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All steelwork to be shot blasted to SA2½ to remove all surface contamination, rust and miliscale prior to applying a H.B. Zinc phosphate primer with a dry film thickness of 75 microns.

No site burning, welding or drilling to be undertaken without prior approval by the Engineer.

The steelwork contractor is to clean all mud and other deleterious materials from the steelwork and make good all areas of damagade plantwork (or galvanizing) prior to handing over the structure to the main contractor.

The steelwork contractor is to submit all marking plans, flabrication detail drawings and connection designs to the Englineer for comment, allowing 14 days for perusal prior to fabrication.

Care should be taken to ensure steel members are not marked by grinders etc. during fabrication and all weld splatters are to be cleaned off.

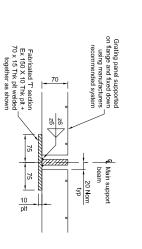
All steelwork to comply with the National Structural Steelwork Specification for Building Construction - 5th Edition.

Steelwork fabrication to be in accordance with BS5950 Part 2, All connections to be designed and detailed by the steelwork contractor / fabricator in accordance with BS5950.

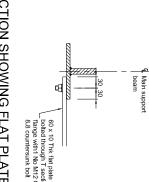
All external steelwork to be hot dip galvanised to BS EN 150 1461. All breather holes to be positioned in end plates of hollow members etc. so as not be visible after erection.

SECTION B-B
Scale 1:25





MAIN BEAM DETAILS
Scale 1.5



SECTION SHOWING FLAT PLATE CONNECTION
Scale 1.5

AS INDICATED @ A1 OCTOBER 2017

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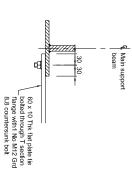
S P FAGAN

O J STUBBS

PLAN, SECTIONS AND DETAILS

LIGHT DUTY OPTION ROOTBRIDGE SYSTEM

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GREEN GRID SYSTEMS

05/10/17 Date

SPF

PRELIMINARY

GENERAL

STEELWORK

All hot rolled steelwork to be grade S355JR to BS EN10025, all plates to be S275 unless noted otherwise.

All structural steelwork is to be fabricated and erected in accordance with the current National Structural Steelwork Specification for Building Construction.

All dimensions are in millimetres and all levels in metres, unless noted otherwise.

DO NOT SCALE THIS DRAWING - IF IN DOUBT ASK.

- In case of a discrepancy between drawings or a lack of dimensions W.F. Brown Associates Limited must be consulted before work proceeds.
- This drawing is to be read in conjunction with all relevant Architect's, Engineer's and Specialist's drawings and the Specification.