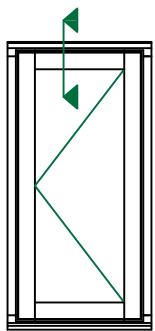
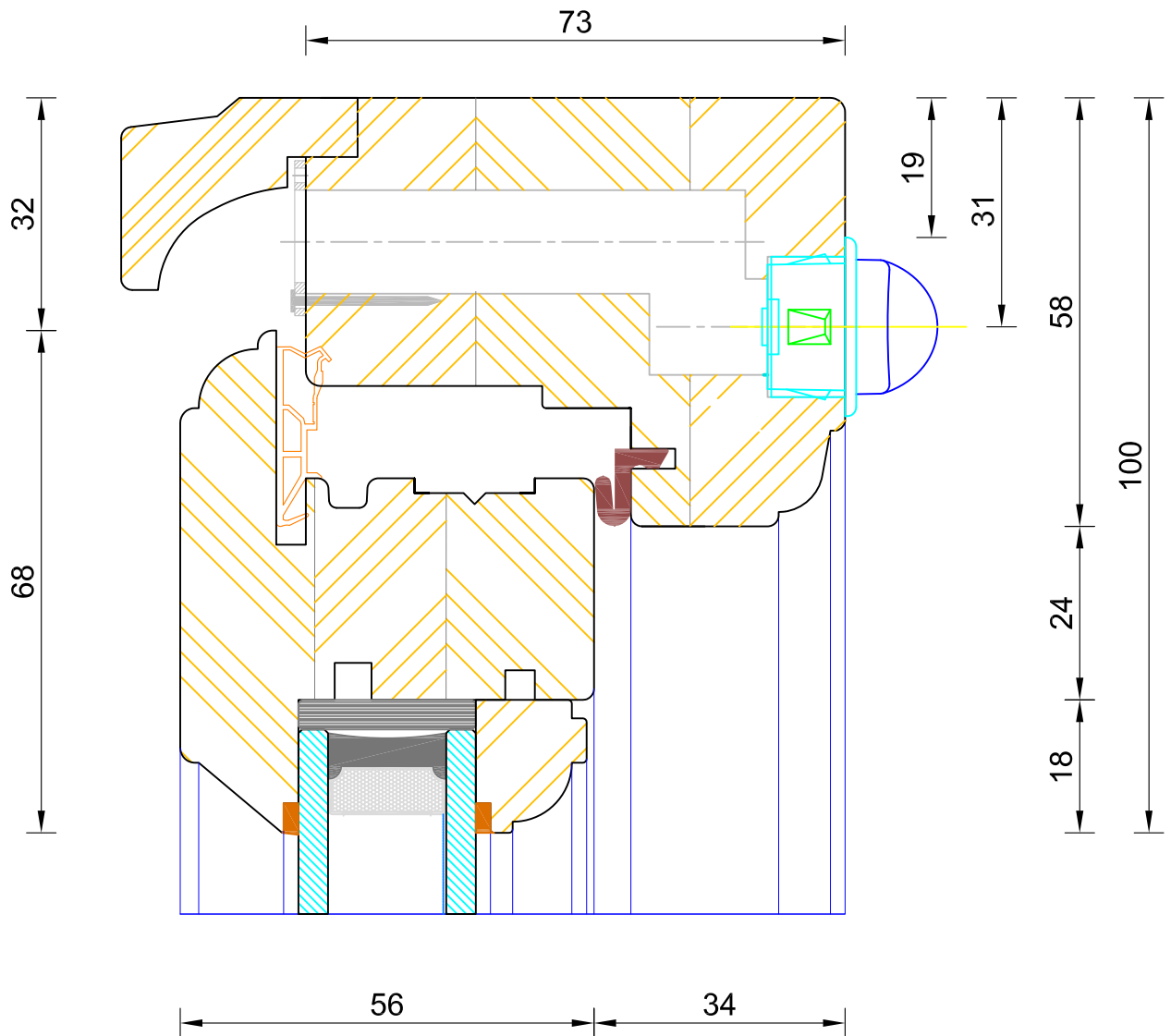


**Traditional Lipped Casement Window  
Frame & Sash Head (Without Vent)**

| DIMENSIONS                                      | PLOT SIZE | SCALE | DATE       | REV | DWG NO.     |
|---|-----------|-------|------------|-----|-------------|
| MM  | A4        | 1:1   | 20.02.2018 | B   | <b>1706</b> |
| Please consider the environment before printing |           |       |            |     |             |

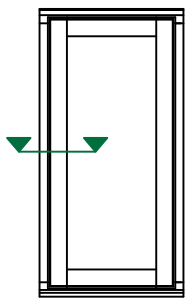
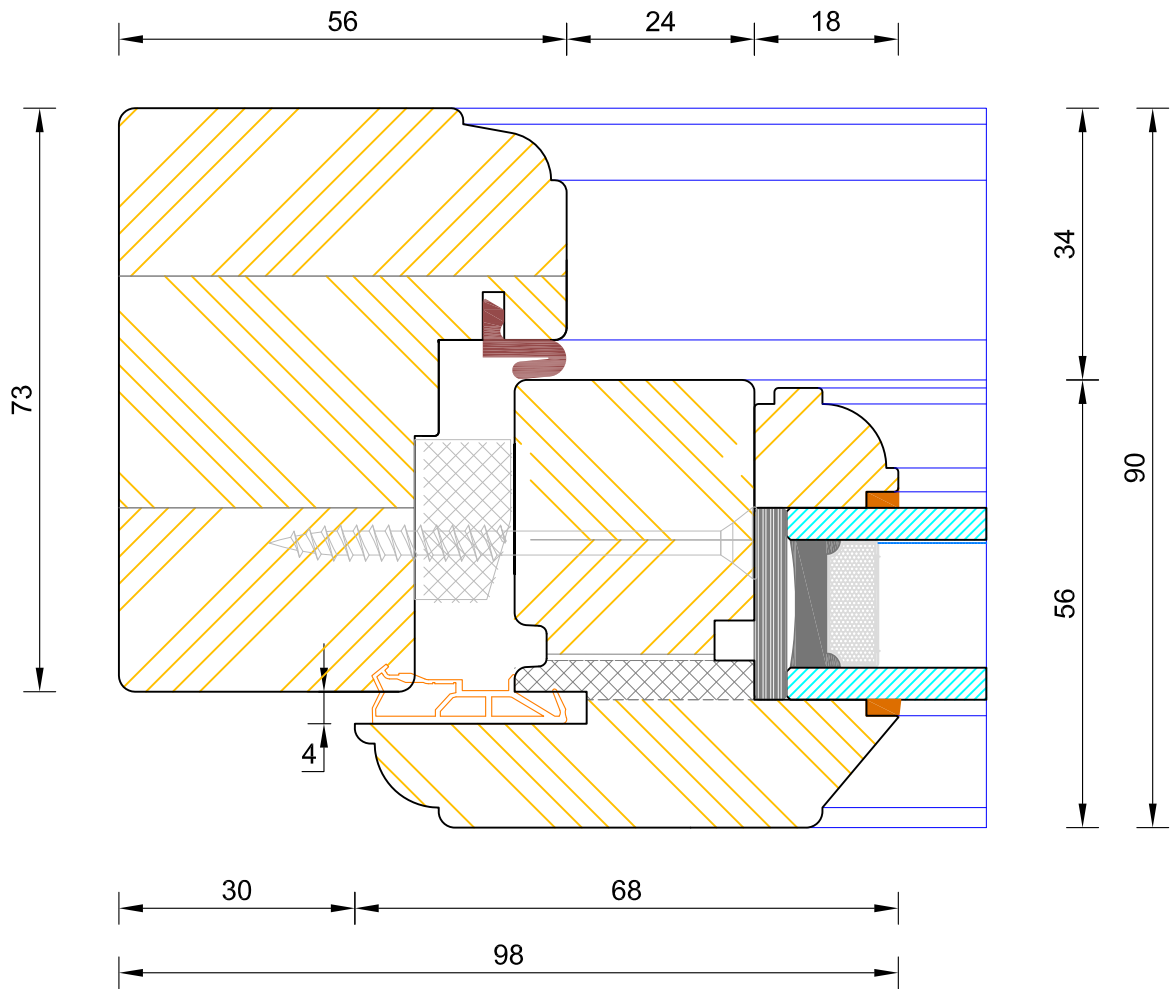


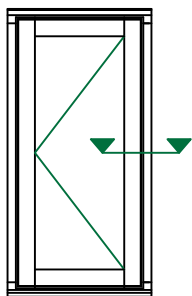
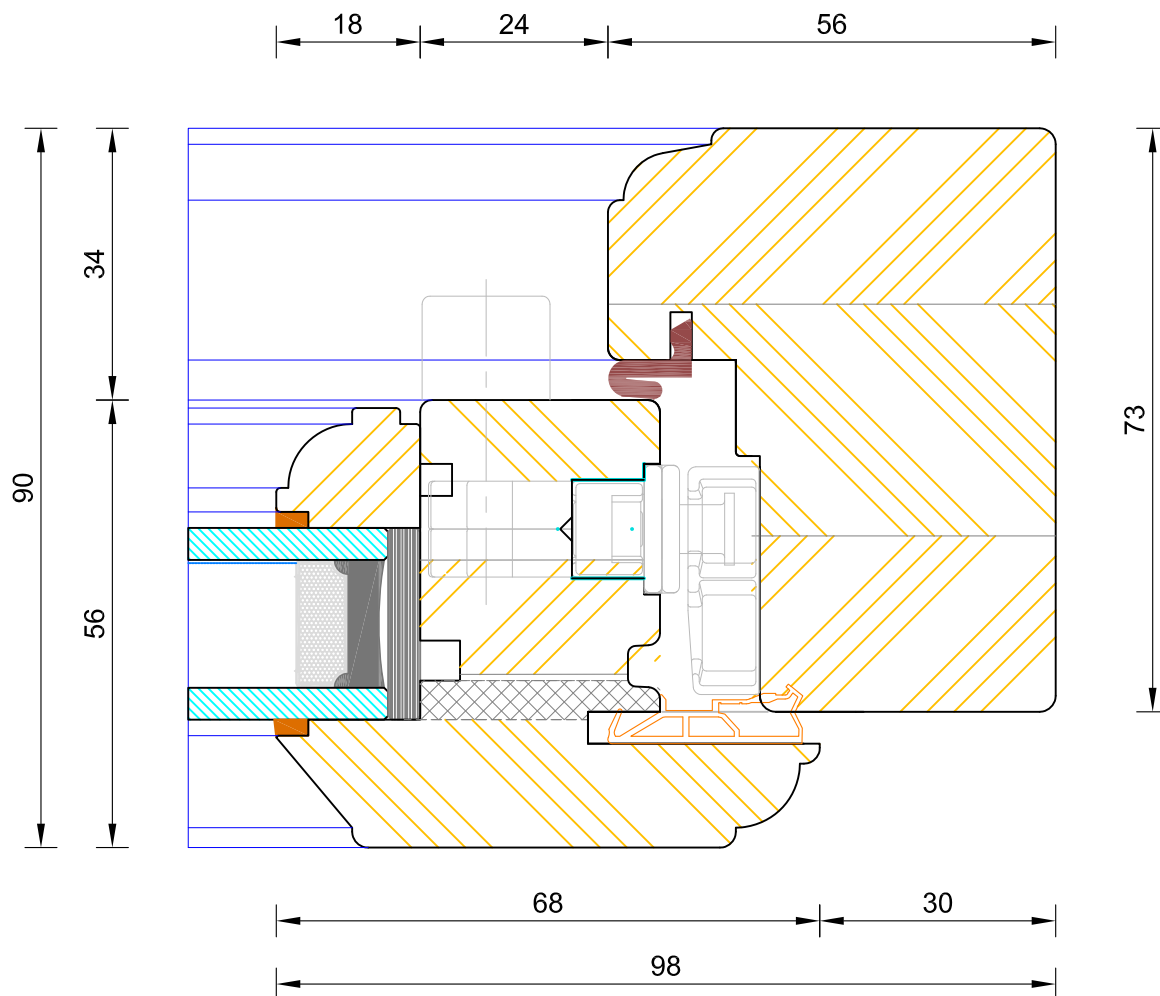
**Traditional Flush Casement Window**  
 Frame & Sash Head (Standard 58mm Head With Vent)

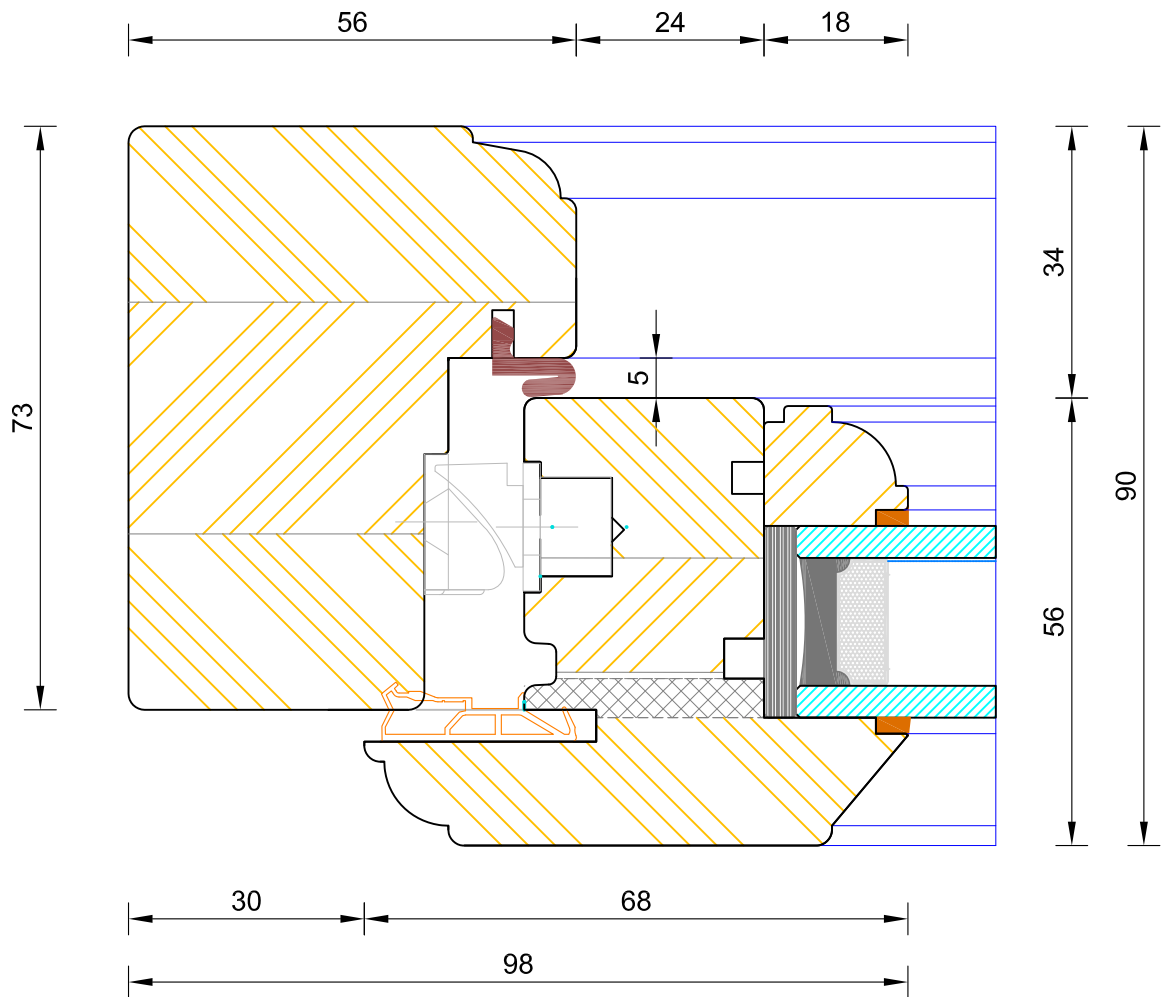
**Traditional Lipped Casement Window**  
 Frame & Sash Head (Standard 58mm Head With Vent)



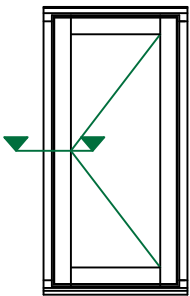
| DIMENSIONS                                      | PLOT SIZE | SCALE | DATE       | REV | DWG NO.       |
|---|-----------|-------|------------|-----|---------------|
| MM  | A4        | 1:1   | 20.02.2018 | -   | <b>1706.1</b> |
| Please consider the environment before printing |           |       |            |     |               |







Available Hinge Options  
 Easy Clean  
 Egress Easy Clean  
 Casp  
 Defender Plus



| DIMENSIONS | PLOT SIZE | SCALE | DATE       | REV | DWG NO.     |
|------------|-----------|-------|------------|-----|-------------|
| MM         | A4        | 1:1   | 15.04.2011 | A   | <b>1709</b> |

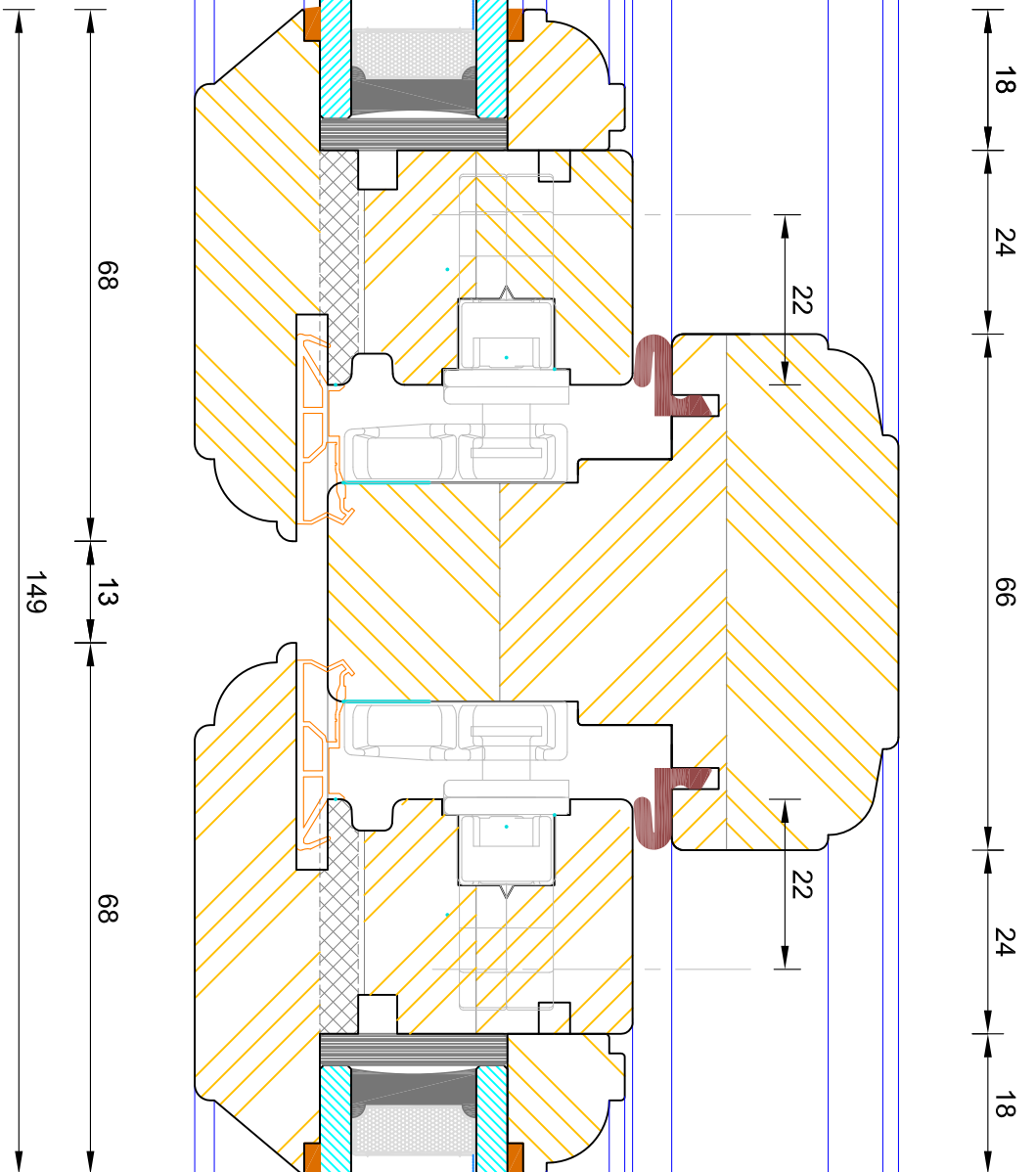
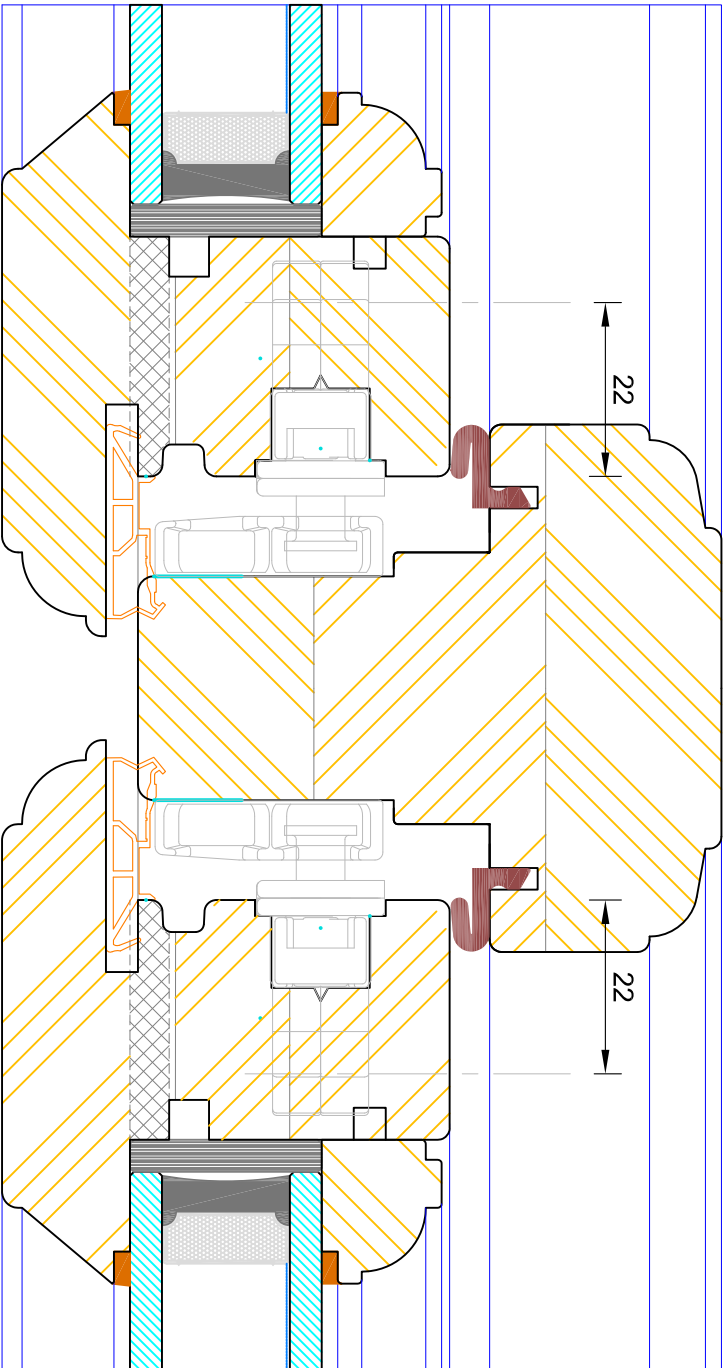
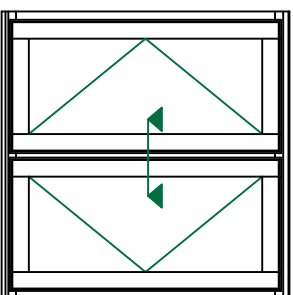


# Bereco

## Traditional Lipped Casement Window Solid Mullion (Sash / Sash )

| DIMENSIONS | PLOT SIZE | SCALE | DATE       | REV | DWG. NO.    |
|------------|-----------|-------|------------|-----|-------------|
| MM         | A4        | 1:1   | 15.04.2011 | A   | <b>1711</b> |

Please consider the environment before printing



# BERECO PAINT & STAIN FACTORY APPLIED COATING SPECIFICATION

## Specification

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### Manufacturer

Bereco

[www.bereco.co.uk](http://www.bereco.co.uk)

01709 838188

### Product Ref

Teknos water borne factory applied coating system

### Surfaces

Factory finished by manufacturer

### Coatings

| Coating           | Painted - Softwood     | Painted - Hardwood     | Stained - Softwood | Stained - Hardwood     |
|-------------------|------------------------|------------------------|--------------------|------------------------|
| Preservative      | GORI 356               | GORI 356               | GORI 356           | GORI 356               |
| Basecoat          | AQUAPRIMER 5200-01     | AQUAPRIMER 5200-01     | AQUAPRIMER 2900    | AQUAPRIMER 2900        |
| Intermediate Coat | ANTISTAIN AQUA 5200-00 | ANTISTAIN AQUA 2901-52 | TEKNOTOP 2981-01   | ANTISTAIN AQUA 2901-62 |
| Top Coat          | AQUATOP 2600           | AQUATOP 2600           | AQUATOP 2600       | AQUATOP 2600           |

### Colours

| Standard Paint Colours | Exclusive Paint Colours | Standard Stain Colours |               |
|------------------------|-------------------------|------------------------|---------------|
| Any RAL Colour         | Parlor                  | Light Pine             | Oak           |
| Any BS Colour          | Linen                   | Pine                   | Rich Mahogany |
| Any NCS Colour         | Parchment               | Antique Pine           | Walnut        |
| Farrow & Ball Match    | French Green            | Afromosia              | Mahogany      |
|                        | London Dust             | Chestnut               | Teak          |
|                        | Smoke                   | Light Chestnut         | Cherry        |
|                        |                         | Light Mahogany         | Dark Oak      |
|                        |                         | Light Cherry           | Rosewood      |



Bereco, Unit 5, Aspen Court,  
Centurion Business Park, Rotherham,  
South Yorkshire, S60 1FB.

+44 (0) 1709 838188  
[www.bereco.co.uk](http://www.bereco.co.uk)  
[enquiries@bereco.co.uk](mailto:enquiries@bereco.co.uk)



# FACT SHEET FOR GORI 356

## Treated Items

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**This item has been treated with wood preservative:  
(Regulated by the Biocides Regulation 528/2012, PT8)**

GORI 356

**a) Items treated with GORI 356 contain:**

Biocides approved for product type 8

**b) Items treated with GORI 356 are protected against:**

Wood destroying or discolouring fungi

**c) Items treated with GORI 356 contain the following biocides:**

Propiconazole, Tebuconazole, IPBC

**d) Items treated with GORI 356 contain the following  
nanomaterials:**

N/A

**The wood preservative GORI 356 is produced by:**

Teknos A/S  
Industrivej 19  
DK-6580 Vamdrup  
Tel.: +45 76 93 94 00

**e) Special precautions for items treated with GORI 356:**

In order to protect aquatic organisms, do not use the treated wood near the aquatic environment (rivers, streams, lakes etc.). The surface of the wood must be coated with e.g. varnish or paint. Coating of the surface must be carried out at regular intervals.

To : **Bereco Ltd.**  
**Unit 5 Aspen Court**  
**Centurion Business Park**  
**Rotherham**  
**South Yorkshire**  
**S60 1FB**

From: **Teknos Sp. z o.o.**  
**ul. Księcia Ziemowita 59**  
**03-885 Warszawa**

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Pages: 1

Date: 13.07.2017

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Ref. **Information concerning volatile organic substances in Teknos waterbased products for joinery surface coating**

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Dear Sirs

General information concerning Teknos products for joinery surface coatings.

All Teknos paint products supplied to M&S Okna for Bereco are waterbased , therefore:

- 1/ There are no volatile organic substances in our coating systems
- 2/ Water is the only solvent and it evaporates totally in the hardening process
- 3/ All Teknos products are free of heavy metals
- 4/ All Teknos coating systems are compliant with EN71/3.

Robert Boiński  
Commercial Director IWE  
Teknos Sp. z o.o.

Spółka wpisana do rejestru przedsiębiorców,  
prowadzonego przez Sąd Rejonowy  
dla m. st. Warszawy w Warszawie  
XIII Wydział Gospodarczy Krajowego  
Rejestru Sądowego pod numerem  
KRS 0000052214  
Wysokość kapitału zakładowego 13 164 500,00 zł  
NIP: 522-16-70-517  
REGON: 012307918

TEKNOS Sp. z o.o.

ul. Ks.Ziemowita 59  
03-885 WARSZAWA  
Polska

tel.: (22) 67 87 004  
fax: (22) 67 87 995

Danske Bank A/S S.A. Oddział w Polsce  
26 2360 0005 0000 0045 5025 1923

e-mail: [biuro@teknos.pl](mailto:biuro@teknos.pl)  
[www.teknos.pl](http://www.teknos.pl)

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# BERECO TIMBER CASEMENT WINDOWS

## Specification

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|                        |   |                            |                            |
|------------------------|---|----------------------------|----------------------------|
| <b>Manufacturer</b>    | <b>Bereco Limited</b>   | <b>www.bereco.co.uk</b>    | <b>01709 838188</b>        |
| <b>Type</b>            | Contemporary Lipped Casement<br>Traditional Lipped Casement<br>Traditional Flush Casement<br>Heritage Flush Casement  |                            |                            |
| <b>Wood</b>            | Softwood - Redwood<br>Hardwood - Dark Red Meranti   |                            |                            |
| <b>Finish</b>          | Teknos Fully Factory Finished Painted<br>Teknos Fully Factory Finished Stained<br>Teknos Fully Factory Finished Dual Colour   |                            |                            |
| <b>Security</b>        | BS644:2012<br>PAS24:2012 / PAS24:2016 (Secured By Design & Part Q Building Regulations)   |                            |                            |
| <b>Glazing</b>         | <b>Type &amp; U-Value</b>   |                            | <b>Options</b>             |
|                        | Triple Glazed   | 0.9-1.1 W/m <sup>2</sup> K | Laminated Safety (6.4mm)   |
|                        | Double Glazed   | 1.2-1.5 W/m <sup>2</sup> K | Laminated Security (6.8mm) |
|                        | Slim-Line Glazed *  | 1.4 W/m <sup>2</sup> K     | Toughened                  |
|                        | Single Glazed *   | 4.9 W/m <sup>2</sup> K     | Acoustic **                |
|                        | *Heritage Range Only / **Contemporary & Traditional Only  |                            |                            |
| <b>Ironmongery</b>     | Contemporary Locking (All Casement Types)<br>Contemporary Non-Locking (All Casement Types)<br>Monkey Tail Locking (Traditional & Heritage Only) Monkey<br>Tail Non-Locking (Traditional & Heritage Only) Bulb End<br>Locking (Traditional & Heritage Only)<br>Round Bar Locking (Traditional & Heritage Only) |                            |                            |
| <b>Cill Extensions</b> | 155mm overall (Contemporary Range Only)<br>160mm overall (Traditional Range Lipped Casement Only)<br>179mm overall (Traditional & Heritage Flush Casement)  |                            |                            |