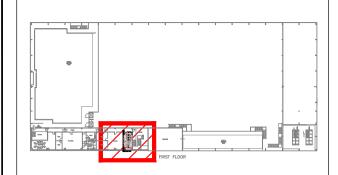


PROPOSAL

NOTE: DO NOT SCALE OFF THIS DRAWING. ALWAYS WORK TO NOTED DIMENSIONS

LOCATION PLAN:



LEGEND:

- ALL INTERNAL PIPEWORK TO BE INSULATED USING 13mm WALL CLASS 'O' ARMAFLEX OR EQUIVALENT AND APPROVED MANUFACTURER, WITH JOINTS BEING TAPED TO FORM A THERMAL AND VAPOUR
- ALL EXTERNAL PIPEWORK TO BE INSULATED USING 13mm WALL CLASS '1' HT ARMAFLEX OR EQUIVALENT AND APPROVED MANUFACTURER, WITH JOINTS BEING TAPED TO FORM A THERMAL AND VAPOUR BARRIER.
- PIPEWORK TO BE SUPPORTED USING HYDROSORB TYPE FIXINGS OR EQUAL AND APPROVED.
- . PIPEWORK SHALL NOT BE RUN ON CABLE TRAY UNLESS APPROVED BY SUDLOWS. INTERCONNECTING CONTROL CABLE TO BE
- XLPE, CLIPPED TO THE PIPEWORK USING APPROPRIATE CABLE TIES. 6. ALL PIPEWORK TO BE PURGED USING
- OXYGEN FREE NITROGEN WHILST BRAZING.
- REFRIGERATION PIPEWORK SHALL BE MANUFACTURED FROM SEAMLESS QUALITY HARD DRAWN COPPER TO BS2781 PART II ASTM, DIN 1754/8905, FULLY TESTED BY THE EDDY CURRENT METHOD, DEHYDRATED AND CAPPED.
- PIPEWORK SHALL BE STRAIGHT DRAWN COPPER USING 3m OR 6m LENGTHS, SOFT DRAWN COPPER COILS SHALL NOT BE ACCEPTED.
- 9. SOFT DRAWN COPPER COILS SHALL NOT BE USED UNLESS APPROVED BY SUDLOWS. 10. ALL PENETRATIONS THROUGH INTERIOR
- WALLS AND/OR FLOORS SHALL BE SEALED AND FIRE COMPARTMENTATION SHALL BE MAINTAINED.
- 11. CONDENSATE DRAINS SHALL BE INSTALLED AND ROUTED TO ENSURE A GRADIENT OF
- 12. REFRIGERATION PIPEWORK TO BE PRESSURE TESTED USING OXYGEN FREE NITROGEN AND WITNESSED BY THE SUDLOWS NOMINATED PERSON.
- 13. REFRIGERATION PIPEWORK TO BE EVACUATED TO <2TORR AND BE HELD FOR A MINIMUM OF 1 HOUR WITHOUT ANY RISE IN PRESSURE AND SHALL BE WITNESSED BY THE SUDLOWS NOMINATED PERSON.
- 14. EXISTING SPLIT SYSTEMS TO BE DECOMMISSIONED AND REPLACED WITH NEW MITSUBISHI ELECTRIC 10KW SYSTEMS.
- 15. POWDER COATED DRIP TRAYS TO BE FITTED UNDER EACH INDOOR WALL MOUNTED UNIT WITH LEAK DETECTION SENSOR INSTALLED.

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BELLSHILL

Status:

PROPOSAL Date Created: Drawn By:

12/07/23 Drawing Title:

COOLING LAYOUT DC2

FIRST FLOOR Project No.:

PR85150 S3 Drawing No.:

SUD-XX-01-DR-M-3001 P01

Suitability:

Scale:

1:25

Sheet Size: