

APPENDIX – PART 1

Condition No. 9 - Sustainable Drainage System Components

Sustainable Drainage System Design Statement
Bury St. Edmunds Depot

Planning application reference: DC/20/00779

Goldstar Transport Ltd.

21078-TURN-SDS-0

October 2023

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Appendix:-

- Drawing 21078 TURN 1006 - 5 – As Built Drainage plan
- Goldstar Woolpit Extension - Updated Asset Collection Form (9.10.23)
- Hydrovalve Certificate PT 482 (JFC)
- Picture of installed hydrovalve name plate
- Naylor Smart Filter Product Sheet
- Naylor Smart Filter Assembly Drawing

1.0 Introduction

This document is submitted to discharge Condition 9 of planning permission Ref. DC/20/00779. It provides details of all Sustainable Drainage System (SuDS) components and associated piped networks for the approved development.

The drainage design aligns with the findings and recommendations of the Flood Risk Assessment and Drainage Strategy Document (Ref. 064/2016/FRADS – Revision P2, March 2020) by GHBullard & Associates LLP.

The development comprises a 1.05ha concrete slab hardstanding for container storage with access roads. Pre-development site characteristics were:

- Total area: 1.05ha
- Impermeable area: 0.894ha
- Greenfield runoff rate: $Q_{bar} = 2.5 \text{ l/s}$

Infiltration drainage was found unviable based on site infiltration testing. The FRA recommended limiting discharge from the site by providing attenuation storage.

The SuDS drainage system design follows these recommendations to manage surface water runoff and mitigate flood risk. Details are provided below of the components to be implemented, in accordance with the approved strategy.

2.0 Applied SuDS Design Description

The as-built sustainable drainage system components are detailed below, in accordance with the approved Flood Risk Assessment and Drainage Strategy:-

Attenuation Sub-Base:-

956m³ attenuation volume provided under concrete slab by 3,186m³ granular sub-base with 30% void ratio. Complies with FRA storage volume calculations.

Drainage Channels:-

Two drainage channels installed across concrete slab to collect surface water and discharge into sub-base.

Flow Control System:-

Perforated drain pipe collects water from attenuation sub-base into control chamber fitted with hydrobrake flow control. Restricts discharge to 2.5 l/s as specified.

Connections:-

Controlled discharge at 2.5 l/s flows via Naylor Smart Filter Chamber and Althon H3C Headwall into existing ditch.

Maintenance:-

Drainage system integrated into overall maintenance regime. Routine inspections and clearing of drainage components carried out by maintenance team, with standard logs and reporting. Repairs undertaken as needed.

Conclusion:-

The as-built sustainable drainage system has been implemented in line with the approved strategy. Ongoing maintenance will ensure its continued effective operation to manage surface water flood risk.

3.0 Appendix

- NOTES**
1. Check all dimensions on site.
 2. Do not rely on scaled dimensions. This drawing must be read in conjunction with all relevant contracts, documents & drawings.
 3. Should there be any conflict between the details in this drawing & those indicated on other drawings the Engineer should be informed PRIOR to construction on site.
 4. Until technical approval has been obtained from the relevant Authority, it should be understood that all drawings issued are Preliminary & NOT for construction. Should the Contractor commence site work prior to approval, it is entirely at his/hers own risk.
 5. This drawing is the property of FJB Systems LLP.
 6. The drawing shall not be copied, reproduced or otherwise used without the consent of FJB Systems LLP.

LEGEND:-

	Existing Foul Water Drainage
	Existing Surface Water Drainage
	Proposed Surface Water Drainage
	SuDS - Surface Water drainage attenuation

- IMPORTANT NOTES:-**
1. ALL DRAINAGE IS TO BE CONSTRUCTED IN ACCORDANCE WITH THE BUILDING REGULATIONS.
 2. DRAINAGE ON SITE IS CONSIDERED AS PRIVATE, AND IS NOT SUBJECT TO BEING ADOPTED.
 3. ALL MANHOLE COVER LEVELS ARE APPROXIMATE.



INSET 1 - FOR DETAIL SEE SHEET 2

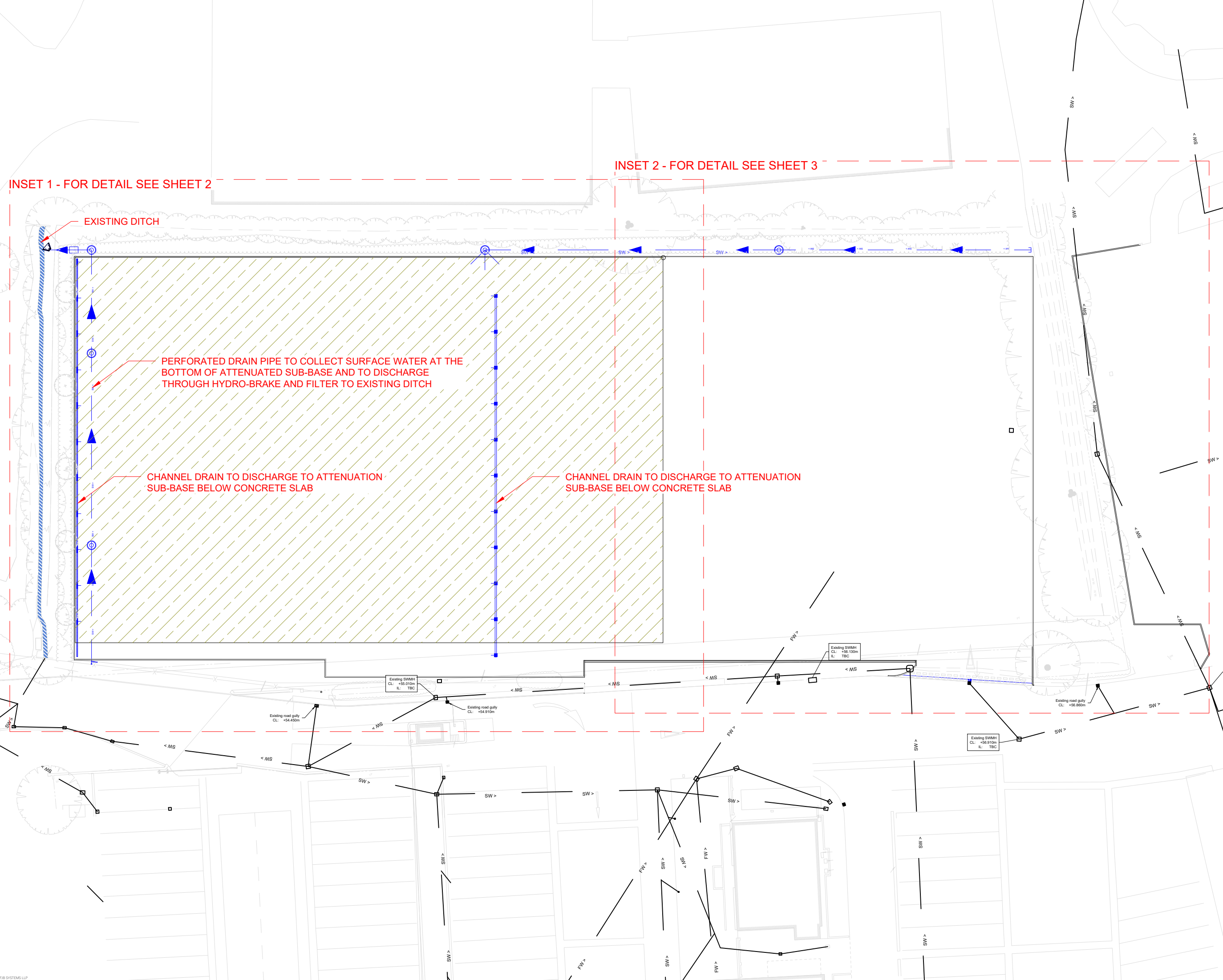
INSET 2 - FOR DETAIL SEE SHEET 3

EXISTING DITCH

PERFORATED DRAIN PIPE TO COLLECT SURFACE WATER AT THE BOTTOM OF ATTENUATED SUB-BASE AND TO DISCHARGE THROUGH HYDRO-BRAKE AND FILTER TO EXISTING DITCH

CHANNEL DRAIN TO DISCHARGE TO ATTENUATION SUB-BASE BELOW CONCRETE SLAB

CHANNEL DRAIN TO DISCHARGE TO ATTENUATION SUB-BASE BELOW CONCRETE SLAB



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Project: Proposed Extension Woolpit

Client: **GOLDSTAR TRANSPORT LTD**

Title: As-built Layout Drainage Plan Sheet 1 of 3

Scale: AS DRAWN Date: 20/05/22 Drawn by: VG Checked by: EJB

- NOTES
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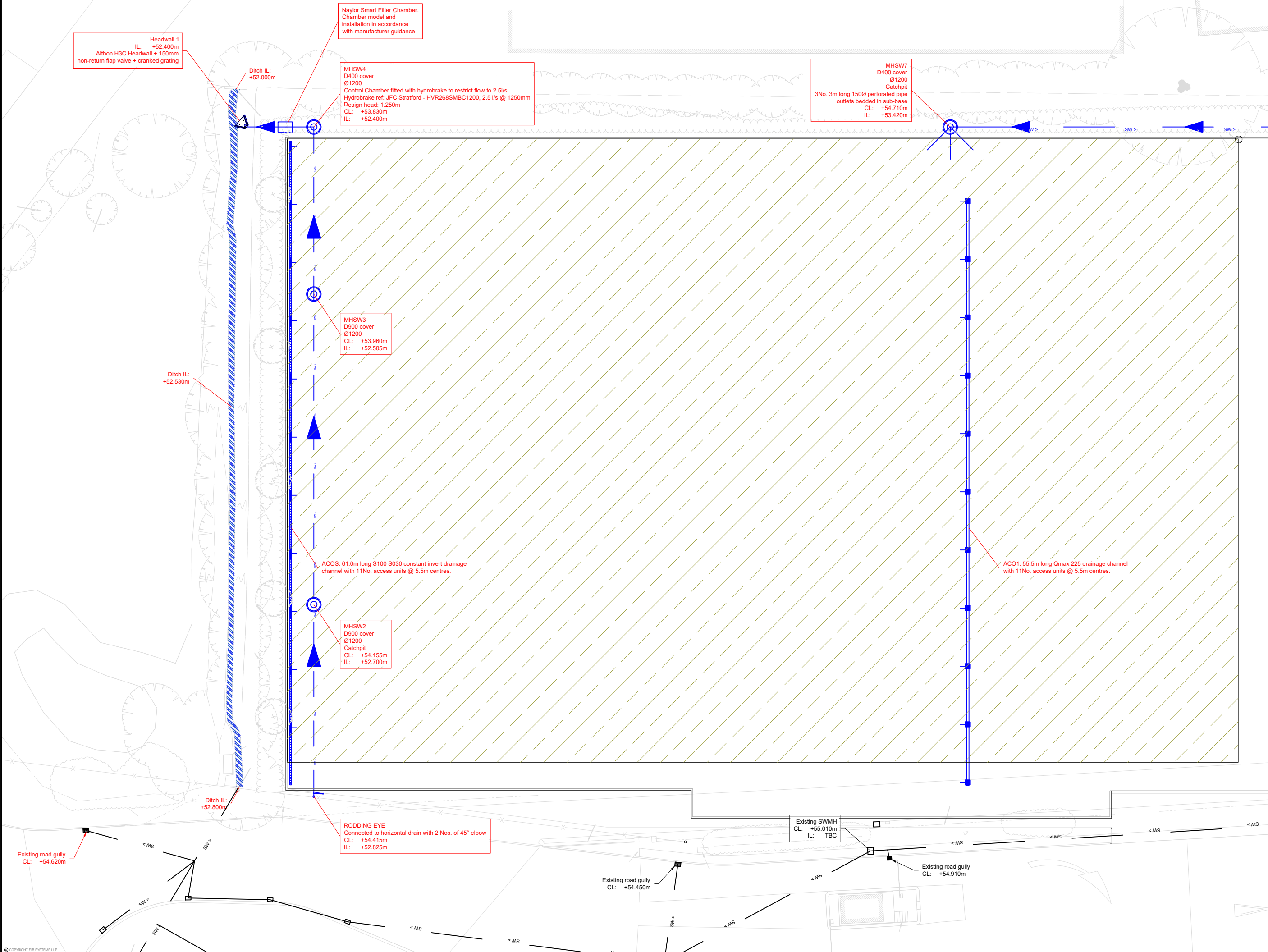
LEGEND:-

	Existing Foul Water Drainage
	Existing Surface Water Drainage
	Proposed Surface Water Drainage
	SuDS - Surface Water drainage attenuation

- IMPORTANT NOTES:-
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Project: Proposed Extension Woolpit
 Client: **GOLDSTAR TRANSPORT LTD**
 Title: As-built Layout Drainage Plan - Inset 1 Sheet 2 of 3
 Scale: AS DRAWN | Date: 20/05/22 | Drawn by: VG | Checked by: EJB
 Size: Drawing No: A3 21078 TURN 1006 | Rec: 5







INSET 1 - DETAIL DESIGN

POST TENDER ISSUE

- NOTES**
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LEGEND:-

	Existing Foul Water Drainage
	Existing Surface Water Drainage
	Proposed Surface Water Drainage
	SuDS - Surface Water drainage attenuation

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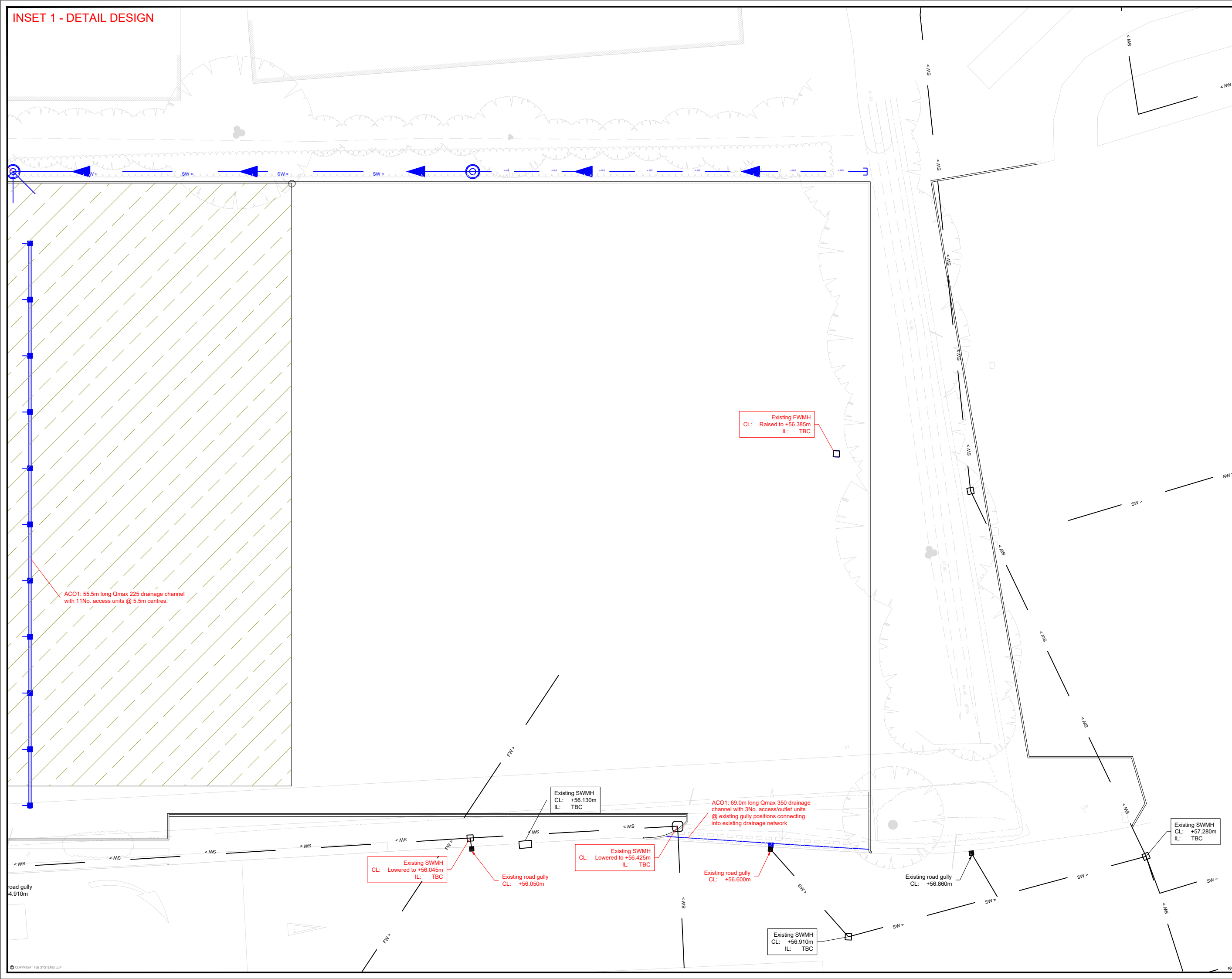
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Project: Proposed Extension Woolpit
 Client: **GOLDSTAR TRANSPORT LTD**

Title: As-built Layout Drainage Plan - Inset 2
 Sheet 3 of 3

Scale: AS DRAWN | Date: 20/05/22 | Drawn by: VG | Checked by: EJB

A3 21078 TURN 1006 5



Site Name		Goldstar Container Deport Extension - Woolpit								FOR INTERNAL USE ONLY	
Document Reference No & Revision		21078-TURN-SDS-0 SDS Design Statement		Issued Dated		09/10/2023					
Site full address		Elmswell Road, Bury St.Edmunds, IP30 9RH									
Number	Drainage Asset Type	Subtype	For linear assets give the start coordinates of the asset. For "area" assets give the centre coordinates.		Asset Owner	Asset Maintained by	Date of Installation (MM/YYYY)	State of repair	Has a <u>Design Statement</u> and <u>Detailed Plan</u> been sent to Flood and Water Management? (floods@suffolk.gov.uk RE: Asset Collection Documents)	Any other notes or comments?	Is the asset information stored in the appropriate location?
			Eastings (6 fig.)	Northings (6 fig.)							
1	Flow_Control_Device	Hydrobrake	597701	262934	Goldstar Transport Ltd	Goldstar Transport Ltd	08/2022	Excellent	Yes		
2	SuDS	Underground	597752	262883	Goldstar Transport Ltd	Goldstar Transport Ltd	08/2022	Excellent	Yes		
3	Trash_Screen	Trash Screen	597699	262936	Goldstar Transport Ltd	Goldstar Transport Ltd	08/2022	Excellent	Yes		
4	Valves	Non-return Valve	597699	262936	Goldstar Transport Ltd	Goldstar Transport Ltd	08/2022	Excellent	Yes		
5	Inlets_and_Outlets	Outlet	597696	262936	Goldstar Transport Ltd	Goldstar Transport Ltd	08/2022	Excellent	Yes		
6	Watercourses	Ditch	597697	262928				Fair	Yes		



Product Certificate

This is to certify that the following product has met the requirements detailed below

Hydro-Valve Vortex Flow Control Device (up to 35 l/s)

For assessment of the performance of the hydro-valve vortex flow control device as manufactured by:

JFC Manufacturing Co. Ltd

Weir Road
Tuam
Co. Galway
Ireland

This product meets the requirements set out in WRc Assessment Schedule PT/482/0420-AS.

Assessor

K Adams

Director

[Signature]

Issue Date

10 April 2020

Expiry Date

10 April 2025

Certificate Number

PT/482/0420

wrc 
approved™

Hydro-Valve: HVR268SMBC1200

JFC (Stratford) --> Patrick B Doyle Construction Ltd. (UK)

S000252359 (PO-028660) - Ø1.2m Ring "CURVED Back"

17-08-2022 17:00

100791

R268 / [Box: HV-SC1200]: 2.50 l/s @ 1250mm

*Hydro-Valve Installation Instructions for the SMALL
mounting box in Ø1.05m / Ø1.2m / Ø1.35m / Ø1.5m
Manhole Chambers*

The Smart Sponge® Family

Smart Filter®, Smart Brake® & Smart Stop® Range

The Smart Filter®:

Specifically designed for end of pipe applications and installations through which contaminated or polluted water flows. The unique design allows the Smart Filter® to either sit inside or outside the pipe connection and will absorb hydrocarbons that pass through the system during normal conditions. The Smart Filter® is available in 2 different standard sizes and will accommodate standard pipe sizes.

Flow rates are catered for through the design of the Smart Filter®, sized to take the first flush effect plus a safety factor of 2x with any excess passing through the bypass facility.



Smart Filter®



Orifice Plate

The Smart Brake®:

Is a collaboration of design from the Smart Filter® and houses the Smart Paks within a more confined area which allows normal flow through the system. The Smart Brake's® unique design works during an event and slows the flow rate whilst absorbing any hydrocarbons present, allowing the final outfall flow to disperse reducing flooding, resulting in the contaminated flow from travelling further along a water course. The Smart Brake® will also absorb any hydrocarbons present within a normal flow, effectively acting as a Smart Filter®.



Unit showing overflow connection

The Smart Stop®:

Uses the basic principles of the Smart Filter® but houses the Smart Paks within a more confined area which allows normal flow through the system. The Smart Stop's® unique design works during an event where more hydrocarbons are present within the resulting flow and the volume of hydrocarbons are quickly absorbed within the Smart Paks which swell into the defined cage and seal the outfall pipe providing the contaminated flow from travelling further along a water course. The contaminated water is then stopped at source enabling the hydrocarbon clean up to be targeted in one area reducing the impact to the environment. The Smart Brake® will also absorb any hydrocarbons present within a normal flow, effectively acting as a Smart Filter®.

N.B. A suitable silt trap device is recommended prior to the Smart Filter® chamber to prolong the life of the Smart Sponge®. If this is impractical a silt sump is recommended within the Smart Filter® chamber.

Smart Filter® Standard Range

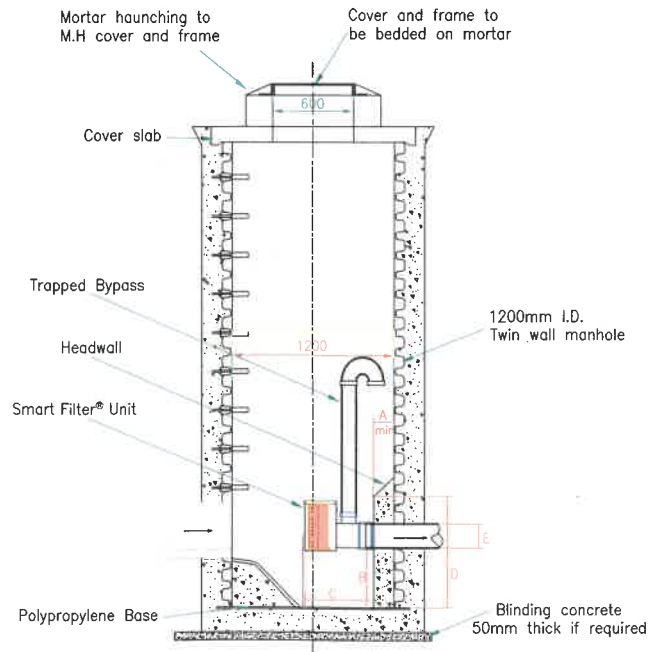
Prod No.	Description	Dims (mm)	Qty
SF01-30302	Smart Filter™ c/w 2 No. 305 x 305 Std Smart Paks. 150 dia outlet for flow up to 14 l/s	360 x 330 x 330	1
SF02-38382	Smart Filter™ c/w 2 No. 380 x 380 Std Smart Paks. 150 dia outlet for flow up to 22 l/s	400 x 400 x 400	1
SF01-30302P	Smart Filter™ c/w 2 No. 305 x 305 Plus Smart Paks. 150 dia outlet for flow up to 14 l/s	360 x 330 x 330	1
SF02-38382P	Smart Filter™ c/w 2 No. 380 x 380 Plus Smart Paks. 150 dia outlet for flow up to 22 l/s	400 x 400 x 400	1

Smart Brake® Range

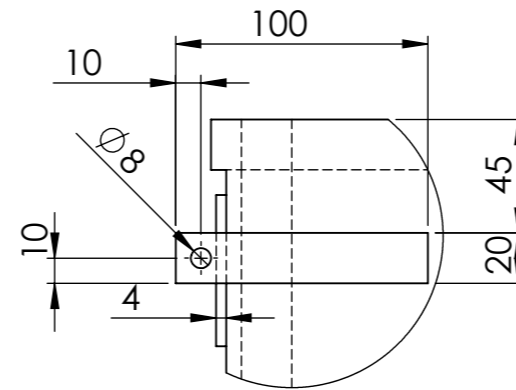
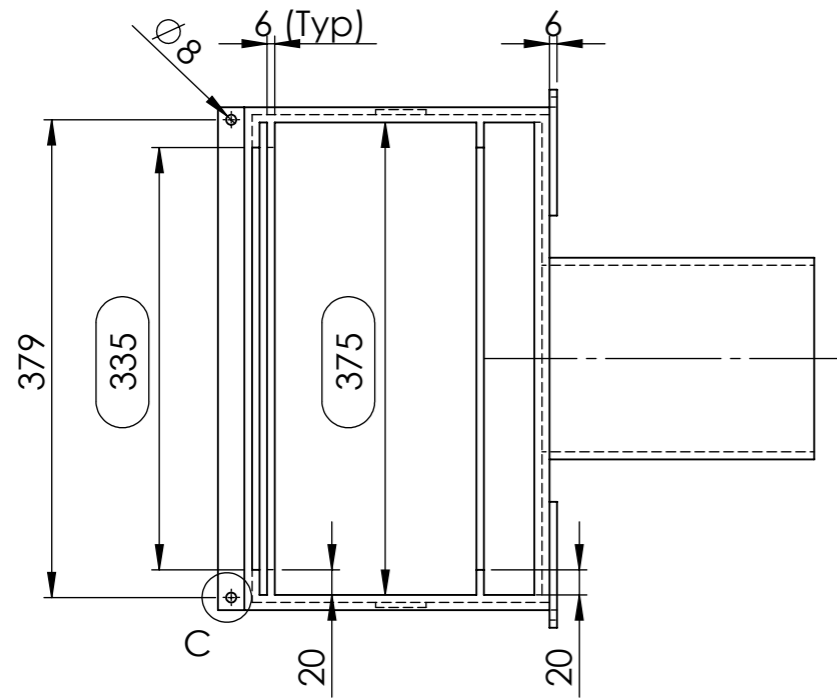
Prod No.	Description	Dims (mm)	Qty
SB01-30302	Smart Brake™ c/w 2 No. 305 x 305 Std Smart Paks. Specify orifice size for desired flow	360 x 330 x 330	1
SB02-38382	Smart Brake™ c/w 2 No. 380 x 380 Std Smart Paks. Specify orifice size for desired flow	400 x 400 x 400	1

Smart Stop® Range

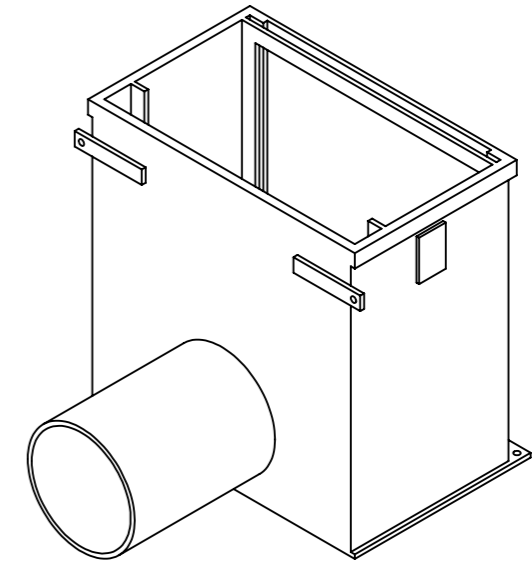
Prod No.	Description	Dims (mm)	Qty
SS01-30302	Smart Stop™ c/w 2 No. 305 x 305 Std Smart Paks. 150 dia outlet for flow up to 14 l/s	360 x 330 x 330	1
SS02-38382	Smart Stop™ c/w 2 No. 380 x 380 Std Smart Paks. 150 dia outlet for flow up to 22 l/s	400 x 400 x 400	1



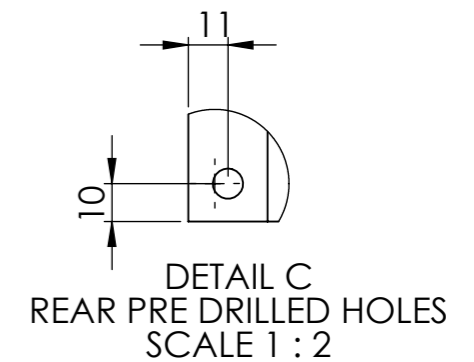
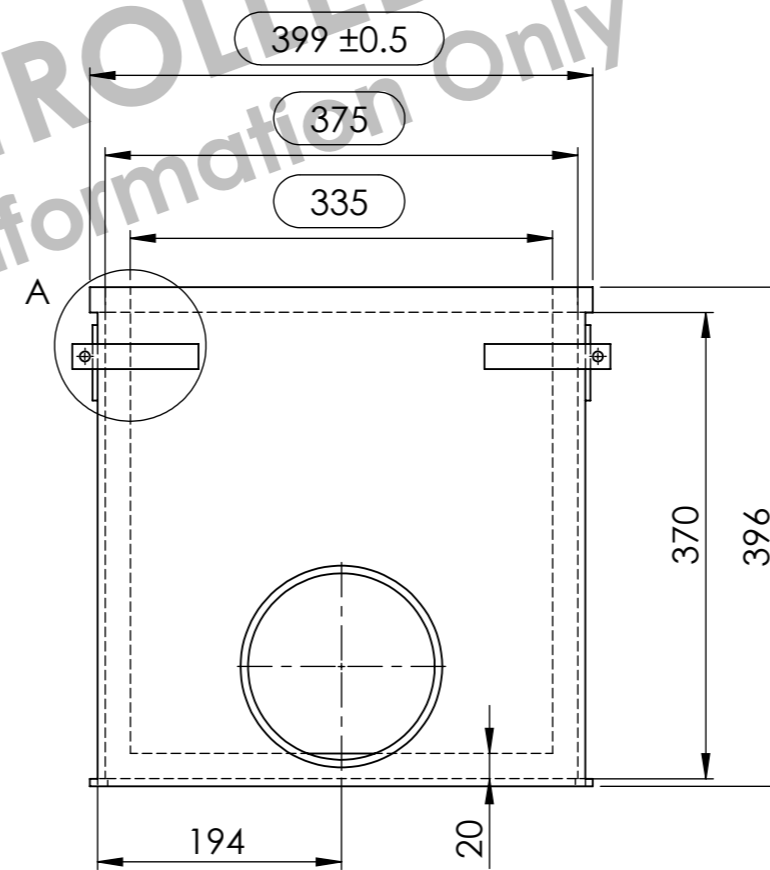
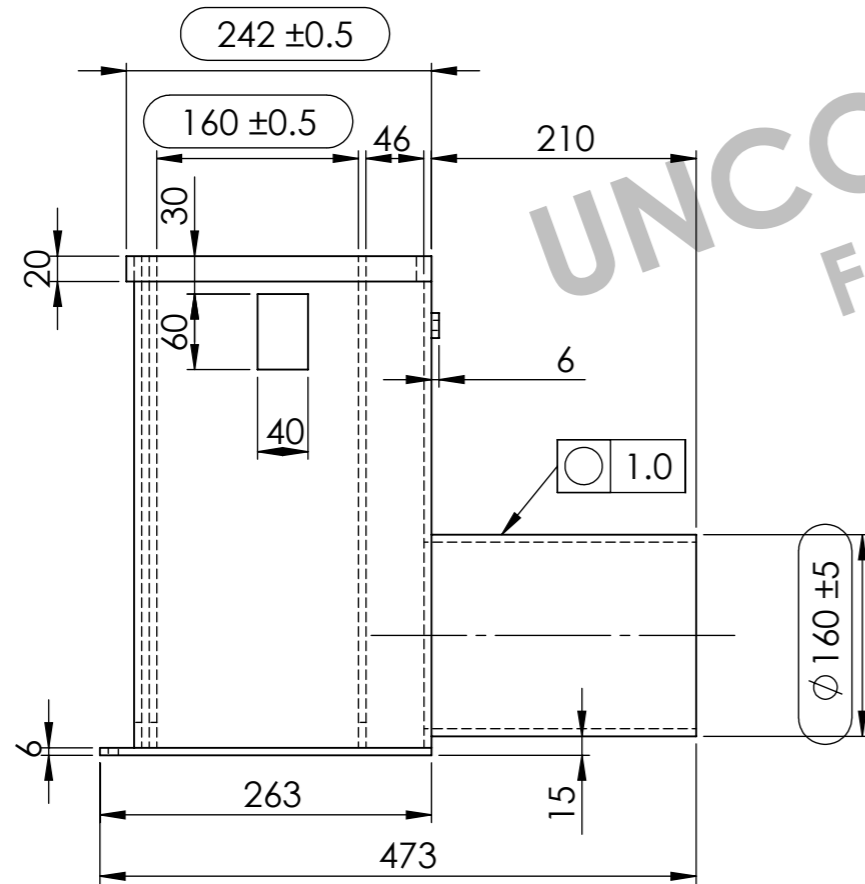
Typical Installation showing overflow connection and silt trap.



DETAIL A
HORIZONTAL ATTACHMENT
SCALE 1:3



ISOMETRIC VIEW
SCALE 1:8



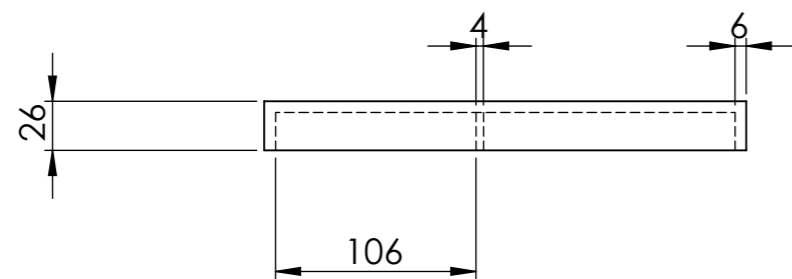
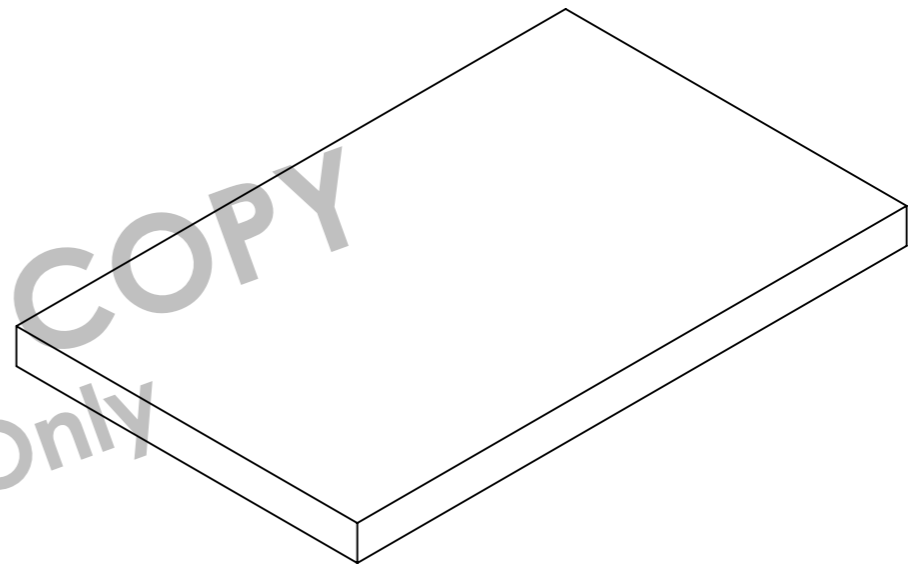
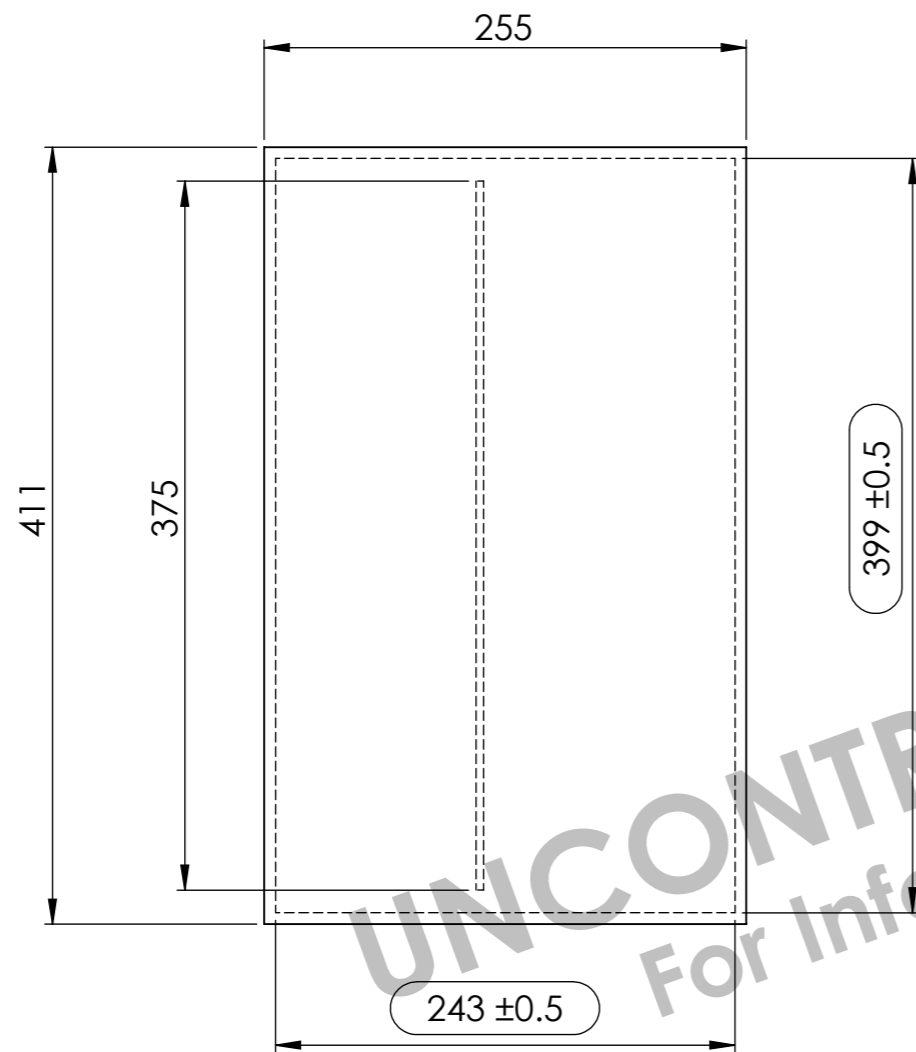
DETAIL C
REAR PRE DRILLED HOLES
SCALE 1:2

UNCONTROLLED COPY
For Information only

- Notes:
- Critical dimensions are circled
 - Thickness of HDPE sheet to be 6mm unless otherwise stated
 - For Smart Filter Unit Cover see sheet 2

REV.	DESCRIPTION	DATE	APPROVED
A	Initial draft for review	22/07/20	TC

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ±1 ANGULAR: ±0.5°		FINISH: BLACK	3rd ANGLE PROJECTION 	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION	
DRAWN T.Chuong		SIGNATURE	DATE 22/07/20	 Clough Green Cawthorne Barnsley South Yorkshire S75 4AD Tel: 01226 790591			
CHK'D M.Muirhead			DATE 31/07/20				
APPV'D							
MFG							
Q.A		MATERIAL: HDPE		TITLE: Smart Filter Unit 160mm Outlet With 75mm Smart Paks - Fabrication Drawing		DWG NO. N2DE-PPD-PPR-00846	
		WEIGHT: 3.57kg		SCALE: 1:6		A3	
						SHEET 1 OF 2	

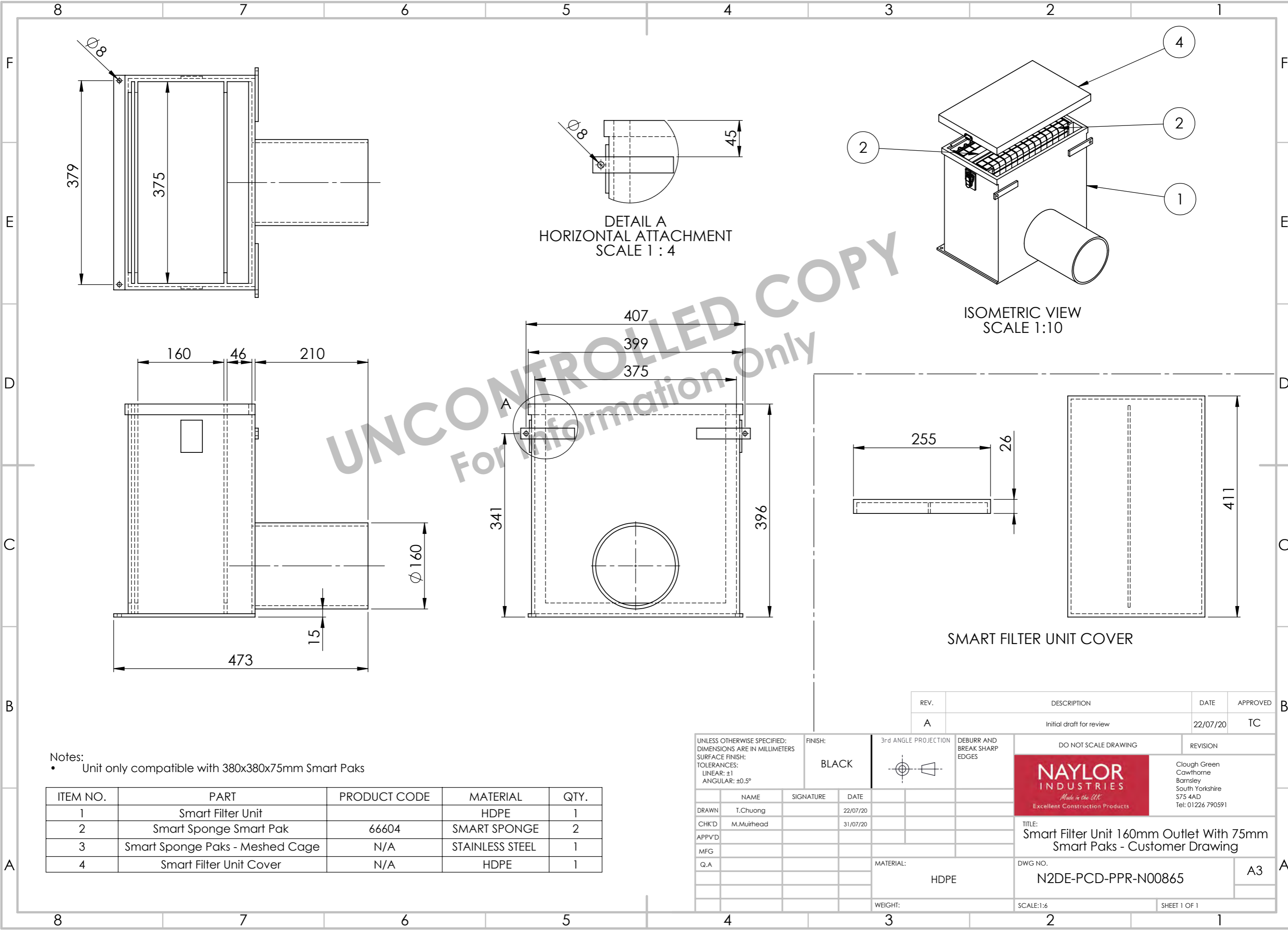


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For Information only

- Notes:
- Critical dimensions are circled
 - Cover only compatible with Smart Filter and Brake with 75mm Smart Pak Units.

REV.	DESCRIPTION	DATE	APPROVED
A	Initial draft for review	15/07/20	TC

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ±1 ANGULAR: ±0.5°		FINISH: BLACK	3rd ANGLE PROJECTION 	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION
DRAWN T.Chuong		SIGNATURE	DATE 15/07/20		 Clough Green Cawthorne Barnsley South Yorkshire S75 4AD Tel: 01226 790591	
CHK'D M.Muirhead			DATE 31/07/20			
APPV'D						
MFG						
Q.A						
		MATERIAL: HDPE		TITLE: Smart Filter & Brake Unit Cover For 75mm Smart Paks Unit - Fabrication Drawing		
		WEIGHT: 0.72kg		DWG NO. N2DE-PPD-PPR-00860		A3
		SCALE: 1:3		SHEET 2 OF 2		



UNCONTROLLED COPY
For Information Only

Notes:
 • Unit only compatible with 380x380x75mm Smart Paks

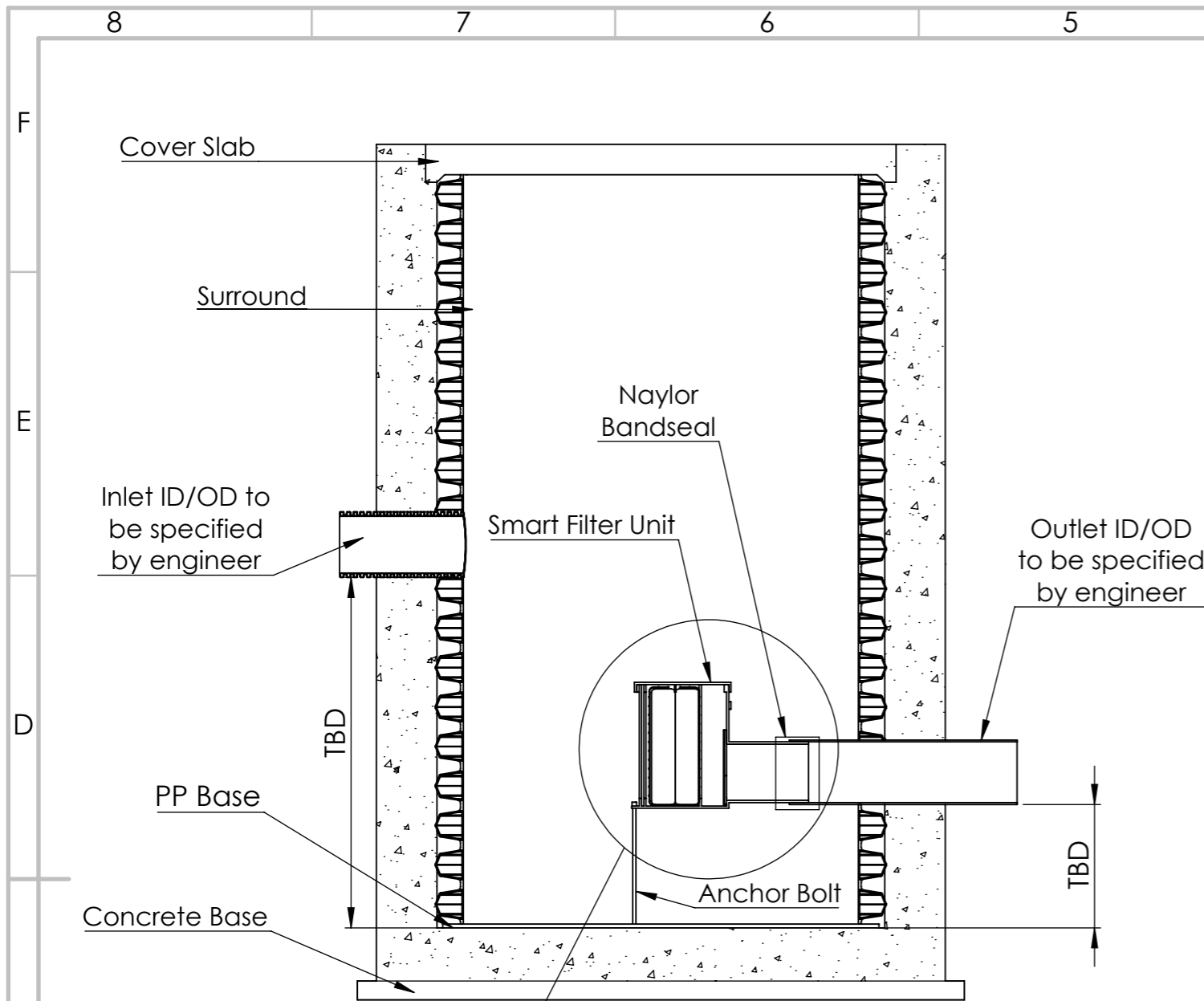
ITEM NO.	PART	PRODUCT CODE	MATERIAL	QTY.
1	Smart Filter Unit		HDPE	1
2	Smart Sponge Smart Pak	66604	SMART SPONGE	2
3	Smart Sponge Paks - Meshed Cage	N/A	STAINLESS STEEL	1
4	Smart Filter Unit Cover	N/A	HDPE	1

REV.	DESCRIPTION	DATE	APPROVED
A	Initial draft for review	22/07/20	TC

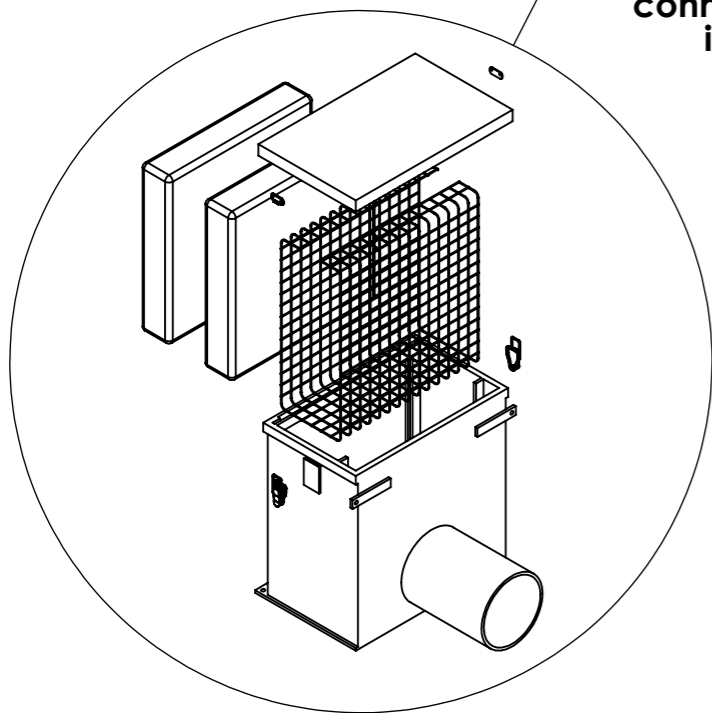
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ±1 ANGULAR: ±0.5°		FINISH: BLACK	3rd ANGLE PROJECTION 	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION
DRAWN T.Chuong		SIGNATURE	DATE 22/07/20	 Clough Green Cawthorne Barnsley South Yorkshire S75 4AD Tel: 01226 790591		
CHK'D M.Muirhead			DATE 31/07/20			
APPV'D						
MFG						
Q.A		MATERIAL: HDPE		TITLE: Smart Filter Unit 160mm Outlet With 75mm Smart Paks - Customer Drawing		DWG NO. N2DE-PCD-PPR-N00865
		WEIGHT:		SCALE:1:6		SHEET 1 OF 1

A

A



Typical installation showing overflow connection and silt trap as described in Installation Guide Option 2



Installation Guide:

- The Smart Filter Units can be installed with or without a silt sump.
- The units are provided with two pre-drilled holes for wall mounting and two for floor mounts that can be used to bolt the unit directly to the floor or in suspension using threaded bar/bolt and nuts.

Option 1: Without Silt Sump (direct onto concrete base)

1. Install a level concrete layer 15mm below the invert level of the outflow pipe.
2. Offer up the Smart Unit to the pipe and mark where the securing bolt will be drilled.
3. Remove unit and install suitable anchor bolts to fit the 8mm predrilled holes.
4. Make sure the area is cleaned and any swarf removed.
5. Install the suitable connection piece such as a Naylor Bandseal onto the outlet pipe leaving loose to allow final adjustment after Smart Unit is installed.
6. Push unit outlet snub into Bandseal and line up with anchor points.
7. Install bolts and tighten to secure unit to the floor.
8. Finally adjust and tighten connector as per manufactures instructions.

Option 2: With Silt sump (Suspended using feet & wall mounts)

1. Remove the internals of the unit to make lifting and installation easier as per removal guide steps 1-4.
2. Offer the unit up to the outlet and mark on the wall where the wall mounting anchor points will be.
3. Remove the unit and install suitable anchors to fit the 8mm pre-drilled hole.
4. If required assemble the feet onto the box and adjust to height required.
5. Slide the band seal onto the outlet pipe and leave loose to allow final adjustment.
6. Offer the unit up to the bandseal and adjust the legs if required.
7. Insert the wall mounting bolts and tighten to take the weight of the unit but don't fully tighten yet.
8. Level the unit and adjust the bandseal & feet to ensure good seal and stability.
9. Tighten the wall mounting bolt fully.
10. Tighten the bandseal as per manufacturer's instructions and recheck the feet for alignment.
11. Reinstall the internals as per the assembly guide.

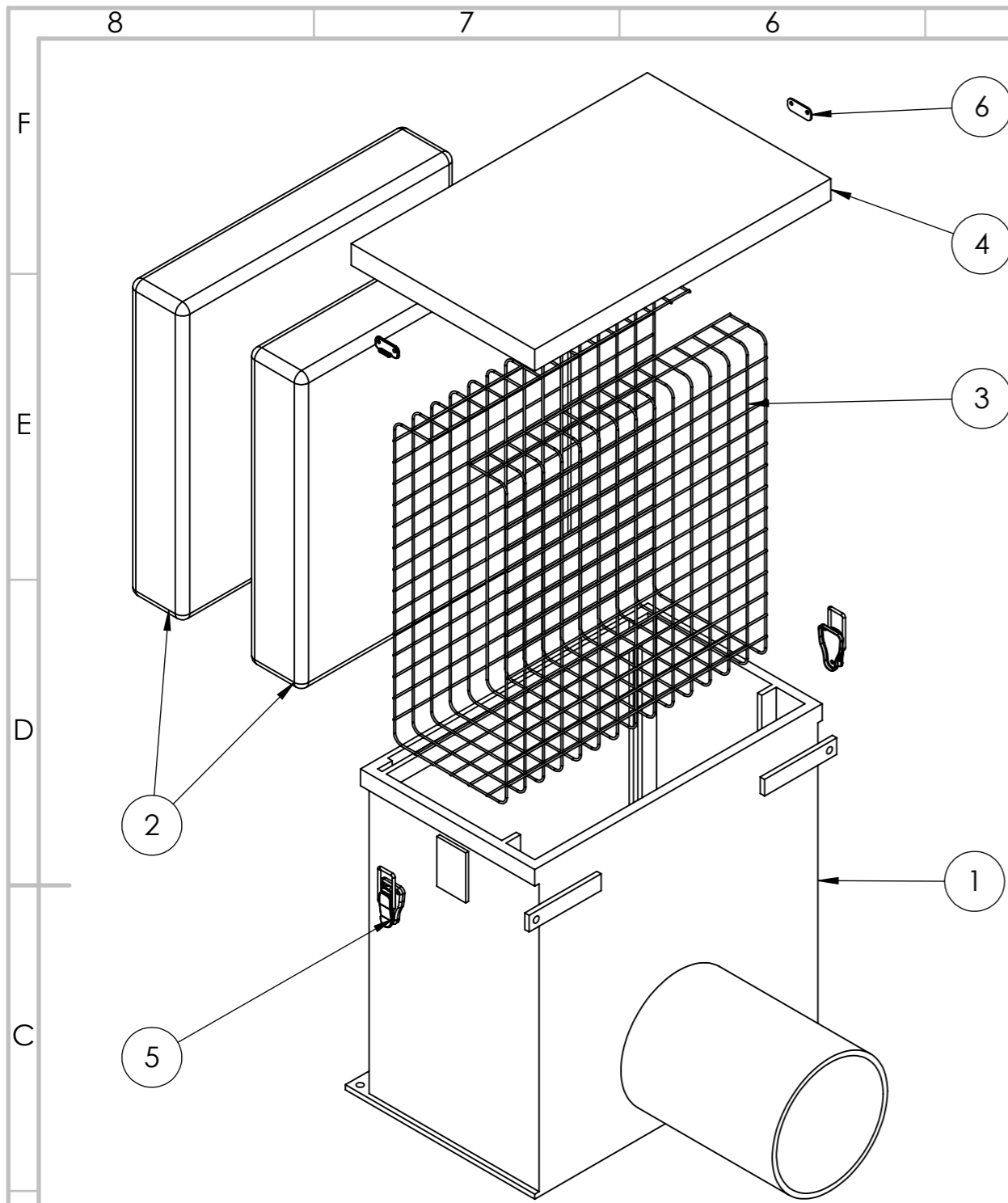
Removal Guide:

(Note generally Smart Units come preassembled).

1. Unclip both clasps either side of the unit to release cover.
2. Remove cover and store safely to avoid damage.
3. The Smart Sponge Paks come surrounded by a metal cage, using the cage for purchase they can be removed by pulling vertically, taking care as the cage will spring open slightly as the cage is released from the unit.
4. If not replacing immediately store the Smart Sponge Paks undercover from sunlight otherwise this will degrade the efficiency of the paks.

REV.	DESCRIPTION	DATE	APPROVED
A	Original Release	22/07/20	TC

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH: BLACK	3rd ANGLE PROJECTION 	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION
DRAWN T.Chuong		SIGNATURE	DATE 22/07/20		 Clough Green Cawthorne Barnsley South Yorkshire S75 4AD Tel: 01226 790591	TITLE: Smart Filter Unit 160mm Outlet With 75mm Smart Paks - Installation Drawing
CHK'D M.Muirhead			DATE 31/07/20			
APPV'D						
MFG						
Q.A				MATERIAL: SEE BOM TABLE	DWG NO. N2DE-PID-PPR-00880	A3
				WEIGHT: SEE NOTES	SCALE: NTS	SHEET 1 OF 2



ITEM NO.	PART	PRODUCT CODE	MATERIAL	QTY.
1	Smart Filter Unit		HDPE	1
2	Smart Sponge Smart Pak	66604	SMART SPONGE	2
3	Smart Sponge Paks - Meshed Cage	N/A	STAINLESS STEEL	1
4	Smart Filter Unit Cover	N/A	HDPE	1
5	Locking Clasp	N/A	STAINLESS STEEL	2
6	Locking Clasp Hook	N/A	STAINLESS STEEL	2

Assembly Guide:

- (Note, generally the Smart Units come preassembled. See instructions below if assembly is required).
1. Ensure the cage location is clean and free from obstruction.
 2. Remove Smart Unit cover by disengaging the locking clasps to gain access inside.
 3. Insert both Smart Sponge Paks into the meshed cage.
 4. Press the cage together slightly and slide into the larger slot area of the Smart Unit until it reaches the bottom. Note there will be a slight interference between the paks and the unit when inserting, this ensures a secure fit.
 5. Seal the top of the Smart Unit by replacing the cover, securing it on either side by ensuring the locking clasps are fully engaged and pressed down.
 6. Optionally lock the clasp with tie wraps to ensure the cover remains on.
 7. Four pre-drilled 8mm holes are located on protruding sections of the unit for mounting depending on requirements.

Inspecting & maintaining the Smart Sponge Paks:

1. The entire Smart Pak including cage should be weighed to find out how much hydrocarbon capture is available.
2. The Smart Paks can hold 2 times its weight in hydrocarbon, the paks are spent and will need replacing once this weight is reached.
3. The usable life of a Naylor Smart Sponge Paks is dependent on the local contamination levels.
4. Naylor recommends that during the first 6 months the paks are removed and weighed to check if the extraction rate is similar to the calculated expected life.
5. Once the true contamination rate is established the inspection rate can be reduced to once every 6 months until the unit is spent and needs replacing.
6. To remove the Smart Paks from the cage, lightly pull apart the cage at the opening and slide the spent paks out.
7. Insert the fresh Smart Paks in to the cage, push the first pak into the cage and then squeeze open the cage to give enough space to get the second pak in, taking care not to use too much force as this may bend the cage.

End of Use Guide:

- The Smart Filter Unit, is made from HDPE which is widely recycled.
- The mesh cage, is made from Stainless Steel which can be easily recycled.
- Smart Sponge Paks once saturated will need to be appropriately disposed, contact an authorised waste disposal agent to organise.

Notes:

NAYLOR SMART FILTER, BRAKE & STOP UNITS:
Specifically designed for end of pipe applications and installations through which contaminated or polluted water flows. The unique design allows the Smart Filter Unit to sit outside the pipe connection and will absorb hydrocarbons that pass through the system during normal conditions.

Technical Information	SMART SPONGE PAK
Size (mm)	380x380x75
Weight - Spent Weight (kg)	3.5 - 8.7
Max Flow Rate	22
Treated Flow - Flow Rate	
Contamination Removal Level	71% Efficiency for Hydro Carbons Up to 500000µg/L
Water Quality (Leaching)	None Leaching

For further technical information see product brochure.
For Smart Sponge treatment efficiency see document: ND-PF-016

REV.	DESCRIPTION	DATE	APPROVED
A	Original Release	22/07/20	TC

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:	FINISH: BLACK	3rd ANGLE PROJECTION 	DEBURR AND BREAK SHARP EDGES																		
<table border="1"> <thead> <tr> <th>NAME</th> <th>SIGNATURE</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN T.Chuong</td> <td></td> <td>22/07/20</td> </tr> <tr> <td>CHK'D M.Muirhead</td> <td></td> <td>31/07/20</td> </tr> <tr> <td>APPV'D</td> <td></td> <td></td> </tr> <tr> <td>MFG</td> <td></td> <td></td> </tr> <tr> <td>Q.A</td> <td></td> <td></td> </tr> </tbody> </table>		NAME	SIGNATURE	DATE	DRAWN T.Chuong		22/07/20	CHK'D M.Muirhead		31/07/20	APPV'D			MFG			Q.A			<p>DO NOT SCALE DRAWING</p> <p>NAYLOR INDUSTRIES <i>Made in the UK</i> Excellent Construction Products</p> <p>Clough Green Cawthorne Barnsley South Yorkshire S75 4AD Tel: 01226 790591</p>	
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MATERIAL: SEE BOM TABLE		TITLE: Smart Filter Unit 160mm Outlet With 75mm Smart Paks - Assembly Drawing																			
WEIGHT: SEE NOTES		DWG NO. N2DE-PID-PPR-00880	A3																		
SCALE: NTS		SHEET 2 OF 2																			