



PRODUCT HANDBOOK

July 2022



hunterplastics.co.uk

CUSTOMER INFORMATION

PRODUCT INFORMATION

Special lengths

A 5% surcharge will be applied to special lengths of extruded product. Over 250 quality lengths to pro rata price will be charged. (Minimum length 1 metre).

When ordering, please state colour, code & quantity. E.g:

COLOUR | **CODE** | **QUANTITY**
B (BLACK) | R10 | 200

PRODUCT PHOTOGRAPHY

Photographs are for representation only and may vary to the actual product. Colours are a guide only.

TRADEMARKS

The following are registered trademarks of Hunter Plastics:

-  Hunter
- JOB'S A GOOD'UN
- Foundry Finish
- Regency
- Surefit
- Highflo
- Squareflo

The following are registered trademarks of Multikwik:

-  Multikwik
- Multikwik
- Kwiknut
- Multiflex
- Multistop

DELIVERY AND COLLECTION

Minimum Order Values

For carriage paid minimum order values, please refer to your Customer Supply Agreement.

QUALITY

Quality is one of our core principles:

- Products made with care under ISO9001 & ISO14001 certified system.
- Hunter Plastics products hold many 3rd party approvals, where appropriate these are detailed in the product listing.
- As part of our ongoing quality improvement processes, we reserve the right to alter our products & ranges without notice.

CONDITIONS

All goods are sold according to Aliaxis UK Ltd standard conditions of sale which are available on request.

We make every effort to maintain or reduce costs that are under our control, however fluctuating raw materials and fuel prices have a dramatic effect on our manufacturing costs. We aim to provide you reasonable notice when we implement a price increase, but reserve the right to change prices without prior notice.

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SALES HOTLINE: 0330 111 4233



RAINWATER SYSTEMS

For average UK roof sizes	05	For flat roofs	40
For large UK roof sizes	15	Ease of Installation	41
Cast Iron Effect	23	Special Fabrications	43
For super UK roof sizes	28	Installing a Rainwater System.....	44
Brackets & Ancillaries	37	Rainwater Calculations	45
Innovations	39		



SOIL & WASTE SYSTEMS

Pushfit & Solvent Soil	49	Compression waste	85
WC Connectors	61	Traps	89
Cast Iron Effect	71	Floor Drainage	98
Waste	73	Grease Management	101
Overflow	81		



UNDERGROUND SYSTEMS

110mm/ 160mm/ 200mm Drainage Systems	105
Inspection Chambers	115
Flowloc System	120
Quantum Drainage System	123



RAINWATER SYSTEMS

For average UK roof sizes...

Half Round
There's two - Standard & Mini
Flow Rate
Up to 2.6l/s
p5

Squareflo
The 'Box' One
Flow Rate
Up to 3.8l/s
p11

For large UK roof sizes...

125
A Deeper Profile
Flow Rate
Up to 4.9l/s
p15

Regency
For Style & Volume
Flow Rate
Up to 4.7l/s
p19

Cast Iron Effect...

Foundry Finish
A Cast Iron look without the expense
p23



For super UK roof sizes...

Highflo
For Great Volumes
Flow Rate
Up to 6.0l/s
p29

Stormflo
The Big One
Flow Rate
Up to 14.0l/s
p33

For flat roofs...

Roof Outlets
For Flat Roofs
p40

To help get the job done...

Brackets & Ancillaries
p37

Innovations
p39

Ease of Installation
p41



AUTOMATE YOUR FUTURE RAINWATER ORDERS, WITH THE HUNTER ESTIMATING TOOL



SCAN QR TO VISIT

A Standard Profile

112mm SUREFIT GUTTER SYSTEM

Packed with more benefits than you can imagine. With a flow rate of up to 2.6l/s it's GOOD for average UK roof sizes.

HALF ROUND



AVAILABLE IN
FOUNDRY
FINISH®



	Code	Pack
2 metre	GR511	10
	BR511	10
	VR511	10
	WR511	10
4 metre	GR512	5
	BR512	5
	VR512	5
5 metre	WR512	5
	BR552	5

SUPPORT BRACKET 1 screw fixing

Fix at 1m centres - max

Code	Pack
GR010	20
BR010	20
VR010	20
WR010	20

SUPPORT BRACKET 2 screw fixing

Fix at 1m centres - max

Code	Pack
GR025	20
BR025	20
VR025	20
WR025	20

RUNNING OUTLET

Code	Pack
GR011	5
BR011	5
VR011	5
WR011	5

STOPEND OUTLET

Code	Pack
GR012	5
BR012	5
VR012	5
WR012	5

UNION

Code	Pack
GR398	10
BR398	10
VR398	10
WR398	10

90° ANGLE

See page 43 for special fabrications.

Code	Pack
GR005	5
BR005	5
VR005	5
WR005	5

JOINT BRACKET

Code	Pack
GR008	10
BR008	10
VR008	10
WR008	10

120° ANGLE

Code	Pack
BR006	5
VR006	5
WR006	5

EXTERNAL STOPEND

Code	Pack
GR013	10
BR013	10
VR013	10
WR013	10

135° ANGLE

Code	Pack
GR007	5
BR007	5
VR007	5
WR007	5

GUTTER LEAF GUARD

For 112mm Half Round and Squarefit

Code	Pack
Guard	1
Clip	18

5 metre pack (10 x 500mm).

CONNECTION TO CAST IRON

Code	Pack	
HR/CI Gutter	BR459	1
HR/CI Gutter	WR459	1
HR/ogee - RH	BR461	1
HR/ogee - LH	BR462	1

GOOD TO KNOW

ACCESSORIES/SPARES AVAILABLE

Rise & Fall Brackets p37

Spare Seals p38

GREY G B BLACK V W BROWN WHITE

Each product code is prefixed with a colour.

Example BR125, where 'B' = BLACK

HALF ROUND

PIPES AND FITTINGS

68mm



DOWNPIPE

	Code	Pack
2 metre	BR518	5
2.5 metre	GR519	5
	BR519	5
	VR519	5
	WR519	5
4 metre	GR520	5
	BR520	5
	VR520	5
5.5 metre	GR521	5
	BR521	5
	VR521	5
	WR521	5



CONNECTOR

	Code	Pack
	GR017	10
	BR017	10
	VR017	10
	WR017	10



112½° BRANCH

	Code	Pack
	GR022	5
	BR022	5
	VR022	5
	WR022	5



BRACKET

1 screw fixing

Fix at 2m centres - max

	Code	Pack
	GR019	10
	BR019	10
	VR019	10
	WR019	10



BRACKET

2 screw fixing

Fix at 2m centres - max

	Code	Pack
	GR046	10
	BR046	10
	VR046	10
	WR046	10



92½° BEND

	Code	Pack
	GR577	10
	BR577	10
	VR577	10
	WR577	10



112½° OFFSET BEND

	Code	Pack
	GR020	10
	BR020	10
	VR020	10
	WR020	10



SHOE

	Code	Pack
	GR021	10
	BR021	10
	VR021	10
	WR021	10



ADJUSTABLE OFFSET

Min: 22mm Max: 80mm.

	Code	Pack
	BR024	5
	VR024	5
	WR024	5



REDUCER

Converts a 110mm socket to a 68mm socket. To connect downpipe to below ground drainage.

	Code	Pack
	BR768	10



ACCESS PIPE

	Code	Pack
	GR001	1
	BR001	1
	VR001	1
	WR001	1



REDUCER

82mm Spigot to 68mm Socket.

	Code	Pack
	GR004	5



SQUARE/ROUND ADAPTOR

	Code	Pack
	BR397	5
	VR397	5
	WR397	5



REDUCER

110mm Socket to 68mm Socket.

	Code	Pack
	BR003	5



HOPPER HEAD

W= 254mm H=230mm D=150mm

	Code	Pack
	GR014	1
	BR014	1
	VR014	1
	WR014	1



DRAIN CONNECTOR

External use only

	Code	Pack
	DS024	1

Flexible for 50, 65 and 68mm.

GOOD TO KNOW

Want an easy installation? Check out our ADJUSTABLE OFFSET and QUICK FIX CLIPS p41



Each product code is prefixed with a colour. Example BR125, where 'B' = BLACK

The Mini One
76mm
GUTTER SYSTEM



50mm PIPES AND FITTINGS

GUTTER

Code	Pack
GR513	10
BR513	10
VR513	10
WR513	10

2 metre

JOINT BRACKET

Code	Pack
GR037	10
BR037	10
VR037	10
WR037	10

SUPPORT BRACKET

1 screw fixing

Fix at 1m centres - max

Code	Pack
GR036	20
BR036	20
VR036	20
WR036	20

DOWNPIPE

Code	Pack
GR522	10
BR522	10
VR522	10
WR522	10

2 metre

BRACKET

1 screw fixing

Fix at 2m centres - max

Code	Pack
GR039	10
BR039	10
VR039	10
WR039	10

1 1/2° OFFSET BEND

Code	Pack
GR040	10
BR040	10
VR040	10
WR040	10

90° ANGLE

See page 43 for special fabrications.

Code	Pack
GR029	5
BR029	5
VR029	5
WR029	5

135° ANGLE

Code	Pack
GR031	5
BR031	5
VR031	5

EXTERNAL STOPEND

Code	Pack
GR034	10
BR034	10
VR034	10
WR034	10

DRAIN LEAF GUARD

Covers drains 300mm wide x 265mm

Code	Pack
DS500	15

Accepts downpipe up to 110mm.

CONNECTOR

Code	Pack
GR038	5
BR038	5
VR038	5
WR038	5

SHOE

Code	Pack
GR041	5
BR041	5
VR041	5
WR041	5

RUNNING OUTLET

Code	Pack
GR032	5
BR032	5
VR032	5
WR032	5

STOPEND OUTLET

Code	Pack
GR033	5
BR033	5
VR033	5

GOOD TO KNOW

ACCESSORIES AVAILABLE

Lubricants p38
Silicone Spray p36

Each product code is prefixed with a colour.
Example BR125, where 'B' = BLACK

GREY (G) BLACK (B) BROWN (V) WHITE (W)

REDUCER

68mm Spigot to 50mm Spigot.

Code	Pack
GR666	5
BR666	5
WR666	5

REDUCER

110mm Spigot x 50mm Socket.

Code	Pack
GS264	1
WS264	1

GOOD TO KNOW

NEED A HOPPER?

Use a R014 112mm Hopper with the R666 Reducer

GREY (G) BLACK (B) BROWN (V) WHITE (W)

Each product code is prefixed with a colour.
Example BR125, where 'B' = BLACK

p8