



*Benefits of
Bygone Collection
Sash Windows*

How does your other quote compare?

Traditional Appearance:

- ❑ **Slim sight-lines** through both the upper and lower sashes maximise the visible glass area.
- ❑ **Equal panes** in both sashes creates a balanced appearance consistent with original timber sash windows.
- ❑ **External staff bead & internal staff bead trim are authentic features** developed to replicate the appearance of an original timber box frame window.
- ❑ **Continuous run-through sash horns** utilised by the Victorians and synonymous with sash windows, now has a concealed cap for an even more convincing timber look.
- ❑ **Traditional Timberweld® butt joints and bespoke sash sections** ensure that the appearance is appropriate, rather than four sections of the same welded together.

Patented Timberweld® technology available on foiled windows ensures that joints are completely sealed from the elements with no open chambers to harbour insects whilst looking every bit like a timber original.
- ❑ **Chamfered 'Putty line' sashes** are included on the outside of every Bygone window to replicate original Victorian and Georgian sash timber windows. To enhance authenticity, internal glazing beads are, by contrast, ovolo shaped.
- ❑ **Super slim 39mm meeting rail** as seen on so many Georgian properties is a Bygone exclusive design with it's own glazing bead, which allows glass units to be changed easily if damaged.
- ❑ **Traditional deep bottom rail** as standard which is sympathetic to original timber designs.
- ❑ **Exclusive 56 mm deep cill** for added authenticity
- ❑ **Georgian Bars** are faced fixed, authentically creating the depth and shadow lines of original timber muntin bars. Our patented Georgie@Clip ensures bars stay firmly attached for the lifetime of the glass unit.
- ❑ **Slim integral mullion** for multi-light windows, measures just 99 mm across the front face and is available on the Symphony and Harmony range.
- ❑ **Wood grain effect** offered in a variety of colours which are extremely low maintenance and durable. These wood-foil finishes make the window hard to distinguish from a timber window and are therefore highly recommended for Conservation Areas.
- ❑ **A Patented infill strip** hides 50% of the visible brush pile on the inside of the window making it aesthetically more appealing and easier to slide. The remaining brush pile can be hidden behind the internal staff bead trim.
- ❑ **Bespoke cam catches in two different designs** and all furniture whether in Champagne Gold, Polished Chrome or Polished Bronze are colour suited perfectly.
- ❑ **Thin 18 mm sealed units** allows for even deeper Georgian bar and glazing beads which improves the look of the sashes still further. 24mm option available.
- ❑ **Colour matching** to all leading brand paint suppliers including Farrow & Ball.
- ❑ **Clear lacquer** is applied on all paint finishes, regardless of exposure to marine or industrial environments to ensure that the risk of any visible signs of aging is reduced.

Special Features:

- ❑ **Nylon insert** to protect Bygone catches against wear on the inside of the keep.
- ❑ **Limit Stops** prevent the window opening beyond 100mm and Bygone limit stops are especially commissioned to a bespoke design to sit flush in the surface of the sash and securely screwed into the steel reinforcement. This reduces wear on brush piles and prevents draughts for years to come.
- ❑ **Balances** are the mechanism that allows the windows to operate and Torso spiral balances are the best balances on the market, reducing the effort required to move the sash.
- ❑ **A pair of Tilt Restrictors** ensures that each sash can be safely tilted back at the perfect angle for easy cleaning internally.
- ❑ **Safety arms** are fitted when the windows are too large to tilt.
- ❑ **Lift-out Pivot Bars** on all Bygone windows ensure that sashes can be removed without the need to tamper with the intricate balance mechanism, should the need arise for large pieces of furniture to be lifted through the window.
- ❑ **Bespoke Cill pads** on Bygone windows, seal the joints between the cill and the frame preventing water from entering the joints, even in inhospitable situations.

Security Enhancements:

- ❑ **To meet PAS24/Secured by Design** criteria, cam catches with stainless steel claw have been developed and are robustly secured directly into the sash using a "three screw" method.

On larger windows where two catches are needed, **opposite handed cams** are used. This unique patented feature prevents the sash being forced to either side in order to gain entry.

Extra Peace of Mind:

- ❑ **'A' rated for energy efficiency**
- ❑ **Manufactured in Essex, in the U.K.** and we are part of the Made in Britain community, bringing together British manufacturing.
- ❑ **Guaranteed for 12 years** when installed via authorised Bygone Master Installers means you can be rest assured that any issues will be dealt with quickly and without fuss by our dedicated Customer Service Team.

Optional Extras:

- ❑ **Switchable privacy glass** offers instant privacy to you home at the flick of a switch. And our patented technology discreetly hides all the wires and controls.
- ❑ **Super slim 10mm** vacuum insulated FINEO glazing available on Symphony Collection sash windows with a 1.2U-value.





masterframe[®]
SASH WINDOWS

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