	_	ROAD CONSTRUCTION SPECIFICATION		
	LAYER	SPECIFICATION	COMPACTED THICKNESS (mm)	
		HRA 30/14 F SURF 40/60		
ID OVERRUN MARGIN	1	HOT ROLLED ASPHALT SURFACE COURSE TO PD6691:2015, TABLE C2A COL 8, TYPE F DESIGN MIX CONTAINING 30% COARSE AGGREGATE OF CRUSHED ROCK WITH A MAXIMUM AGGREGATE SIZE OF 14mm, A TYPE F FINE AGGREGATE OF CRUSHED ROCK AND A 40/60 PENETRATION GRADE BITUMEN BINDER. SURFACE TO HAVE PRE-COATED CHIPPINGS OF 20mm NOM SIZE, WITH A MIN PSV OF 45, ROLLED IN TO GIVE TEXTURE DEPTH OF 1.2mm (MEASURED BY SAND PATCH METHOD). CHANNEL BOARDS TO BE USED TO GIVE A CHIPPING FREE CHANNEL.	40	
		NOTE: OVERRUN MARGINS TO HAVE RED COLOURED AGGREGATE ROLLED IN TO GIVE A CONTRASTING SURFACE FINISH.		
		HRA 50/20 BIN 40/60		
		HOT ROLLED ASPHALT BINDER COURSE TO PD6691:2015, TABLE C1, MIX CONTAINING 50% AGGREGATE WITH A MAXIMUM AGGREGATE SIZE OF 20mm AND A 40/60 PENETRATION GRADE BITUMEN BINDER.	60	
AL	3	HRA 60/32 BASE 40/60		
GEWAY		HOT ROLLED ASPHALT TO PD6691:2015, TABLE C1, MIX CONTAINING 60% AGGREGATE WITH A MAXIMUM AGGREGATE SIZE OF 32mm AND A 40/60 PENETRATION GRADE BINDER.	100	
RIA	4	GRANULAR SUB-BASE TYPE 1 TO CLAUSE 803 <sup>(1)</sup> CERTIFIED AS	CBR <sup>(2)(3)(4)</sup>	
CARI		LAYERS NOT EXCEEDING 150mm COMPACTED THICKNESS. COMPACTION TO CLAUSE 802 <sup>(1)</sup> TO ACHIEVE A MINIMUM CBR VALUE OF 20%.	10%	
			245	
		CLASS 6F1 OR 6F2 CAPPING MATERIAL TO TABLE 6/1 <sup>(1)</sup> AND CLAUSE 613 <sup>(1)</sup> COMPACTED IN LAYERS IN ACCORDANCE WITH TABLE 6/4 <sup>(1)</sup> .	-	
			SEE NOTE 4	
		HRA 15/10 F SURF 40/60		
FOOTWAY	6	HOT ROLLED ASPHALT TO PD6691:2015, TABLE C2B COL 3, TYPE F RECIPE MIX CONTAINING 15% AGGREGATE OF CRUSHED ROCK WITH A MAXIMUM AGGREGATE SIZE OF 10mm, A TYPE F FINE AGGREGATE OF CRUSHED ROCK AND A 40/60 PENETRATION GRADE BITUMEN BINDER.	TWO LAYER COURSE	
	_	GRANULAR SUB-BASE TYPE 1 TO CLAUSE 803 <sup>(1)</sup> CERTIFIED AS NON-FROST SUSCEPTIBLE, SPREAD EVENLY ON THE FORMATION THAT HAS BEEN SHAPED AND PREPARED TO CLAUSE 616 <sup>(1)</sup> AND TREATED	100	
		WITH A GRANULAR WEED KILLER OF THE PRE-EMERGENT TYPE APPROVED BY NORFOLK COUNTY COUNCIL. SUB-BASE TO BE COMPACTED TO CLAUSE 802 <sup>(1)</sup> .	THICKENED TO 150mm A VEHICULAR CROSSOVER	
8 VERGE		GRASSED AREAS SHALL BE GRADED TO THE APPROVED LEVEL, SPREAD WITH A MINIMUM DEPTH OF 100mm OF VEGETABLE SOIL AND EITHER TURFED OR CULTIVATED AND SOWN AT THE APPROPRIATE SEASON WITH APPROVED GRASS SEED AT A RATE OF 0.034kg/m <sup>2</sup> . THE FINISHED VERGE SHALL BE LEVEL WITH THE ADJACENT FOOTWAY AND KERBS AND SHALL HAVE A MINIMUM WIDTH OF NOT LESS THAN 1m.	MIN 100	
GENE	RAL FILL	CLASS 1 GRANULAR FILL MATERIAL TO TABLE 6/1 <sup>(1)</sup> AND CLAUSE 613 <sup>(1)</sup> COMPACTED IN LAYERS IN ACCORDANCE WITH TABLE 6/4 <sup>(1)</sup> .	AS REQUIRED	





915 TYPE HB2 KERB





NOTES:

1: SPECIFICATION FOR HIGHWAY WORKS PUBLISHED BY THE DEPARTMENT FOR TRANSPORT. CONSTRUCTION THICKNESS FOR PROVEN ALTERNATIVE SUB-GRADE CBR VALUES.

WHERE CBR VALUE IS LESS THAN 2.5% SPECIAL ENGINEERING CONSIDERATIONS WILL BE REQUIRED. 4: SUB-BASE TO BE THICKENED OR CAPPING LAYER TO BE USED TO GIVE A TOTAL CONSTRUCTION DEPTH OF CARRIAGEWAY

OF 450mm WHERE SUB-GRADE IS FROST SUSCEPTIBLE. 5: SUB-GRADE TO BE THICKENED TO 150mm UNDER VEHICULAR CROSSINGS.

6: BITUMEN GRADES TO COMPLY WITH EN12591 WHICH REPLACES BS3690. NEW GRADES OF 40/60, 100/150 AND 160/220 PEN REPLACES THE FORMER BS GRADES OF 50, 100 AND 200 PEN. 7: CAPPING TO BE USED WHERE CBR IS LESS THAN 2.5% OR A TENSAR 'TRIAX' GEOGRID TO BE USED (SUBJECT TO APPROVED

DESIGN). 8: APPLY BOND COAT TO BS594987 TO ALL BOUND LAYERS.

9: THE SUB BASE DESIGN FOR THIS PROJECT IS BASED ON A CBR VALUE OF 10% - REFER TO SITE INVESTIGATION BY ACSSIS LTD DATED AUGUST 2022. UNDER NO CIRCUMSTANCES SHALL THE CONTRACTOR DEVIATE FROM THIS DESIGN UNLESS APPROVED BY THE ENGINEER.



NOTE KERB TO HAVE 12mm UPSTAND AT VEHICULAR CROSSINGS (UNLESS SHOWN OTHERWISE) AND LAID FLUSH WITH CARRIAGEWAY CHANNEL AT PEDESTRIAN/PRAM CROSSINGS.

TYPICAL DROP KERB DETAIL AT VEHICULAR AND PRAM CROSSINGS ON FOOTWAYS 1:20



(DETAIL 'BN0') 1:10



## PRELIMINARY DRAWING: THIS DRAWING IS FOR PRELIMINARY PURPOSES ONLY AND MUST NOT BE READ AS A CONSTRUCTION ISSUE. IT INDICATES DESIGN INTENT ONLY AND IS SUBJECT TO AMENDMENT DURING FINAL DESIGN DEVELOPMENT.

REV	DESCRIPTION	DATE	BY	AUT
P01	PRELIMINARY ISSUE.	30.10.23	EG	-
P02	UPDATED TO MEET NCC COMMENTS.	06.12.23	EG	-



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## FREEBRIDGE COMMUNITY HOUSING

PROJECT

CLIENT

## LAND AT BRENTWOOD BRANCASTER STAITHE

TITLE S278 CONSTRUCTION DETAILS SHEET 1

drawn EG	AUTHORISED	date OCT 2023	scale at a1 REFER TO	DRAWING						
SUITABILITY S0 - WORK IN PROGRESS										
project no. 211382	DRAWING FIELDS.		drawing no. C-170	<sup>rev</sup> P02						