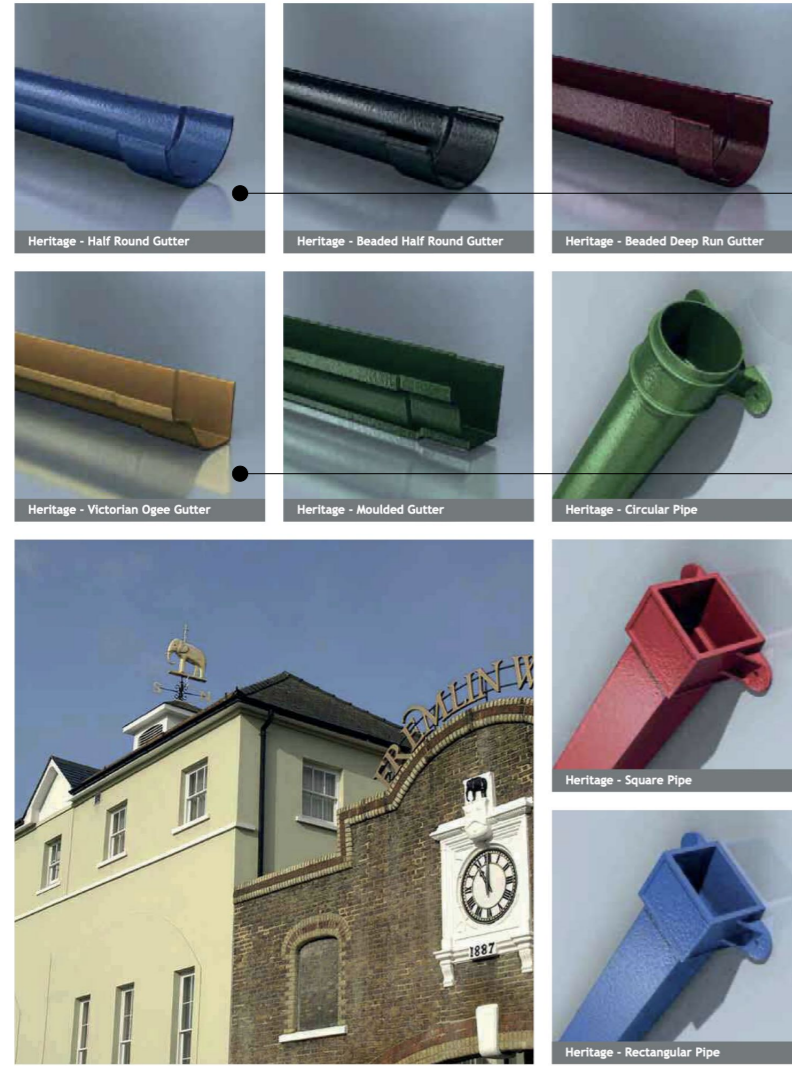


## Heritage Cast Aluminium Rainwater System - Product Summary



main house replacement guttering shall be the half round with circular downpipes

main extension and single storey link extension guttering shall be the Victorian Ogee with circular downpipes

## Alumasc Extract Indicating Gutter Profiles and Downpipe Profiles

## Heritage Cast Aluminium Rainwater System - Product Summary

Heritage is a comprehensive range of traditional gutter profiles, round, square and rectangular pipes and all associated fittings and accessories. Designed to provide all the essential architectural features appropriate to traditionally designed buildings, the Heritage range is also fully in tune with modern fast track building contracts.

**Applications**

- Ideal for traditionally designed buildings, in both new build and refurbishment applications
- Can be used as a direct replacement of cast iron
- For both flush and projecting eaves applications

**Features & Performance**

- 5 gutter and 3 downpipe profiles available in a choice of sizes
- Pipes available in 1, 2 and 3 metre lengths
- Lightweight, durable and non-corrosible
- Life expectancy of aluminium: 40 years (rural/suburban areas); up to 25 years (industrial/marine areas)
- Easy to handle and fit
- BBA approved
- Aluminium is 100% recyclable

**Colours & Finishes**

- BBA approved polyester powder coatings, factory applied at Alumasc
- 26 standard colours with additional BS or RAL colours available to special order
- Can be supplied to resemble cast iron surface texture (black only)
- Also available in plain mill finish for on-site painting

**Manufacture**

- UK manufactured by Alumasc
- Gutters and fittings made from LM6 marine grade aluminium alloy
- Gutters are gravity diecast, fittings are pressure diecast and downpipes are extruded aluminium
- Manufactured in accordance with BS 8530 (formerly BS 2997)

**Installation & Fixing**

- Gutters are wet sealed with bottled joints, with a range of fixing options
- Gutter joints are secured with screws or bolts through integral holes/slots
- Victorian Ogee and Moulded gutters provided with slots in rear for direct fixing
- Brackets and fittings provided with fixing holes where appropriate
- Circular pipe jointing up to 100mm diameter is by separate sockets giving maximum flexibility for installation.
- 150mm circular pipes and all square and rectangular pipes have welded on sockets
- Simple fixing to wall by eared sockets or by a choice of pipe clips
- Minimal maintenance requirements

**Gutter Profiles & Sizes**

- Half Round: 100mm (4"), 113mm (4.5"), 125mm (5"), 150mm (6") H96
- Beaded Half Round: 113 (4.5), 125mm (5")
- Beaded Deep Run: 113 x 75mm (4.5 x 3")
- Victorian Ogee: 100mm (4"), 113mm (4.5"), 125mm (5")
- Moulded: 100 x 75mm (4 x 3"), 125 x 100mm (5 x 4"), 150 x 100mm (6 x 4")

**Pipe Profiles & Sizes**

- Circular Pipe: 63mm (2.3"), 75mm (3"), 100mm (4"), 150mm (6")
- Square Pipe: 75 x 75mm (3 x 3"), 100 x 100mm (4 x 4")
- Rectangular Pipe: 100 x 75mm (4 x 3")

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main house replacement guttering shall be the 125mm half round with 75mm circular downpipes

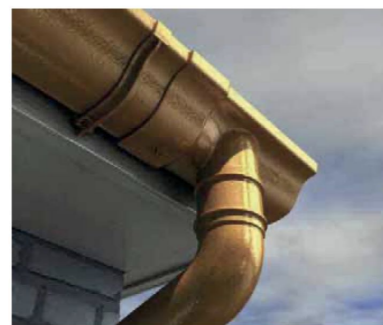
main extension and single storey link extension guttering shall be the 125mm Victorian Ogee with 75mm circular downpipes

## Alumasc Extract Indicating Gutter Profiles and Downpipe Profiles

ALL DIMENSIONS AND LEVELS TO BE CHECKED ON SITE BY MAIN CONTRACTOR PRIOR TO COMMENCING EXCAVATION WORKS. ANY DISCREPANCY IS TO BE REPORTED BACK TO THE DESIGNER FOR INSTRUCTION.

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## Heritage - Victorian Ogee Gutters and Fittings



Heritage Victorian Ogee gutters are available in 3 sizes and 2 gutter lengths, together with a complete range of fittings. The traditional Ogee gutter profile is ideal for period applications and restoration. A left-hand socketed system, which can be finished to replicate cast iron or with BBA certificated powder coatings in a choice of colours.

Notes: All dimensions are in mm unless shown otherwise. Gutter sizes shown are nominal.

### Gutters

Gutter Size	Gutter Length	A	B	C	T	Weight (kg)	Product Code
100 (4")	1830mm	110	54	47	4	2.4	OG1/31
113 (4.5")	"	121	60	47	4	4.0	OG2/45
125 (5")	"	135	68	47	4	4.0	OG3/173
100 (4")	610mm	110	54	47	4	0.9	OG1/136
113 (4.5")	"	121	60	47	4	1.4	OG2/137
125 (5")	"	135	68	47	4	1.4	OG3/176

Note: Victorian Ogee is a left hand socket system  
T = Gutter Thickness (nominal +/- 1mm)

### Union Clips

Gutter Size	A	B	Product Code
100	98	47	OG1/41
113	98	47	OG2/55
125	98	47	OG3/184

### Stop-Ends

Gutter Size	Type	A	Product Code
100	Right Hand External	51	OG1/43
113	"	51	OG2/57
125	"	51	OG3/186
100	Left Hand Internal	45	OG1/42
113	"	45	OG2/56
125	"	45	OG3/185

### Fascia Brackets

Gutter Size	A	B	C	D	Product Code
100	125	80	38	32	OG1/44
113	137	85	38	38	OG2/58
125	150	92	38	38	OG3/187

Note: The products are available in a plain mill finish or with a BBA accredited polyester powder coated finish. Product codes in the tables refer to the mill finish. For polyester powder coated finish please add the suffix: PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

## Alumasc Extract Indicating Victorian Ogee Gutter Details

## PLANNING ISSUE

project  
Proposed Alterations and Extension -  
The Cottage, School Street, Stoke by Nayland

project no.  
0122

drawing  
Replacement and New Building  
Extension Rainwater Goods

drawing no.  
36

scale  
N.T.S.



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date  
Feb. 2023

north

revision