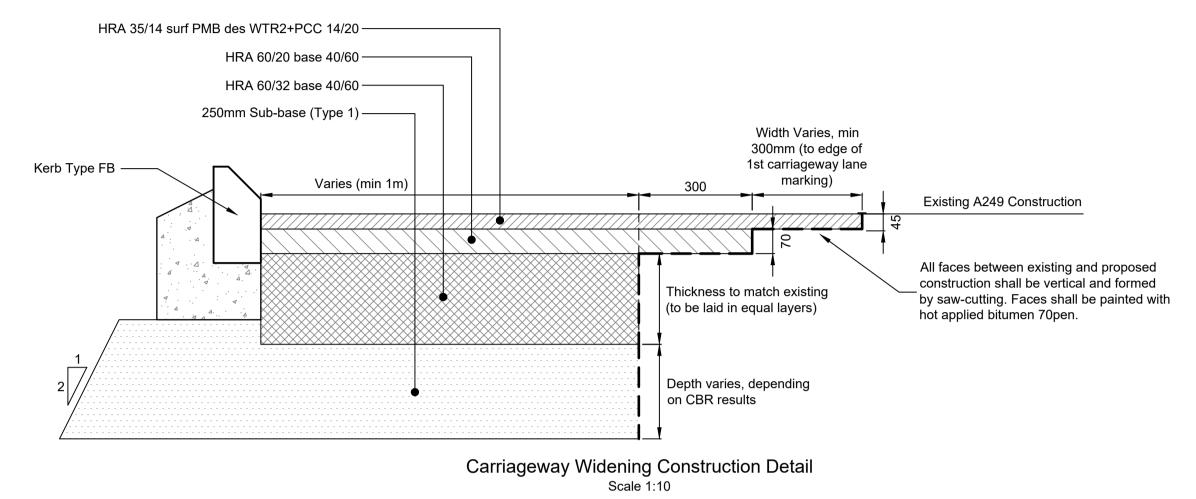
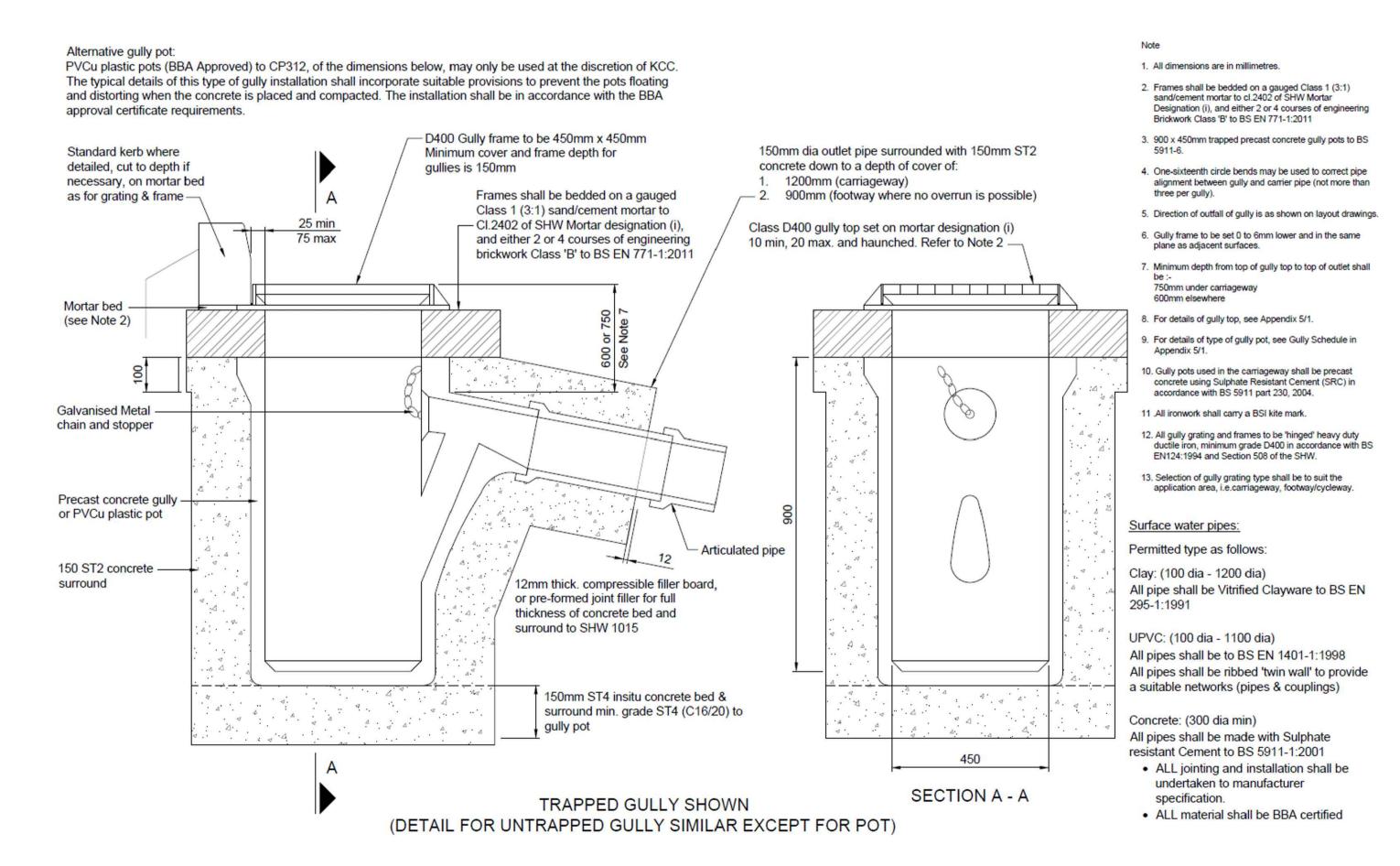


Carriageway Overlay Construction Detail Scale 1:10





LDR - Local Distributor Road MAR/CL - Major Access Road/Country Lane MIR/HZ - Minor Access Road/Homezone (through road) MIW/HZ - Minor Access Way/Homezone (cul de sac) SAW/MC - Shared Access Way/Mews Court

<u>Table B</u>	Sub-Base only option If 'Yes', use a Construction OBR of <2% If Not, fest for Construction OBR				
Plasticity Index above zero?					
Construction CBR (%)	< 2	2 to 3	>3to<5	5+	
Non woven geotextile layer required?	Yes	Yes	No	No	
Road Type Definition					
D_MAR/CL & MIR/HZ	Use Table C	480mm	370mm	270m m	
NIW/HZ & SAW/MG	500mm	370mm	280mm	250mm	

<u>Table C</u>	Sub-Base + Capping Layer option If 'Yes', use a Construction OBR of <2% If No', test for Construction OBR				
Plasticity Index above zero?					
Construction CBR (%)	<= 2	2 to3	3+		
Non woven geotextile layer required?	Yes	Yes	No		
<u>Sub-base</u> thickness	250mm of subbase, aid over a Capping Layer thickness as below				
Road Type Def					
D_NAR/CL & MIR/HZ	500mm	440 m m	320 m m		
MIW/HZ and SAW/MC	300mm	150mm	150mm		

Material Testing Requirements



All tests are to be undertaken by an independent testing laboratory that holds UKAS accreditation specific to each of the tests that they are required to undertake. Results must be issued to the KCC agreements team in a timely manner so as not to jeopardise successive layers/processes or works adoption. Additional testing not mentioned here may be required at the discretion of KCC. Any works failing to meet the relevant test approval criteria may be condemned as substandard.

Formation/Sub-Formation

> CBR testing and Plasticity Index to establish construction & capping layer thickness required.

> Stiffness modulus test (by portable dynamic plate) of 60MPa maintained until carriageway construction is

complete. Tests shall be carried out every <u>10m</u> of carriageway. Grading Analysis and Moisture Content to check compliance with material specification.

Granular Type 1 material

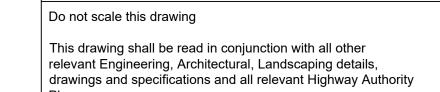
- Nuclear density test to check compaction carried out every 20m of carriageway. The material shall achieve at least 95% density when compacted, measured in-situ using a calibrated nuclear density meter. Recent Target Density figure to be used, obtained from supplier.
- Stiffness modulus test (by portable dynamic plate) of 100MPa maintained until carriageway construction is
- complete. Tests shall be carried out every <u>20m</u> of carriageway. Grading Analysis and Moisture Content to check compliance with material specification.
- ➤ <u>Layer shall be dipped</u> by the <u>KCC representative</u> to achieve within <u>+10/-30mm</u> of finished layer level.
- HBM note: laying must satisfy all normal temperature requirements for a cement bound material.
- > 7 & 28 day cube strength from material at source & of delivered material. Sampling every 200 tonnes. Stiffness modulus test (by portable dynamic plate) carried out every 20m of carriageway, on same day of
- laying, and again 24hrs later. **Layer shall be dipped** by the <u>agreements project manager</u> to achieve within <u>+10/-30mm</u> of finished layer level.

- Air temperatures must be 5°C (min) and rising throughout laying. This is due to the multiple weather-related variables that can adversely impact the layer's integrity (e.g. wind speed, air & ground temperatures, frost etc). A maximum of one course shall be laid in any one day to provide assurance that the material has sufficiently
- cooled/cured, and to avoid rutting, in order to maintain the integrity of the material for the length of its lifespan. Base Course – note: manhole chambers are to be plated at subbase level unless agreed otherwise.
- ➤ Layer shall be dipped by the agreements project manager to achieve within +15/-15mm of finished layer level.
- Grading analysis and binder content to be tested in the laboratory (one sample every 200 tonnes)
- Nuclear Density test to check compaction shall be carried out every 20m of carriageway, 93%Coarse Macadam, 95%Rolled Asphalt. A sample must be taken for laboratory testing.
- Material delivery, laying and rolling temperature records

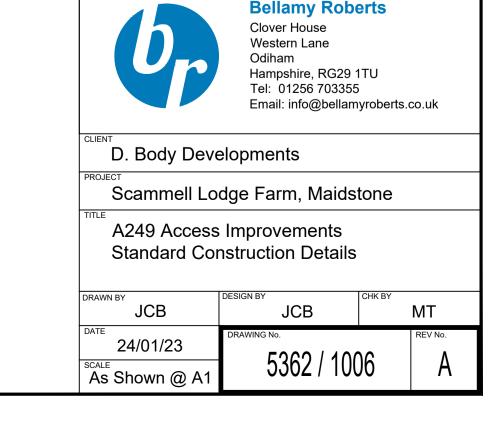
Binder Course

- ➤ <u>Layer shall be dipped</u> by the <u>agreements project manager</u> to achieve within <u>+0/-15mm</u> of finished layer level.
- Grading analysis and binder content to be tested in the laboratory (one sample every 200 tonnes)
- Nuclear Density test to check compaction if layer thickness 60mm or above, shall be carried out every 20m of carriageway. A sample must be taken for laboratory testing.
- Material delivery, laying and rolling temperature records
- Surface Course STRICTLY NO OVERBANDING
- **Layer shall be dipped** by the <u>agreements project manager</u> to achieve within <u>+6/-0mm</u> of finished layer level.
- Grading analysis and binder content to be tested in the laboratory (one sample every 60 tonnes)
- ➤ <u>Texture depth</u> to be carried out on SMA and HRA surface course materials
- Material delivery, laying and rolling temperature records
- **Rolling straight edge** may be required on local distributer / major access roads to check surface regularity. Flexible Footways & Cycleways - STRICTLY NO OVERBANDING
- Air temperatures must be 5°C (min) and rising throughout laying.
- Layers shall be dipped by the agreements project manager [+10/-30mm (subbase) and +0/-6mm (binder)]
- Grading analysis and binder content and material delivery, laying & rolling temperature records

November 2020



Notes



A Amendments following comments from KCC

AMENDMENT