



SPECIFICATION				
Item	Description	Qty.	Tick Box	Initials
1	Face panels folded from 2mm aluminium, FACE - to be powdercoated WHITE RAL 9010, 30% gloss RETURNS - to be powdercoated BLUE Ral 5005, 30% gloss.	2		
2	5mm acrylic fixed to rear of panel with big head fixings and Simson ISR 70-03. For 'TESCO' Opal 030 with Avery 4509 translucent vinyl applied to face to be used. For 'Express' letters, Opal 030 with Avery 5600 LD-082A translucent vinyl applied to face to be used.	as req		
3	2no. framework legs from 75x38x3mm mitred aluminium box section, with 75x38x3mm vertical at end. To be powdercoated BLUE RAL 5005, 30% gloss	1		
4	25x25x3mm aluminium angles welded to top and bottom of base plate for fixing shroud.	2		
5	Base plate from 6mm aluminium welded to frame.	1		
8	No.8x13mm flange head self tapping screws for fixing face panels to frame, touched up WHITE RAL 9010, 30% gloss	as req		
9	Suitable fixings for fixing base plate to substrate	8		
10	Shroud (in two halves) fabricated from 2mm aluminium, to be powdercoated BLUE RAL 5005, 30% gloss.	1		
11	Shroud joggle from 3mm aluminium flatbar and joggled flat bar, bonded to inside of shroud using 3M 4980.	1		
12	H-section wallboard extrusion to run perimeter of sign, To be powdercoated BLUE RAL 5005, 30% gloss.	as req		