to be concealed within an armoured sheath cast into the concrete base. 5 amp power pupply required.

SIZE

0/A size: 1330mm x 2000mm x 150mm.

O/A weight of sign approx. 68kg.







CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:

PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE

PAGE TITLE:
SIGN E - DIRECTIONAL TOTEM

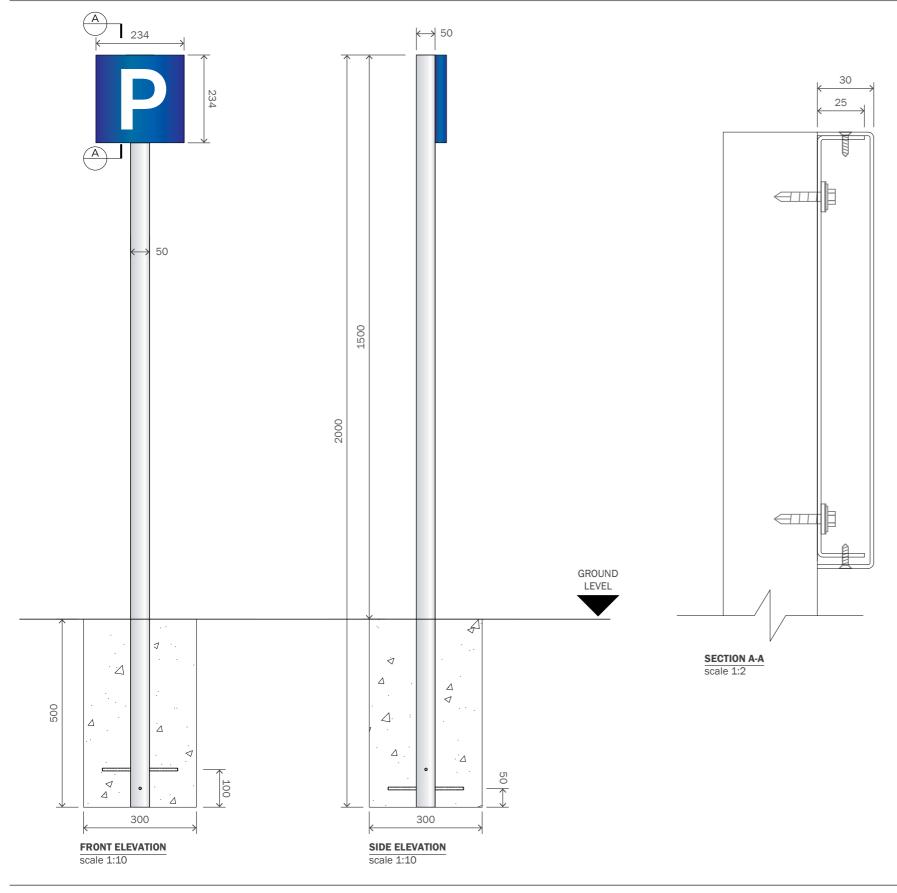
DRAWING NO -

SS-VOL-V24669-1.7

PAGE: REV: BY: S 7/17 A KG A

NOT FOR CONSTRUCTION





4 off new Signle Leg Post Parking Signs 'P' Logo. 0/A size of sign 234mm x 1500mm. 0/A weight of sign 22kg. 0/A size of face panel 234mm x 234mm. HTUS: 1266mm.

CONSTRUCTION

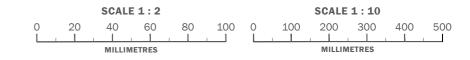
Face panel is constructed from 2mm aluminium with folded 30mm returns to all sides to be powdercoated BLUE RAL 5013, 30% GLOSS with WHITE Avery 700 gloss vinyl applied to face. Back tray is constructed from 2mm folded aluminium with 25mm returns to top and bottom, to be powdercoated BLUE RAL 5013, 30% GLOSS. Back tray to be fixed via metal fast fix for fixing back tray to post to 50mm x 50mm x 3mm aluminium post with welded end cap, to be powdercoated SILVER RAL 9006, 30% GLOSS. Fasce panel fixed to back tray via No6 x 13mm countersunk self tapper. M8 (or larger) screwed rod to be welded through post. Sign mounted to postcrete base.

ILLUMINATION

Non illuminated.

INSTALLATION

The sign is installed to the required area and fixed in position using 200mm lengths of M8 screwed rods.





CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

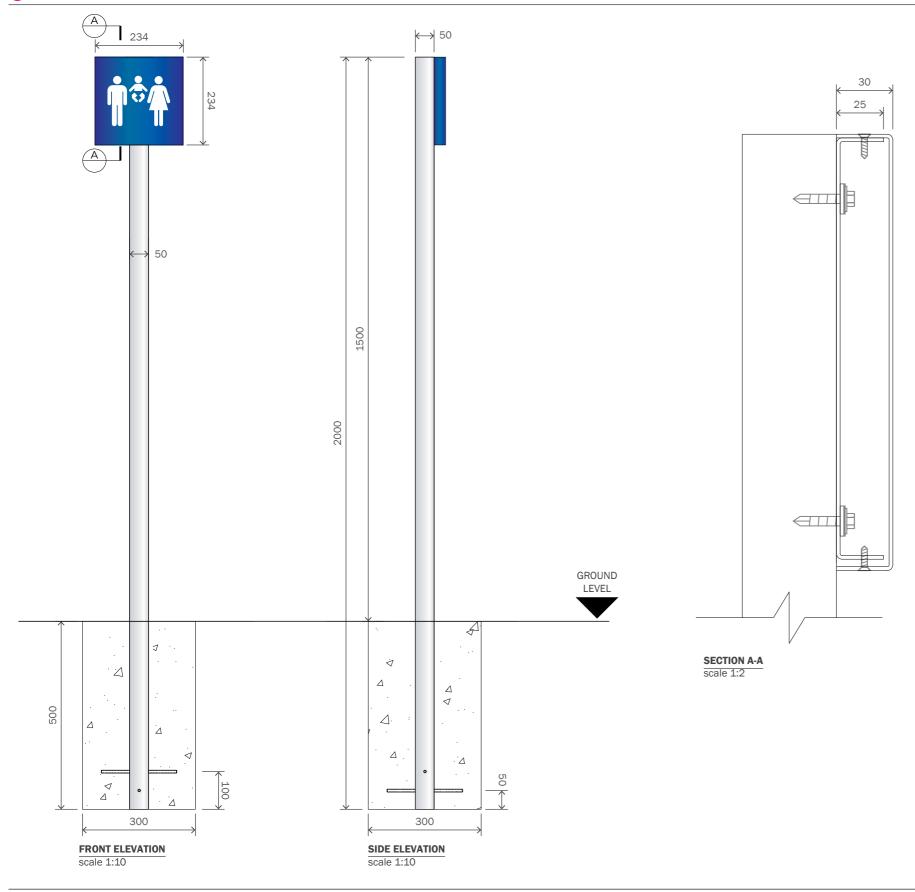
SITE SCHEDULE

PAGE TITLE:
SIGN F - PARKING SIGN - 'P' LOGO

PRODUCT TYPE/DOCUMENT TITLE:

DRAWING NO: SS-VOL-V24669-1.8 DESIGN STATUS:
NOT FOR CONSTRUCTION





1 off new Signle Leg Post Parking Sign Parent and Child Logo.

O/A size of sign 234mm x 1500mm.

O/A weight of sign 22kg.

0/A size of face panel 234mm x 234mm.

HTUS: 1266mm.

CONSTRUCTION

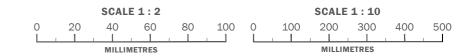
Face panel is constructed from 2mm aluminium with folded 30mm returns to all sides to be powdercoated BLUE RAL 5013, 30% GLOSS with WHITE Avery 700 gloss vinyl applied to face. Back tray is constructed from 2mm folded aluminium with 25mm returns to top and bottom, to be powdercoated BLUE RAL 5013, 30% GLOSS. Back tray to be fixed via metal fast fix for fixing back tray to post to 50mm x 50mm x 3mm aluminium post with welded end cap, to be powdercoated SILVER RAL 9006, 30% GLOSS. Fasce panel fixed to back tray via No6 x 13mm countersunk self tapper. M8 (or larger) screwed rod to be welded through post. Sign mounted to postcrete base.

ILLUMINATION

Non illuminated.

INSTALLATION

The sign is installed to the required area and fixed in position using 200mm lengths of M8 screwed rods.



PAGE: 9/17



CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

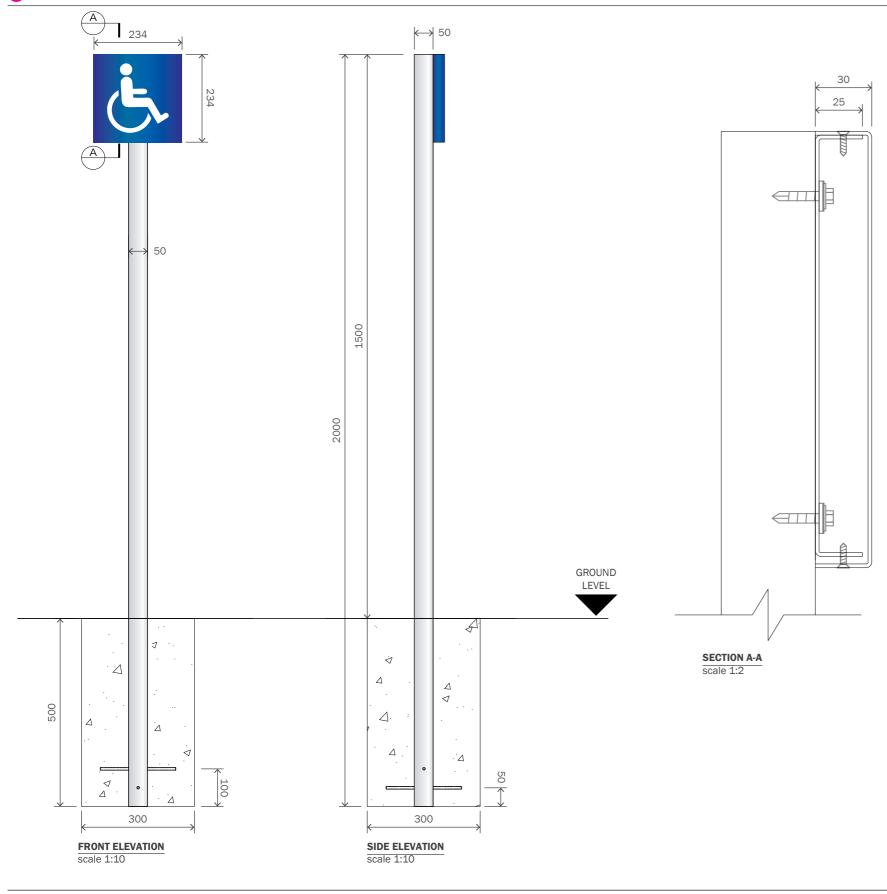
PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE

PAGE TITLE: SIGN G - PARKING SIGN - 'PARENT & CHILD' LOGO

DRAWING NO: SS-VOL-V24669-1.9 NOT FOR CONSTRUCTION

REV: BY: SCALE @ A3: ISSUE: DATE:
A KG AS SHOWN 2 20.04.22





2 off new Signle Leg Post Parking Sign 'Disabled' Logo. O/A size of sign 234mm x 1500mm. O/A weight of sign 22kg. O/A size of face panel 234mm x 234mm. HTUS: 1266mm.

CONSTRUCTION

Face panel is constructed from 2mm aluminium with folded 30mm returns to all sides to be powdercoated BLUE RAL 5013, 30% GLOSS with WHITE Avery 700 gloss vinyl applied to face. Back tray is constructed from 2mm folded aluminium with 25mm returns to top and bottom, to be powdercoated BLUE RAL 5013, 30% GLOSS. Back tray to be fixed via metal fast fix for fixing back tray to post to 50mm x 50mm x 3mm aluminium post with welded end cap, to be powdercoated SILVER RAL 9006, 30% GLOSS. Fasce panel fixed to back tray via No6 x 13mm countersunk self tapper. M8 (or larger) screwed rod to be welded through post. Sign mounted to postcrete base.

ILLUMINATION

Non illuminated.

INSTALLATION

The sign is installed to the required area and fixed in position using 200mm lengths of M8 screwed rods.





CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE

PAGE TITLE:
SIGN H - PAPKING SIGN - 'DISARI ED' I

SIGN H - PARKING SIGN - 'DISABLED' LOGO

DRAWING NO:
P.

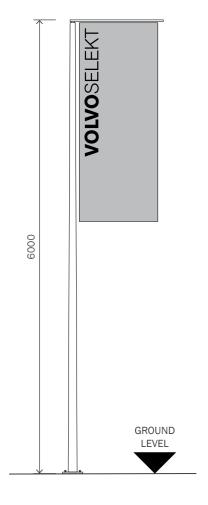
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 10/17
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NOT FOR CONSTRUCTION

REV: BY: SCALE @ A3: ISSUE: DATE:
A KG AS SHOWN 2 20.04.22





3 off new Selekt Flag Poles. O/A size of sign 120mm x 6000mm. O/A weight of sign TBC.

CONSTRUCTION

6000mm GRP Pole with swivel arm. TBC

ILLUMINATION

Non illuminated.

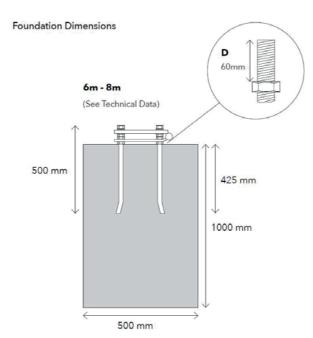
BASE AND INSTALLATION

Bases and hinged base plates to be installed by main contractor, base requires 5-7days curing time.

Merson Group will supply hinged base plates with an approximate 1 week lead time from receipt of order. Merson Group will connect to hinged base plate when on site for Installation.

Flag pole spacing should be a minimum of 2000mm between pole centre's and no more than 2500mm apart , these are to be in in clusters of three.

Merson Group are to install the first set of flags (only) and there after the dealership need to order through the Volvo Selekt network via David Chittenden (Bruce Greenwoods replacement).



Flagpole length	6m
Butt Diameter Ø (mm)	120
Top Diameter Ø (mm)	65
Banner Arm Length (mm)	1100
Banner Arm Ø (mm)	23
Base Fixing	Hinged
Base Plate Dimensions (mm)	180 x 180
Foundaation Required (w2 xd) (mm)	500 x 1000
Recommended Portrat Flag size (mm)	1000 x 2000
Maximum Wind Speed (mph Flagged)	50

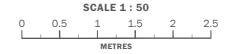
FRONT ELEVATION

scale 1:50

scale 1:50









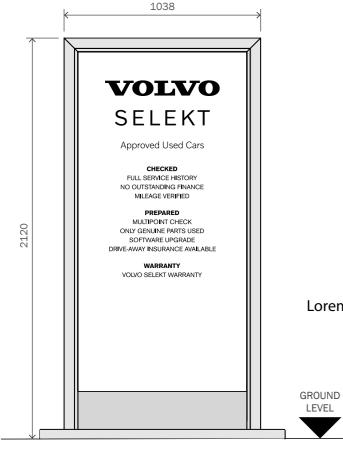
CLIENT: VOLVO PROJECT: EXTERNAL SIGNAGE SITE REFERENCE : LISTERS LEAMINGTON SPA PRODUCT TYPE/DOCUMENT TITLE: SITE SCHEDULE PAGE TITLE: SIGN J - 6M SELEKT FLAG POLE SIGN

DRAWING NO: SS-VOL-V24669-1.11

NOT FOR CONSTRUCTION

REV: BY: SCALE @ A3: A KG AS SHOWN PAGE: 11/17 ISSUE: DATE: 2 20.04.22





FRONT ELEVATION scale 1:20

GENERAL SPECIFICATION

1 off new Free standing Selekt Totem. 0/A size of sign 1038mm x 2120mm. 0/A weight of sign - 113kg.

CONSTRUCTION

Frame manufactured from extrusion profiles, powdercoated SILVER RAL 9006. Face panel cut from opal acrylic. Graphic to be applied direct to substrate, cut from BLACK rear adhesive vinyl.

Base plated constructed from 10mm laser cut mild steel with 40x40mm SHS mild steel welded posts. All to be red oxide coated and powdercoated SILVER RAL 9006.

Kick plate cut from 2mm aluminium, powdercoated SILVER RAL 9006.

ILLUMINATION

Sign to be illuminted using double sided LED light sheet supplied by Arlux.

FOUNDATION

Lorem ipsuge details drawings for base requirements

No cage is required. Merson Group will resin anchor when on site for installation

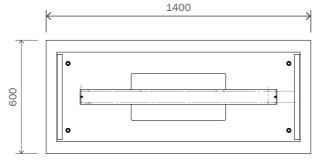
Include a power supply for Merson Group to connect to at installation. Power supply to have waterproof casing.

Concrete mix design C35. Concrete density 24 kN/m3.

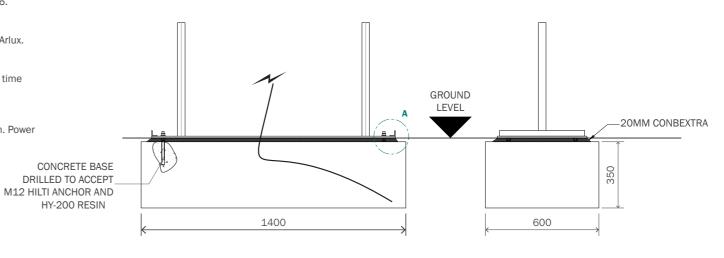
Power consumption: 36W, 24V.

NOTES

Indicative artwork only - to be confirmed before manufacture. Please refer to Black Seal drawing for construction details.

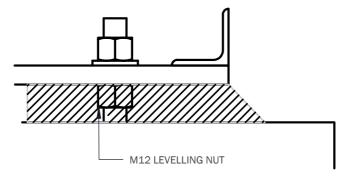


BASE DETAILS - PLAN VIEW scale 1:20

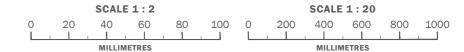


BASE DETAILS - FRONT ELEVATION scale 1:20

BASE DETAILS - SIDE ELEVATION scale 1:20



DETAIL A scale 1:2





CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE
PAGE TITLE:
SIGN K - SELEKT COMMS PANEL

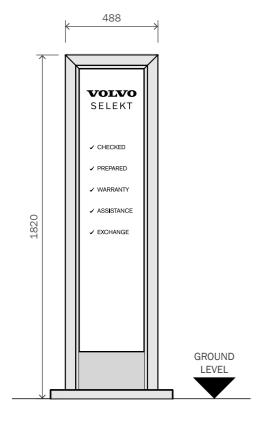
 DRAWING NO:
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 SS-VOL-V24669-1.12
 12/17

NOT FOR CONSTRUCTION

GE: REV: BY: SCALE @ A3: ISSUE: DATE: 17 A KG AS SHOWN 2 20.04.22





FRONT ELEVATION scale 1:20

GENERAL SPECIFICATION

2 off new Free standing Selekt Totems. 0/A size of sign 488mm x 1820mm. 0/A weight of sign - 57kg.

CONSTRUCTION

Frame manufactured from extrusion profiles, powdercoated SILVER RAL 9006. Face panel cut from opal acrylic. Graphic to be applied direct to substrate, cut from BLACK rear adhesive vinyl.

Base plated constructed from 10mm laser cut mild steel with 40x40mm SHS mild steel welded posts. All to be red oxide coated and powdercoated SILVER RAL 9006.

Kick plate cut from 2mm aluminium, powdercoated SILVER RAL 9006.

ILLUMINATION

Sign to be illuminted using double sided LED light sheet supplied by Arlux.

FOUNDATION

Bases to be installed by main contractor and require 5-7 days curing time See details drawings for base requirements

No cage is required. Merson Group will resin anchor when on site for installation Include a power supply for Merson Group to connect to at installation. Power supply to have waterproof casing.

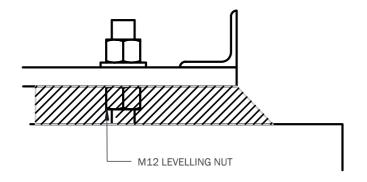
Concrete mix design C35.

Concrete density 24 kN/m3.

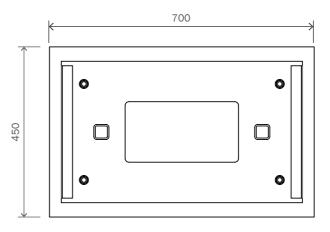
Power consumption: 36W, 24V.

NOTES

Please refer to Black Seal drawing for construction details.

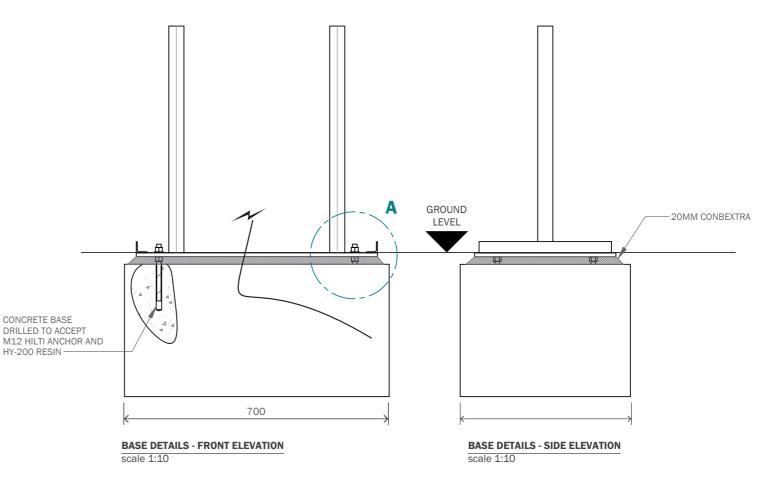


DETAIL A scale 1:2



BASE DETAILS - PLAN VIEW

scale 1:10







CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE
PAGE TITLE:
SIGN L - SELEKT TOTEM

DRAWING NO:

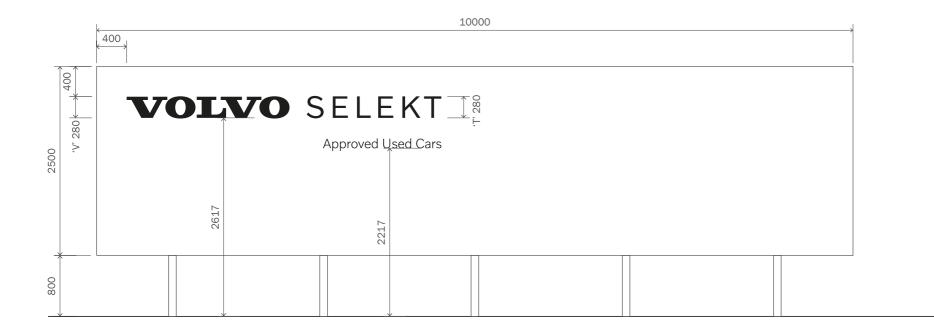
SS-VOL-V24669-1.13

PAGE: REV: E 13/17 A M

NOT FOR CONSTRUCTION

REV: BY: SCALE @ A3: A KG AS SHOWN





FRONT ELEVATION

scale 1:50

GENERAL SPECIFICATION

1 off new Selekt Wall. O/A size of sign 10000x2500x245mm. O/A weight of sign - TBCkg.

CONSTRUCTION

Frame manufactured from 75mm x 50mm x 2mm steel sections, polyester powdercoated WHITE RAL TBC.

Main body manufactured from aluminium extrusions, polyester powdercoated

Transluscent PVC skin with digitally printed self adhesive vinyl applied with an overlaminate applied to face, mounted to a frame with a tensioned printed face. LED illumination behind text only. Full bottm edge of sign to have uplighters LED modules to give a gentle wash of light up the face of the wall.

ILLUMINATION

GROUND

LEVEL

Sign to be illuminted using LED modules. Illumination level - 200 cd/m2.

FOUNDATION

Bases to be installed by main contractor and require 7-10 days curing time See details drawings for base requirements Power supply to have waterproof casing.

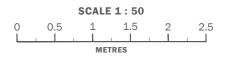
Concrete mix design C35.

Concrete density 24 kN/m3.

Te power supply is required at 5amp single phase.

Indicative artwork only - to be confirmed before manufacture.

Sign to be supplied by Wellstock.





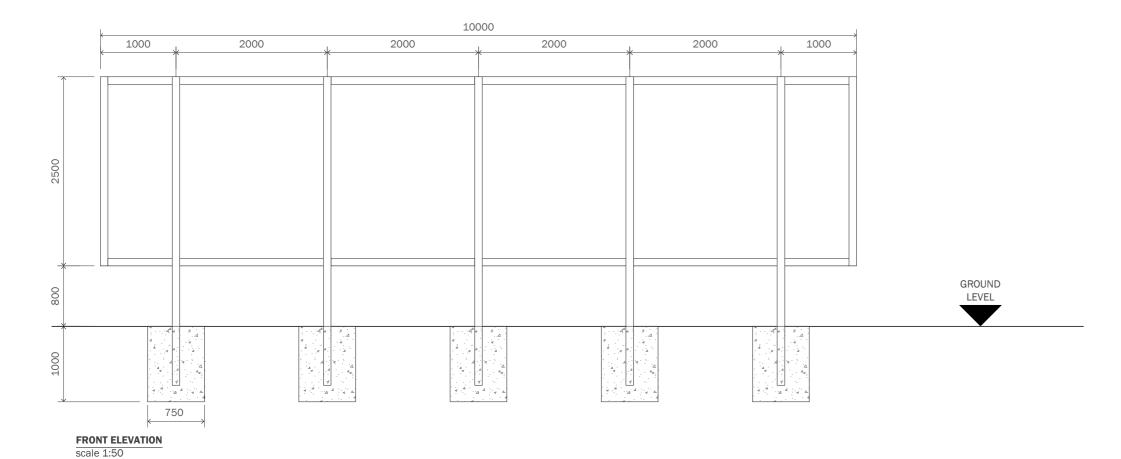
CLIENT: VOLVO EXTERNAL SIGNAGE SITE REFERENCE : LISTERS LEAMINGTON SPA

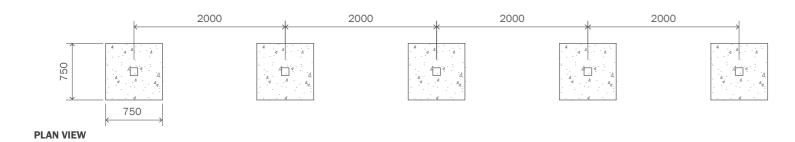
PRODUCT TYPE/DOCUMENT TITLE: SITE SCHEDULE PAGE TITLE: SIGN M - 10m SELEKT WALL

DRAWING NO: SS-VOL-V24669-1.14 **NOT FOR CONSTRUCTION**

REV: BY: SCALE @ A3: A KG AS SHOWN ISSUE: DATE: 2 20.04.22







CONSTRUCTION

Frame manufactured from SHS steel sections, polyester powdercoated WHITE RAL TBC.

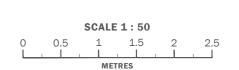
FOUNDATION

Bases to be installed by main contractor and require 7-10 days curing time See details drawings for base requirements
Power supply to have waterproof casing.
Concrete mix design C35.
Concrete density 24 kN/m3.
Te power supply is required at 5amp single phase.

NOTES

Structural Engineer to confirm foundations suitable in ground conditions.

Sign to be supplied by Wellstock.





scale 1:50

CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE:
SITE SCHEDULE
PAGE TITLE:
SIGN N - 10m SELEKT WALL

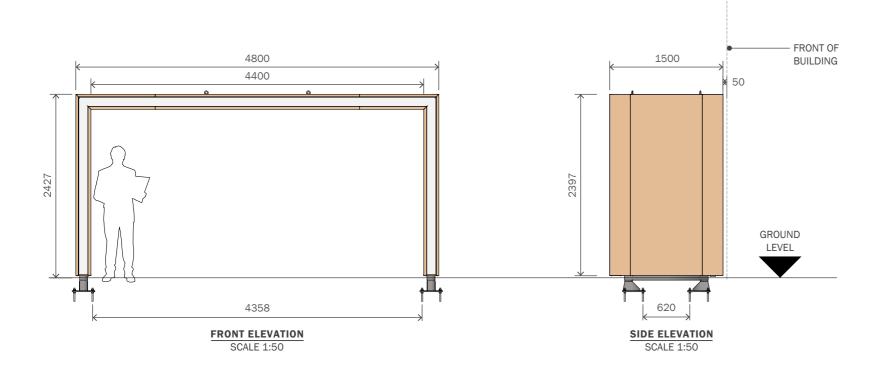
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NOT FOR CONSTRUCTION

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1 off 4.8m Entrance Portal

CONSTRUCTION

3mm folded ACM panels withwoodtex LWO finish fixed to mild steel frame work from 100mm x 100mm x 5mm verticals posts with 50mm x 50mm x 3mm horizontal brackets and 15mm base plate painted BLACK RAL 9005, 60% GLOSS. ASGUK 189 extruded aluminium section with Opal 069 acrylic diffuser instaled to create Light Line.

ILLUMINATION

Oshino Mini Orbis White 6500K

INSTALLATION

Pylon sign is to fixed via M16 FISHER anchor, levelling nut and washers. Grade C35 concrete base. Concrete allowed to cure for 7 days piror to installation of

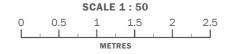
Power cable to be concealed within an armoured sheath cast into the concrete base. 5 amp power pupply required.

For details please see GA-VOL-EX-EP2-1 - C construction drawing.

0/A size: 4800mm x 2427mm x 1500mm. O/A weight of sign inc. 10% FOS: 805.24kg.

When breaking ground deeper than 200mm CAT scanning is required as the minimum assessment of whether it is safe to proceed.

Item purley for Planning Consent only.





CLIENT: VOLVO PROJECT:

EXTERNAL SIGNAGE

SITE REFERENCE : LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE: SITE SCHEDULE

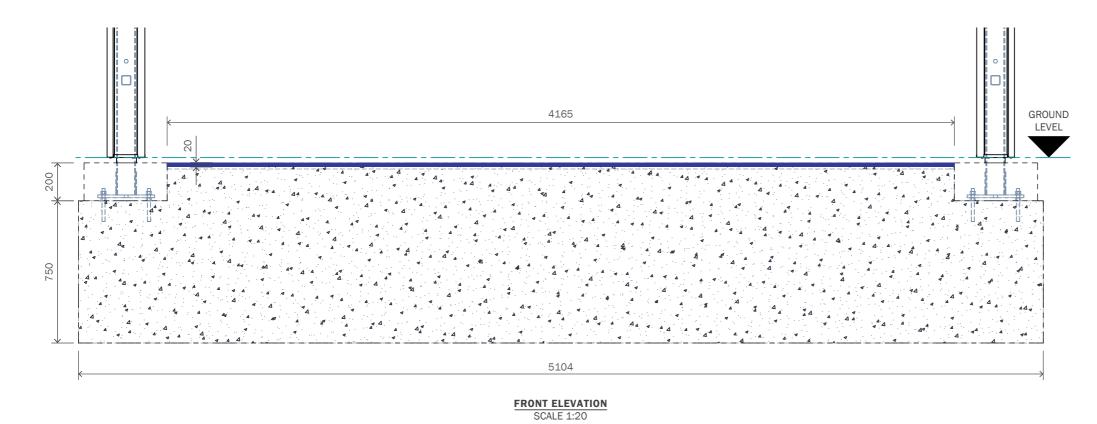
PAGE TITLE: SIGN N - 4.8m ENTRANCE PORTAL

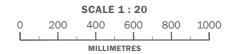
DRAWING NO: SS-VOL-V24669-1.16

NOT FOR CONSTRUCTION

REV: BY: SCALE @ A3: A KG AS SHOWN









CLIENT:
VOLVO
PROJECT:
EXTERNAL SIGNAGE
SITE REFERENCE:
LISTERS LEAMINGTON SPA

PRODUCT TYPE/DOCUMENT TITLE: SITE SCHEDULE

PAGE TITLE: SIGN N - 4.8m ENTRANCE PORTAL

DRAWING NO: PAGE: SS-VOL-V24669-1.17 17/17

NOT FOR CONSTRUCTION

REV: BY: SCALE @ A3: IS A KG AS SHOWN 2



MERSON GROUP 2 YOUNG PLACE EAST KILBRIDE GLASGOW SCOTLAND G75 OTD