

40mm THIN SURFACE COURSE SYSTEM TO CLAUSE 942 SHW, BS EN 13108 LAID AND COMPACTED TO BS 594987 2017, PSV TO BE

180mm AC32 DENSE BIN 40/60 TO CLAUSE 929 SHW, BS EN 13108 LAID AND COMPACTED TO BS 594987 2017.

380mm THICK TYPE 1 UNBOUND MIXTURE SUB-BASE TO CURRENT D.TP. SPECIFICATION FOR HIGHWAY WORKS CL.929, THE FORMATION IS TO BE PROOF ROLLED WITH A VIBRATORY - ROLLER PRIOR TO PLACEMENT OF THE SUB BASE MATERIAL BASED ON A CBR VALUE OF 3%.

- 1 LAYER OF TERRAM 1000 GEOTEXTILE (OR SIMILAR TO BE APPROVED BY HIGHWAY AUTHORITY) SEPARATION LAYER.

TYPICAL INDUSTRIAL ESTATE ROAD ROAD CROSS SECTION

CBRs TAKEN AS PART OF SITE INVESTIGATION UNDERTAKEN BY RICHARD JACKSON DATED SEPTEMBER 2020 SHOW A CBR OF 1% FOR MADE GROUND AND 3% FOR LOWESTOFT FORMATION. DESIGN BASED ON CBR VALUES OF 3%. SHOULD CBR DIFFER ON SITE, CONSULT RICHARD JACKSON OR CONSULT TABLE A.

TABLE A - SUB-BASE THICKNESSES

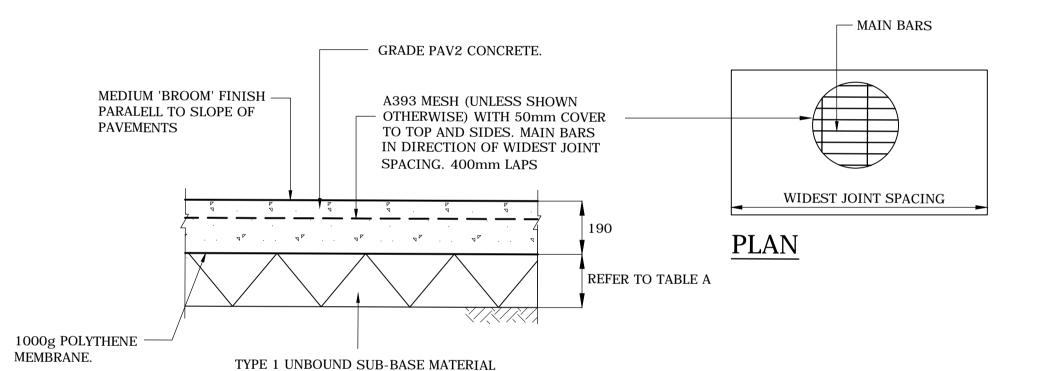
	CBR VALUE	INDUSTRIAL ESTATE ROAD	FOOTWAY (ADJ. TO IND. EST RI
	5% OR GREATER	280	150
	3-4%	380	200
Ī	2%	500	300
	<2%	SPECIAL ENGINEERING DESIGNS REQUIRED	

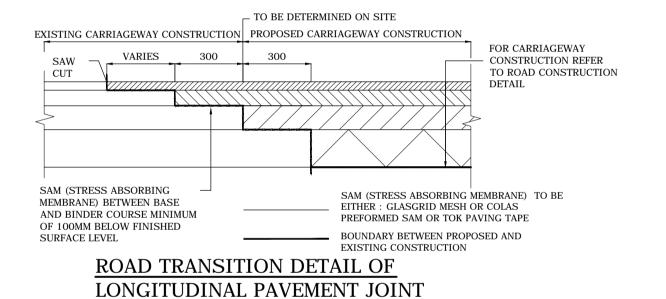
## CYCLEWAY/FOOTWAY CONSTRUCTION - 30mm AC 10 CLOSE SURF 70/100 TO SHW CL 912 MIN PSV 55 - 85mm BINDER COURSE AC20 DENSE BIN 70/100 TO SHW CL 200mm THICK TYPE 1 UNBOUND MIXTURE SUB-BASE TO - CURRENT D.TP. SPECIFICATION FOR HIGHWAY WORKS CL.802 & CL.803, TABLE 8/2. THE FORMATION IS TO BE PROOF ROLLED WITH A VIBRATORY ROLLER PRIOR TO PLACEMENT OF THE SUB BASE MATERIAL BASED ON A CBR VALUE OF 3% WEED CONTROL FABRIC MAT TO CLAUSE 10.4.3. (d) TO SUFFOLK COUNTY COUNCIL SPECIFICATION. SUBGRADE BELOW FOOTWAYS TREATED WITH WEED KILLER PRIOR TO LAYING OF SUB-BASE

CYCLEWAY TO BE MACHINE LAID

## TYPICAL MACADAM, FOOTPATH

SCALE - NTS

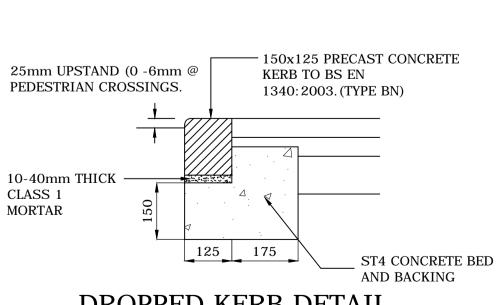




## TYPICAL CONCRETE PAVEMENT DETAIL FOR HGV SERVICE YARD

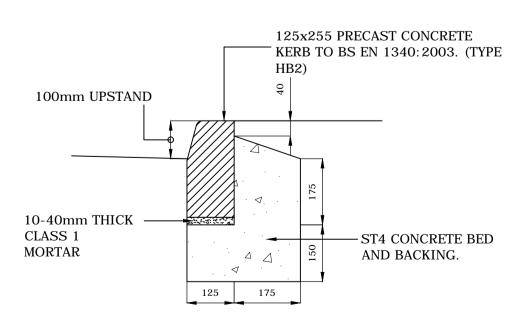
TO THE CURRENT SPECIFICATION FOR

HIGHWAY WORKS, CL.803.

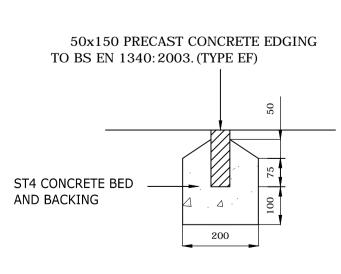


DROPPED KERB DETAIL

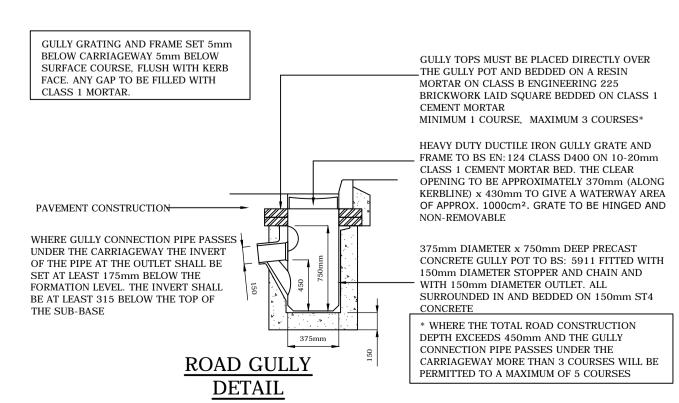
NOTE: FALLS ON CROSSING AREA NOT TO EXCEED 1:15 ACROSS FOOTWAY



KERB DETAIL



**EDGING DETAIL** 



HIGHWAY CONSTRUCTION DETAILS NOTES

1. THIS DRAWING TO BE READ IN CONJUNCTION WITH ALL RELATED RICHARD JACKSON LTD, ARCHITECTS & SUB-CONTRACTORS DRAWINGS. IN THE CASE OF DISCREPANCIES BETWEEN DRAWINGS REFER TO RJLTD FOR CLARIFICATION.

2. ALL ADOPTABLE HIGHWAY WORKS SHALL BE TO THE REQUIREMENTS AND FULL SATISFACTION OF SUFFOLK COUNTY COUNCIL HIGHWAYS DEPARTMENT.

3. ALL COMPONENTS AND MATERIALS ARE TO BE MANUFACTURED AND SUPPLIED IN ACCORDANCE WITH THE RELEVANT BRITISH STANDARDS AND MANUFACTURERS

RECOMMENDATIONS. 4. CONCRETE MIX DESIGNATIONS SHOWN ON THIS DRAWING ARE TO BS

5911-1:2002 & BRE SPECIAL DIGEST 1 "CONCRETE IN AGGRESSIVE GROUND" 2005, DESIGN SULPHATE CLASS DS-1 TO MEET EXPECTED SULPHATE CONDITIONS.

5. EXISTING SERVICES ARE TO BE PROTECTED IN ACCORDANCE WITH THE RELEVANT STATUTORY AUTHORITIES.

6. ALL EXISTING PAVEMENTS AND AREAS OF COLD MILLING TO RECEIVE BITUMINOUS BOND COAT TO SPECIFICATION FOR HIGHWAY WORKS CLAUSES 901.24, AND 920

7. ON SUBGRADES OF POORLY GRADED SAND OR WITH CBR OF LESS THAN 5%, A GEOTEXTILE SEPARATOR SHALL BE LAID ON THE FULL WIDTH OF THE COMPACTED SUBGRADE PRIOR TO SPREADING THE SUB-BASE.

8. ON CLAY SUBGRADES DEFINED AS P.I. GREATER THAN 10% THE DEPTH OF SUB-BASE SHALL BE INCREASED BY 75mm AND THE EXTRA MATERIAL MAY BE TYPE 2 COMPLYING WITH THE REQUIREMENTS OF CLAUSE 9.4 OF SCC ERS - AS SCC ERS 10.4.3B

9. GULLY GRATING IN BLOCK PAVED AREAS SHALL HAVE MINIMUM CLEAR DEPTH OF

10. ALL GRATINGS TO BE BEDDED AS PER SECTION 7.13.5 OF SCC ERS.

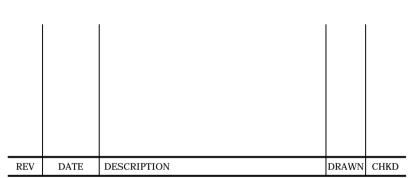
PRIOR TO OVERLAYING THE NEW BITUMINOUS CONSTRUCTION.

11. FOR THIN SURFACE COURSE AIR VOIDS TO BE MEASURED TO BS EN 12697-6 PROCEDURE C. RESISTANCE TO PERMANENT DEFORMATION CLASSIFICATION 1 EXCEPT AT APPROACHES TO ROUNDABOUT AND TRAFFIC SIGNALS WHICH IS

12. DENSE BINDER COURSE MATERIALS TO SHW CL929 VOID CONTENT TO BE NOMINATED AND RESISTANCE TO PERMANENT DEFORMATION CLASSIFICATION 1.

13. JOINTS SHOULD AVOID WHEEL TRACKS AND IN HIGH STRESS AREAS WHERE BREAKING LIKELY SURFACE COURSE SHOULD BE LAID FULL WIDTH OF LANE TO AVOID DIFFERENTIAL SKIDDING

14. TESTING TO BE CARRIED OUT TO SHW CL 882 TO PROVE FORMATION DURING CONSTRUCTION. TESTING ALSO REQUIRED TO VERIFY THE FOUNDATION STIFFNESS MODULUS - 100MPa AS PER THE DESIGN ASSUMPTIONS



REVISIONS

This drawing is to be read in conjunction with all other Engineer's drawings and all other project information. Any discrepancy between the Engineer's drawings and other project information is to be reported to the Engineer immediately.



G14 PLOT 4000

PRIVATE HIGHWAY

CONSTRUCTION DETAILS



## **STOWMARKET**

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Scale	Drawn	Date
AS SHOWN @ A1	AA	05/07/22
Job Manager	Checked	Approved
MG	NB	MG



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Drawing No.

61445-C-008

Drawing Status X INFORMATION ☐ APPROVAL ☐ COSTING ☐ CONSTRUCTION ☐ AS CONSTRUCTED