

Head Office - United House The Street, Takeley Essex CM22 6QR Tel: 01279 871787 Fax: 01279 871125	Drawn United Storag	Ref	Scale	D α † e	Z2 Hav Kedingto	J SHIS DE SHI UZ OR PAS	Refer to WPS V Refer to weld s Refer to weld s All continuous I Refer to USS / Finishes to be v All UB/UC and All SHS/RHS a All plates S275	> \\ \bar{Z} \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
ad Office - United House The Street, Takeley Essex CM22 6QR Tel: 01279 871787 Fax: 01279 871125	; →	: TS-00	 	: 06/09	on en		NOTES: Refer to WPS W1-01 fof fillet welds and W1-03 Refer to weld spec. procedures W1-01 to 05 All continuous 6mm fillet weld uno Refer to USS / UCM standard tolerance specific Finishes to be water based or zinc phosphate p All UB/UC and PFC to be S355 JR min. All SHS/RHS and CHS to be S355 J2H u.n.o. All plates S275 u.n.o.	REVISION/A	
Factory - Falconer Roa Suff CB9 Tel: 01440 Fax: 01441	Rev :)1-01	60 @ A1	9/2022	Road	S THE PROPER SYSTEMS LTD, IN PART OR 1 PARTIES WITH OM UNITED STO	01-03 for butt welds uno 05 05 05 06 07 08 08 08 08 08 08 08 08 08 08 08 08 08	ALTERATION	
- Unit J. Id, Haverhill. olk. 7XU 7760300 0 710024	A Systems Ltd.					AND AND WHOLE, HOUT DRAGE.	otherwise	DATE 13/09	