









E Section E-E   Scale 1:2     WRITTEN SPECIFICATION     PART PART TOTAL MATERIAL LEAD							
WRITTEN SPECIFICATION       PART No.     DESCRIPTION     PART QTY.     PART WEIGHT (KG)     TOTAL WEIGHT (KG)     MATERIAL USGE (UOM)     LEAD TIME RISK       1a     2mm aluminium panel, to be powdercoated BLUE RAL 5005, 30% gloss. - Metamark MD3-301M with Metaguard 300 MG-302 MATT overlaminate.     7     .     .     V       1b     3mm fret cut aluminium panel, to be powdercoated WHITE RAL 9010, 30% gloss - Vertex to be 5mm Opal 030 with Avery 5600L0182A BLUE translucent vinyl applied to free, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 1     1     .							
PART No.   DESCRIPTION   PART OTY.   WEIGHT (KG)   USAGE (UOM)   LEAD TIME RISK     1a   2mm aluminium panel, to be powdercoated BLUE RAL 5005, 30% gloss. - Metamark MD3-301M with Metaguard 300 MG-302 MATT overlaminate.   7   -   -   ·   ·   ·     1b   3mm fret cut aluminium panel, to be powdercoated WHITE RAL 9010, 30% gloss   2   -   -   · <t< td=""><td></td><td></td><td>TON</td><td>5</td><td></td><td></td><td></td></t<>			TON	5			
1a   - Metamark MD3-301M with Metaguard 300 MG-302 MATT overlaminate.   7   -   -   Y     1b   3mm fret cut aluminium panel, to be powdercoated WHITE RAL 9010, 30% gloss   2   -   -   Y     2a   'netro' to be 5mm Opal 030 with Avery 560LD/B2A BLUE translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 1   -   -   -   Y     2b   face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 70-03.   1   - <td< td=""><td>PART No.</td><td>DESCRIPTION</td><td></td><td>WEIGHT</td><td>WEIGHT</td><td>USAGE</td><td>LEAD TIME RISK</td></td<>	PART No.	DESCRIPTION		WEIGHT	WEIGHT	USAGE	LEAD TIME RISK
'metro' to be 5mm Opal 030 with Avery 5600LD/82A BLUE translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR TESCO to be 5mm Opal 030 with Avery 4509 RED 431 translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR Do 0.3.   1   -   -   -     2b   TESCO to be 5mm Opal 030 with Avery 5600LD/82A BLUE translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 1   1   -   -   -     2c   to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 70-03.   1   -   -   -     2c   to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 70-03.   1   -   -   -     4   ASGUK016 extrusion bracer, riveted to extrusion frame. To be left mill finish 5   27   -   -   -     5   3mm flat aluminium joining piece, 29x150mm. To be left mill finish 6   8   -   -   -     7   3mm WHITE Foam PVC LED panel 7   2   -   -   -   -     9   MEAN WELL LPV-60-12   1   1   -   -   -     10   Frame work from folded from 3mm aluminium z bracket welded to 45x45x3mm 9   -   -   -	1a		7	-	-	-	Y
2ato face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR TESCO' to be 5mm Opal 030 with Avery 4509 RED 431 translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 112bface, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR to face, flush in-laid and fixed to rear of panel with Ele fixings and Simson ISR to face, flush in-laid and fixed to r	1b		2	-	-	-	Y
2bface, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 70-03.12cBLIPS to be 5mm Opal 030 with Avery 5600LD/82A BLUE translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 70-03.1 <t< td=""><td>2a</td><td>to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR</td><td>1</td><td>-</td><td>-</td><td>-</td><td>-</td></t<>	2a	to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR	1	-	-	-	-
2c   BLIPS to be 5mm Opal 030 with Avery 5600LD/82A BLUE translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR   1   - <t< td=""><td>2b</td><td>face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR</td><td>1</td><td>-</td><td>-</td><td>-</td><td>-</td></t<>	2b	face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR	1	-	-	-	-
4ASGUK016 extrusion bracer, riveted to extrusion frame. To be left mill finish2753mm flat aluminium joining piece, 29x150mm. To be left mill finish8 <td< td=""><td>2c</td><td>BLIPS to be 5mm Opal 030 with Avery 5600LD/82A BLUE translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR</td><td>1</td><td>-</td><td>-</td><td>-</td><td>-</td></td<>	2c	BLIPS to be 5mm Opal 030 with Avery 5600LD/82A BLUE translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR	1	-	-	-	-
53mm flat aluminium joining piece, 29x150mm. To be left mill finish86No.8x25mm Flange Head Self Tapper, touched up to match LWOas req'd73mm WHITE Foam PVC LED panel28Tetra MiniMAX 7100K LEDs (GEMM71-2)1009MEAN WELL LPV-60-12110Frame work from folded from 3mm aluminium z bracket welded to 45x45x3mm aluminium angle using 50x3mm straps (6mm fillet weld)911No.8x60mm Flange Head Self Tapper, touched up to match to match LWO vertical bracersas req'd12Bonding to be 3M 5952 VHB tape. To be applied to full perimeter of frame and also vertical bracersas req'd13No.8x13mm Flange Head Self Tapperas req'd				-	-	-	
6   No.8x25mm Flange Head Self Tapper, touched up to match LWO   as req'd   -   -   -   -     7   3mm WHITE Foam PVC LED panel   2   -   -   -   -   -     8   Tetra MiniMAX 7100K LEDs (GEMM71-2)   100   -   -   -   -   -     9   MEAN WELL LPV-60-12   1   -   -   -   -   -     10   Frame work from folded from 3mm aluminium z bracket welded to 45x45x3mm aluminium angle using 50x3mm straps (6mm fillet weld)   9   - </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>							
7   3mm WHITE Foam PVC LED panel   2   - <td< td=""><td>5</td><td>3mm flat aluminium joining piece, 29x150mm. To be left mill finish</td><td>8</td><td>-</td><td>-</td><td>-</td><td>-</td></td<>	5	3mm flat aluminium joining piece, 29x150mm. To be left mill finish	8	-	-	-	-
8   Tetra MiniMAX 7100K LEDs (GEMM71-2)   100   -	6	No.8x25mm Flange Head Self Tapper, touched up to match LWO	as req'd	-	-	-	-
9   MEAN WELL LPV-60-12   1   -	7	3mm WHITE Foam PVC LED panel	2	-	-	-	-
10   Frame work from folded from 3mm aluminium z bracket welded to 45x45x3mm aluminium angle using 50x3mm straps (6mm fillet weld)   9   - </td <td>8</td> <td>Tetra MiniMAX 7100K LEDs (GEMM71-2)</td> <td>100</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td>	8	Tetra MiniMAX 7100K LEDs (GEMM71-2)	100	-	-	-	-
10   aluminium angle using 50x3mm straps (6mm fillet weld)   9   -	9		1	-	-	-	-
12   Bonding to be 3M 5952 VHB tape. To be applied to full perimeter of frame and also vertical bracers   as req'd   -	10		9	-	-	-	-
12 vertical bracers as req'd - - -   13 No.8x13mm Flange Head Self Tapper as req'd - - -	11		as req'd	-	-	-	-
	12		as req'd	-	-	-	-
14 Fixings and anchors to suit substrate as req'd - - -   1 Image: Constraint of the suit substrate Image: Constraint of the substrate Image: Constraint of the substrate Image: Constraint of the substrate	13	No.8x13mm Flange Head Self Tapper	as req'd	-	-	-	-
14 Fixings and anchors to suit substrate as req'd - - - -							
	14	Fixings and anchors to suit substrate	as req'd	-	-	-	-

CLIENT :	PRODUCT TYPE :
TESCO EXPRESS	ILLUMINATED FASCIA
PROJECT :	PAGE TITLE :
EXTERNAL SIGNAGE	SECTIONS & DETAILS
SITE REFERENCE :	drawing no :
GENERIC DRAWING	Fascia V2.2



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