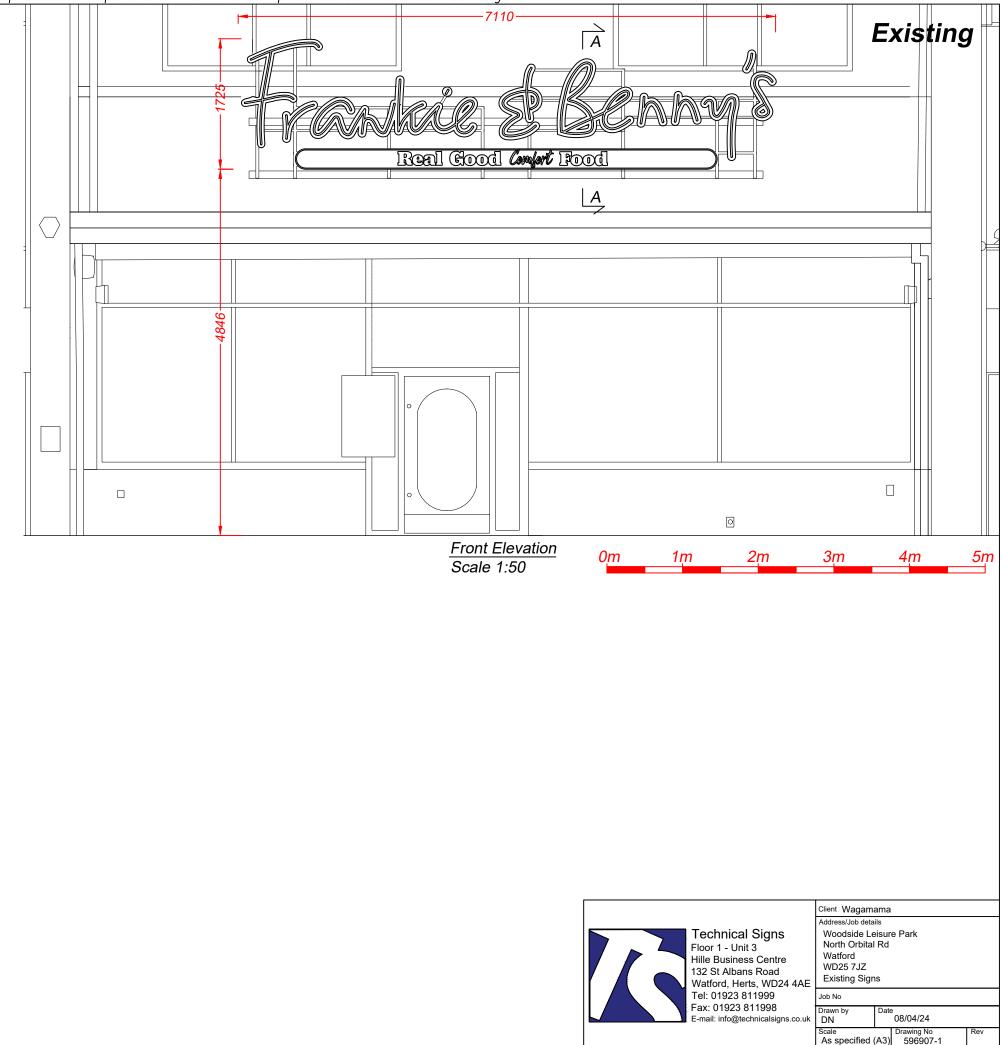
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Section A-A through the text Scale 1:10

Built up letters have 1.2mm descaled stainless steel faces with 0.9mm descaled stainless steel returns - all finished red RAL 3020. Fret cut centre lines fitted with 15mm 030 acrylic which is bullnosed island cut and pushed through the face of the letters - acrylic finished with red glass paint RAL 3020.

Backs are fitted with 12v red LEDs for face illumination and are screw fixed to rails.

Light box below the large letters is a folded and welded 2.5mm aluminium front rim and returns finished water blue RAL 5021.

Rim holds are 5mm 030 acrylic face which has opaque water blue RAL 5021 vinyl applied with the letters cut out to be white and translucent. Back panel fitted with cool white LEDs for internal illumination.

All screw fixed to horizontal 30x30mm SHS black steel rails.

Horizontal rails are fixed fixed to 40x40mm SHS black steel vertical rails which bolt to two horizontal 100x100mm black steel rails connected to the roof substructure.



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