



PLAN VIEW 1:60

HIGHWAY

Rev	Revision Details	Date	By
D	FOR APPROVAL (BRIDGE)	06/06/22	IM
C	FOR APPROVAL (BRIDGE)	31/05/22	IM
B	FOR INFORMATION	15/06/21	KDF
A	FOR INFORMATION	01/06/21	KDF

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CE Welded Structural Components Execution Class 2 BS EN 1090
Production Control Certificate 1224-CPR-0670

General Notes
Component Characteristics
Tolerances of dimension and shape EN 1090-2 Tolerance class 1
Weldability EN 10025-2, S275 / S355
Fracture toughness / impact resistance S275JR (27J@20°C) S355 (35J@20°C) Stainless 304 / 316
Load Bearing Capacity Designed to BS5950 / EN 1993

Steel Specification
National Structural Steelwork Specification for Building Construction 5th Edition CE Marking
Welds All Welds to comply to Fabricator Welding Procedure Specifications (WPS)
Steel Grades All UC / UB / PFC / RSA - S355-JR U.N.O All SHS / RHS / CHS - S355-J2 All Plates - S275 - U.N.O

Project Number : -
Drawing creation date : 01.06.2021
Scale @ A1 : 1:60 1:60 1:60
Drawn By : DRG MOD***
Checked By :
Status:
Do not scale drawings.

Project Name:
DRG PROJ NAME
Location:
DRG ADDRESS
Site Address:
ENTER CLIENT
Client:
DRG BUILDER

Drawing Title :
BRACON HALL FARM COTTAGES

City Steel Drawing Number: Revision Suitability
- - G [1] D

CITYSTEEL

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