



B	FOR APPROVAL (BRIDGE)	06/06/22	IM
A	FOR APPROVAL	31/05/22	IM
Rev	Revision Details	Date	By

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**Welded Structural Components**  
 Execution Class 2 BS EN 1090

**CE** Production Control Certificate  
 1224-CPR-0670

**General Notes**  
 Component Characteristics  
 Tolerances of dimension and shape EN 1090-2 Tolerance class 1

Weldability  
 EN 10025-2, S275 / S355

Fracture toughness / impact resistance  
 S275JR (27J @ 20°C)  
 S355 (35J @ 20°C)  
 Stainless 304 / 316

Load Bearing Capacity  
 Designed to BS5950 / EN 1993

**Steel Specification**  
 National Structural Steelwork Specification for Building Construction 5th Edition CE Marking

Welds  
 All Welds to comply to Fabricator Welding Procedure Specifications (WPS)

Steel Grades  
 All UC / UB / PFC / RSA - S355-JR U.N.O  
 All SHS / RHS / CHS - S355-J2  
 All Plates - S275 - U.N.O

Project Number : -  
 Drawing creation date : 27.05.2022  
 Scale @ A1 : 1:5 1:5 1:5  
 Drawn By : DRG MOD\*\*\*  
 Checked By :  
 Status:  
 Do not scale drawings.

Project Name:  
 DRG PROJ NAME  
 Location:  
 DRG ADDRESS  
 Site Address:  
 ENTER CLIENT  
 Client:  
 DRG BUILDER

Drawing Title :  
 BRACON HALL FARM COTTAGES  
 BRIDGE

City Steel Drawing Number:      Revision      Suitability

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**CITYSTEEL**

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