

STRUCTURAL STEELWORK (all in accordance with BS EN 1993-1 & 1994-1)

- a. The steelwork contractor shall submit detailed drawings and connection calculations for all designs to the Main Contractor before work commences. Comment on drawings and calculations by the Main Contractor or the Design Team shall not relieve the Steelwork Contractor of any responsibilities under the contract. Fabrication drawings and calculations are to be submitted to SWJ Consulting for comment 10 working days prior to fabrication & erection of steelwork.
- b. All Steelwork, including connections to be designed, fabricated and erected in accordance with all relevant Eurocodes and the requirements of the National Structural Steelwork Specification (NSS). Due consideration in detailing should be given to avoid water entrapment.
- c. All steelwork elements to be fabricated to achieve a CE Marking Execution Class of EXC2 to BS EN 1090-2.
- d. All minor connections to use a minimum of 2 No. M16 Grade 8.8 bolts. All major connections to use a minimum of 4 No. M16 Grade 8.8 bolts. All brooding connections to use a minimum of 2 No. M16 Grade 8.8 HFG bolts. Minimum connection plate thickness 10mm. Bolt holes to be drilled with 2mm clearance on bolt diameter. All connections to be designed for a minimum tie force of 75kN and a minimum shear force of 75kN.
- e. All structural steelwork to be grade S355 J0 in accordance with BS EN 10025 unless noted otherwise.
- f. All rolled structural steel sections shall be in accordance with BS4 or BS EN 10055/6 as appropriate, all hot finished hollow sections to BS EN 10210 and all cold formed hollow sections to BS EN 10219. All structural steel sections to comply with the Construction Products Directive. All hollow sections to be hot finished unless noted otherwise.
- g. All bolts, nuts, washers, locking pins, etc., to comply with BS EN 14399 and as a minimum be Grade 8.8 zinc plated.
- h. Welding to be full length, continuous full profile fillet weld (FW) or full penetration butt weld. Minimum size of fillet welds 6mm.
- i. All holding down bolts and washer plate assemblies to comply with BS7419, BS4190 and BS4520 and to be supplied by the Steelwork Contractor to the Main Contractor for installation into the foundations.
- j. All cleader angles etc. necessary for fixing of cladding to be supplied by Steelwork Contractor.
- k. All cladding panels and roof sheets to be screw fixed to their supports at maximum 600mm spacing but to suit subcontractor detailed design.
- l. All plan dimensions shown are to center lines of beams or stanchions and all beam/stanchions shall be located symmetrically on grid lines unless otherwise noted.
- m. All dimensions to be checked on site by the Steelwork Contractor prior to fabrication and erection of the steelwork.
- n. The accuracy of erected steelwork in line and level is to generally be in accordance with the NSS.
- o. All levels shown thus (889.889m) are to tops of beams or columns unless noted otherwise.
- p. All dimensions and levels are subject to confirmation by the architect.
- q. Design of all temporary works - propping, bracing and the like to be the responsibility of the Steelwork Contractor.
- r. The Main Contractor shall not form any holes through steel members other than those for connections without the written approval of the Engineer.
- s. All steelwork (including associated MS brackets and plates) to be thoroughly blast cleaned to BS709 Part A1 grade SA2 1/2 to achieve an average surface profile in the range 35-75 microns, maximum profile 100 microns as ASP Technical Guidance Document 11.2008 and then given a protective treatment in accordance with the appropriate system from the Corus 'Prevention of Corrosion of Structural Steelwork' guidelines for its Environment Category to BS EN ISO 12944-2:1998 Corrosion Protection Classification of environments and as determined by reference to the architect's drawings.

Specification 3 - feature steelwork in exposed external environment - Environment Category C5 - Hot dip galvanized to BS EN ISO 1461. Minimum Coating Weight = 710gms/m².

- t. All steelwork surfaces in direct contact with masonry or concrete - except where concrete encased for corrosion protection - to be over painted with two site coats of an approved bituminous coating to BS 6949, type 1, class A, with a total dry film thickness of 200 microns.
- u. All steelwork below ground level to be encased with minimum 100mm concrete (grade F40) with D49 wrapping fabric as directed by the Engineer, unless noted otherwise. Where steel is partially embedded in concrete in environments C3 e.g. at column bases, extra protection should be provided at the steel/concrete junction by means of an alkali resistant paint at the junction or an alkali resistant mastic at the joint.
- v. Galvanized steelwork to have a minimum 85 microns thick coating in accordance with BS EN 1461 following fabrication and preparation by acid pickling.
- w. All fire protection and finishing top coats to all steelwork to be in accordance with the Architects specification, unless noted otherwise.
- x. The Steelwork Contractor is to ensure that any shop or site applied primers are compatible with any finishing top coats, intumescent or bituminous coatings, which may be applied by the Main Contractor. Reference should be made to the recommendations of the Corus 'Prevention of Corrosion of Structural Steelwork' guidelines and ASP Technical Guidance Document 11.2008 Code of practice for the specification & on-site installation of intumescent coatings for fire protection of structural steelwork.
- y. The protective coatings are to achieve a minimum structural life of 50 years and time to first maintenance of upto 20 years for functional coats and 10 years for decorative coats.

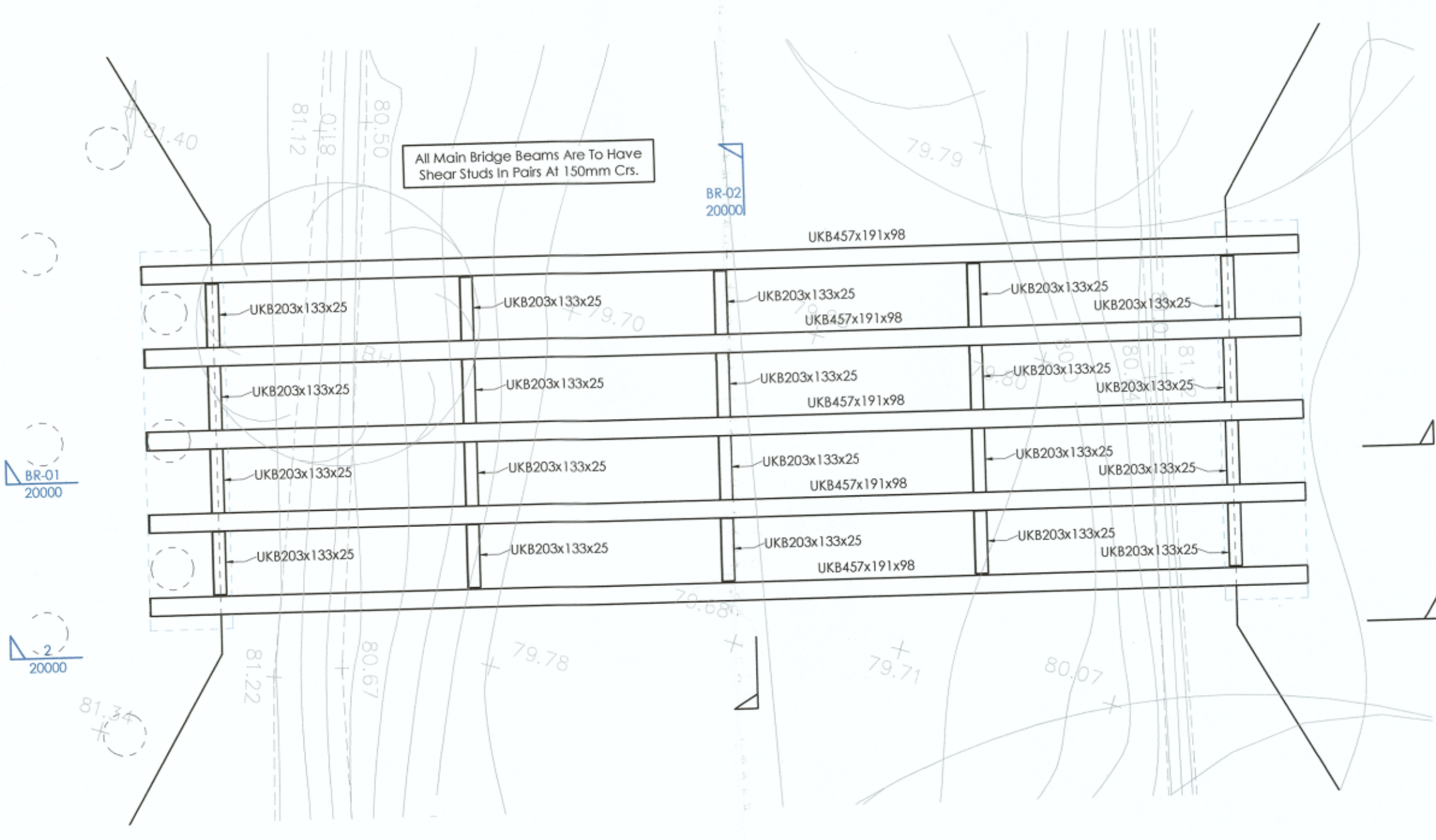
DESIGNERS CDM NOTES ON RESIDUAL RISKS

THE SAFETY, HEALTH AND ENVIRONMENTAL ISSUES NOTED BELOW ARE IN ADDITION TO THE NORMAL HAZARDS AND RISKS FACED BY A COMPETENT CONTRACTOR WHEN DEALING WITH THE TYPE OF WORKS DETAILED ON THIS DRAWING.

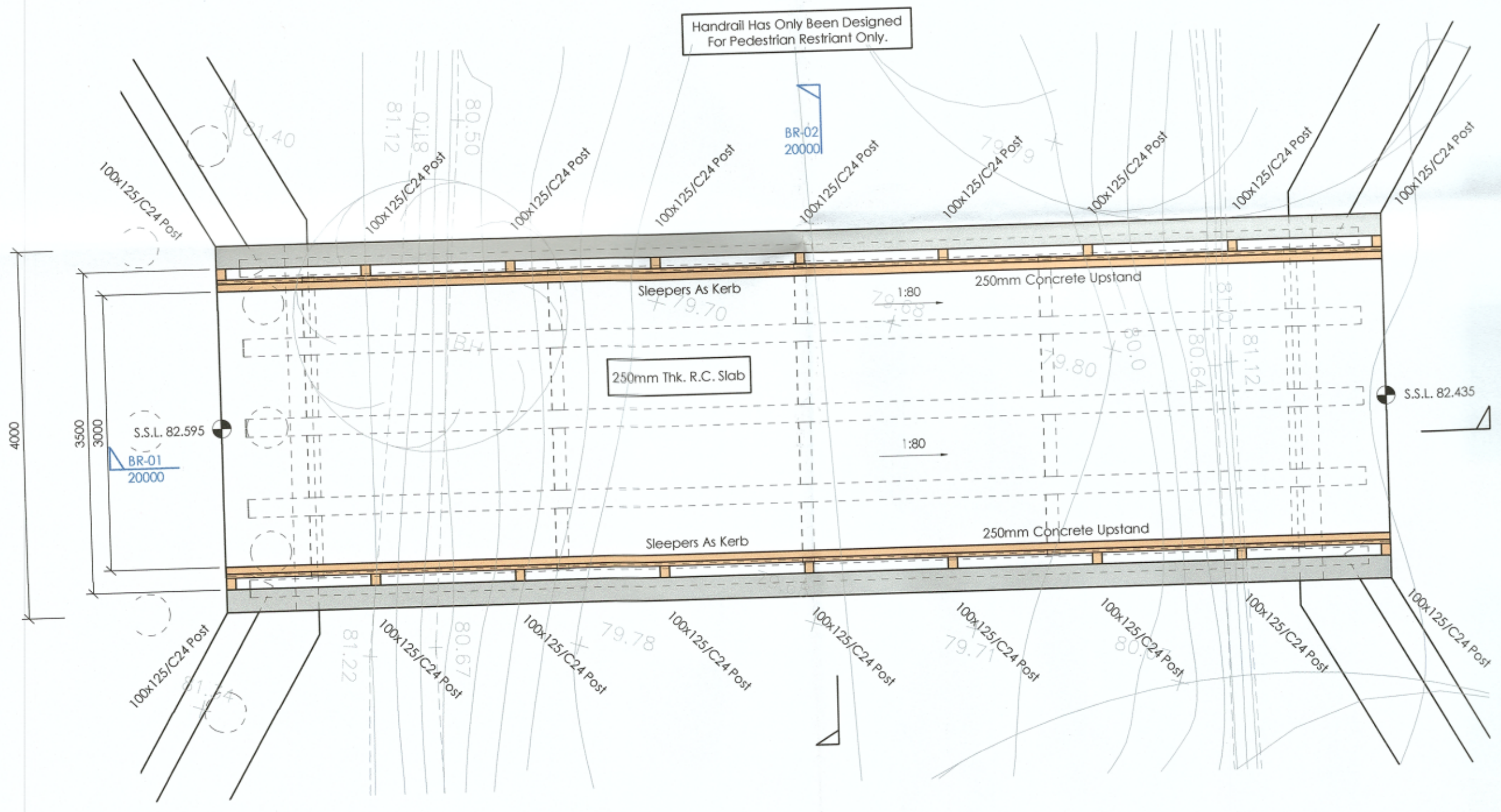
- CONSTRUCTION HAZARDS AND RISKS**
 - None relevant to this drawing
- MAINTENANCE/ CLEANING HAZARDS AND RISKS**
 - None relevant to this drawing
- DEMOLITION HAZARDS AND RISKS**
 - None relevant to this drawing

GENERAL NOTES

1. This drawing is to be read in conjunction with all relevant Architect's / Engineer's drawings, specifications and CDM documentation.
2. This drawings has been produced electronically and may have been photo reduced or enlarged when copied. Work to figured dimensions only. DO NOT SCALE. All dimensions to be checked on site. Any errors or omissions to be reported to the engineer immediately.
3. All dimensions are in millimeters and levels in meters except where shown otherwise.
4. Where proprietary products are specified these may be substituted by an equivalent product subject to approval by the Engineer. All products are to be installed strictly in accordance with the manufacturer's recommendations.
5. Before commencing construction the Contractor is to ascertain the position and depth of private and utility services and other plant or equipment on and adjacent to the site and report any conflicts with proposed works to the Engineer.
6. All work and materials not specified shall be in accordance with the NHBC Standards' technical requirements and guidance (ISBN 0907257 series).
7. All construction products to have CE Marking in accordance with the relevant European Technical Standards in force at the time.
8. This drawing is copyright and shall not be copied in whole or in part without written permission of SWJ Consulting.
9. Until technical approval has been obtained from the relevant Authorities it should be understood that all drawings issued are preliminary and NOT for construction. Should the contractor start site work prior to approval being given, it is entirely at his own risk.
10. Should there be any discrepancies between details indicated on this drawing and those indicated on other drawings the Engineer should be informed PRIOR to construction on site.



STEELWORK PLAN ON BRIDGE DECK
1:50



CONCRETE PLAN ON BRIDGE DECK
1:50

P2	Updated With Handrail	27/07/23	RPW
P1	First Issue. Issued For Comment.	24/04/23	RPW
REV	REVISION DETAILS	DATE	DRAWN BY
CLIENT	ORIGINATOR	SWJ	
PROJECT	TITLE	CHECKED	APPROVED
Time Out Farm	Bridge Deck Layout	SAJ	SAJ
Mill Lane, Alvescot, Oxfordshire, OX18 2QJ	SCALE	DRAWN	CHECKED
	1:50 @A1	RPW	SAJ
PROJECT	ORIGINATOR	ZONE	LEVEL
02781	SWJ	XX	XX
JOB NO.	PURPOSE OF ISSUE	TYPE	ROLE
02781	FOR COMMENT	DR	S
		DOC NO	10001
		STATUS	REVISION
		S3	P2