

Technical design note

Project name	North Star Academy		
Design note title	Cut-off Barrier Specification		
Document reference	23941-HYD-XX-XX-TN-GE-1004		
Author	Tim Hatrey & Simon Calkin		
Revision	C01		
Date	15 March 2024	Approved	✓

1. Introduction

Hydrock has been commissioned by ISG Ltd to provide the specification for a slurry wall/ cut off trench which is to be installed at the North Star Academy site in Sea Mills, Bristol.

The slurry cut-off wall is required to act as an impermeable barrier to stop the movement of percolating surface waters moving through the Made Ground which underlies the existing school structure.

Elevated concentrations of sulphate were found to be pervasive within the recently deposited Made Ground. It is of note that no elevated sulphate concentrations were identified in the ground during ground investigation undertaken prior to demolition. This Made Ground is considered to have been derived from the demolition of the previous structure on the site. Building materials such as plasterboard and plaster both contain Gypsum which is a sulphate mineral.

The characteristic value determined was a concentration of 900mg/l of soluble sulphate. This is not considered a risk to human health or to the environment for this development. However, the high sulphate levels can create aggressive ground conditions with respect to the durability of buried concrete. The original concrete design was based on historical ground investigation information which yielded a DS-1-AC-1 concrete classification. However, based on recent testing, DS-2-AC-2 concrete is recommended as the placed concrete is now in contact with Made Ground. The risk of sulphate attack is governed by the movement of water which mobilises the sulphate in solution. Groundwater is not recorded during previous investigations and is therefore expected to be at depth below 3.15m bgl. Some water seepage was noted from the Made Ground but this is anticipated to be localised pockets of perched water. Even in unsaturated ground sulphate can migrate by diffusion provided there is sufficient water to coat particles of soil. It is considered unlikely that the groundwater below the site will mobilise the sulphate in solution and the key risk is percolating surface water entering through the unsaturated Made Ground.

The proposed solution is to provide a continuous containment wall around the building. This impermeable barrier is to be installed around the exterior of the building in order to break the pathway by cutting off the mobilisation of sulphates through groundwater solution. The containment wall will comprise of both a bentonite slurry wall and a sulphate resistant concrete wall, used to form retaining walls.

2. Extend of the Slurry Cut-off Wall

The containment wall needs to encircle the building as a continuous barrier. The wall needs to fully penetrate the Made Ground and extend a minimum of 300mm into the underlying natural soils. The required depths of the slurry wall are provided on Hydrock drawing FS0779-HYD-XX-ZZ-DR-C-7010 and are based on the depths of Made Ground encountered during the foundation inspection. No investigation has been undertaken to confirm the depths along the proposed slurry wall alignment. The slurry wall and concrete walls will be a minimum of 600mm in width.

The wall will be formed from a bentonite slurry filled trench or a retaining wall formed with sulphate resistant concrete. The details of the external retaining walls are provided on Hydrock drawing FS0779-HYD-XX-ZZ-DR-S-2005.

The alignment of the slurry wall is provided in drawing FS0779-STL-XX-ZZ-DR-L-9400 and will fully encircle the building. The alignment of the slurry cut-off wall has been refined based on the drainage and services design in order to minimise the number of drainage and service penetrations. A concrete wall will be used where there are a number of service penetrations such as on the north west of the structure. Where the containment barrier changes in composition between concrete and bentonite cement the join will need to be covered with a waterproof membrane - Coltex waterproof composite. The composite will need to cover the full length of the join and be extended 0.5m either side. A detail of the composite is shown in Hydrock drawing FS0779-HYD-XX-ZZ-DR-C-7104.

Where there is risk of desiccation within the top 0.5m of the curing slurry wall, the desiccated slurry will not provide a fully waterproof barrier and therefore the effects of desiccation shall be mitigated by installing a composite on the outside of the slurry wall (0.5m deep) once the grout has hardened. The composite will be lapped over the slurry wall and up to the underside of the asphalt layer. This is required to prevent the percolation or draining of water through the granular sub-base to the inside of the containment wall. We recommend the use of Voltex Waterproofing composite is used. The trench should be backfilled with cohesive or sand material to protect the integrity of the membrane. A detail is provided on Hydrock drawing FS0779-HYD-XX-ZZ-DR-C-7103. Between the wall and the structure, the ground shall be encapsulated by impermeable hardstanding with a fall in level that directs surface water away from the building. A general section of the proposed slurry wall is provided in Hydrock drawing FS0779-HYD-XX-ZZ-DR-C-7301 and a plan showing the slurry wall alignment is shown in drawing FS0779-HYD-XX-ZZ-DR-C-7200, which is appended to this document.

The slurry cut-off wall must be stiff enough to offer resistance to penetration by tree roots. It is recognised that nature has a capacity to grow roots into fractured rock in its search for nutrients and water. Roots are however less likely to penetrate through hard unfractured / un-fissured material that is low in moisture content and devoid of nutrients, such as this artificially cemented grout. Should a root penetrate into the cut-off wall, it is considered unlikely that it will cause major perforation, as a root will effectively fill the gap it generates. Any localised shrinkage or cracking of material around such a root within the wall would be regarded as negligible when considering the whole mass of the buried structure.

3. Slurry Wall Specification

The slurry wall must achieve the following criteria:

- » Be relatively impermeable, with a permeability, k of less than 1×10^{-8} m/s
- » Must not be prone to desiccation (based on moisture contents, Atterberg Limit testing, and observations). Top 0.5m of wall where desiccation is prone during curing shall be modified with membrane barrier to ensure impermeability within this zone.
- » Be of High strength with a minimum undrained shear strength, C_u of 150kPa or equivalent to a UCS derived unconfined compressive strength of 300kPa.
- » Must have a design life of 60 years.

4. Compliance Testing

Hydrock must be provided with a method statement of installation and specification of the slurry wall by the supplier - Keller Group.

Based on the slurry wall alignment (approximately 190m) and the average depth (1.65m) of Made Ground around the building it is estimated that the volume of slurry required will be approximately 190m^3 .

Samples of the slurry should be collected in U100 or thin wall sample tubes and tested in an accredited geotechnical laboratory.

In order to confirm that the slurry used has achieved the required specification, a testing schedule has been set out in Table 4-1. The expectation is that suitable strength shall be achieved between 28 & 90 days:

Table 4-1: Bentonite Slurry Testing Schedule.

Test	Testing frequency	Age of sample tested
Moisture Content and Atterberg Limit Determination	1 per 40m ³	8 days
		15 days
Compressive Strength Triaxial Test with Permeability Determination	1 per 40m ³	28 days
		90 days

Defined and tested in accordance with:
 BS 1377: 1990
 BS EN ISO 17892-12:2018
 BS EN ISO 17892 **The results of all the testing should be provided to Hydrock for review.**

5. Maintenance

During the lifespan of the slurry wall it is anticipated that sections of the wall will need to be excavated to allow for additional service connections or repair works. In this situation the contractor should be made aware of the slurry wall and the requirements for reinstatement.

Any excavations cutting through the slurry wall will need to be reinstated with low permeability and low shrinkage grout such as KM Readigrout or Fosroc Conbextra which are readily available.

Appendix A - Drawings

REINFORCEMENT SCHEDULE

Member	Mark	Type & size	No off	No in each	Total no	Length mm	Shape code	A mm	B mm	C mm	D mm	E/R mm	Wt kg	Rev letter
NORTH WALL	01	B 12	1	58	58	1375	11	500					70.8	C2
	02	B 10	2	31	62	1025	21	450	165				39.1	C2
	03	B 8	1	29	29	850	21	350	165				9.7	C2
	04	B 10	1	2	2	5425	00	5425					6.7	C2
	05	B 10	1	19	19	825	21	350	165				9.7	C2
SOUTH WALL	01	B 12	1	58	58	1375	11	500					70.8	
	02	B 10	2	31	62	1025	21	450	165				39.1	C2
	03	B 8	1	29	29	850	21	350	165				9.7	C2
	04	B 10	1	2	2	5425	00	5425					6.7	C2
	05	B 10	1	19	19	825	21	350	165				9.7	C2

KEY PLAN

NOTES

- All dimensions are to be checked on site before the commencement of works. Any discrepancies are to be reported to the Architect & Engineer for verification. Figured dimensions only are to be taken from this drawing.
- This drawing is to be read in conjunction with all relevant engineers' and service engineers' drawings and specifications. This drawing is copyright.

Reinforcement Notes:

- Do not scale from this drawing.
- All work to comply with the relevant British Standards, Codes of practise and Building Regulations.
- Reinforcement shall be High Yield steel denoted (B) in accordance with BS 4449. Fabric reinforcement to be in accordance with BS 4483. Bending of reinforcement to be in accordance with BS 8666.
- Minimum cover to all reinforcement to be :
Stem: top & front face 40mm, rear face: 50mm
base : 50mm
- Concrete specification
Specialist mix
Strength Class C28/35 ,
Design chemical class: DC2
- Minimum bar laps below,
use good bond
mesh lapps 450mm
- A393 mesh throughout in stem each face (EF)
A393 mesh throughout in base top & bottom

REVISIONS

BAR Ø	LAP						
	8	10	12	16	20	25	32
GOOD	320	440	570	830	1090	1410	1800
POOR	450	630	810	1180	1550	2010	2570

BAR Ø	ANCHORAGE						
	8	10	12	16	20	25	32
GOOD	300	380	450	600	750	940	1200
POOR	420	540	650	860	1070	1340	1720

FENCING / BARRIERS & ASSOCIATED FIXINGS TO SPECIALIST S/C DESIGN

C2	ISSUED FOR CONSTRUCTION				
RM	22.01.24	ZP	22.01.24	RM	22.01.24

C1	ISSUED FOR CONSTRUCTION				
RM	26.10.23	ZP	26.10.23	RM	26.10.23

REV	DRAWN BY	DATE	CHECKED BY	DATE	APPROVED BY	DATE
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CLIENT
ISG

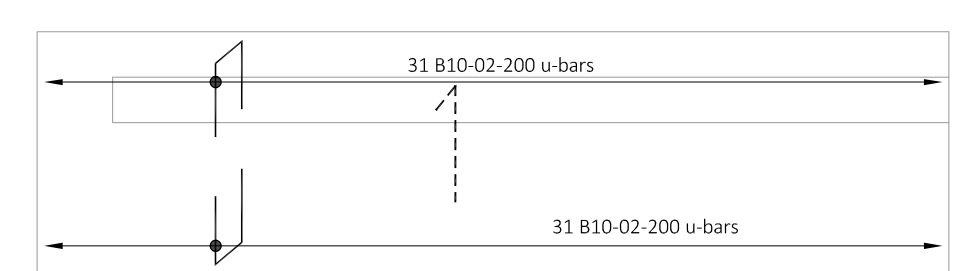
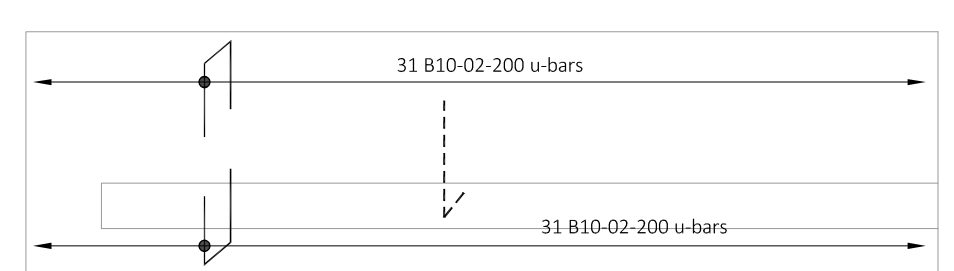
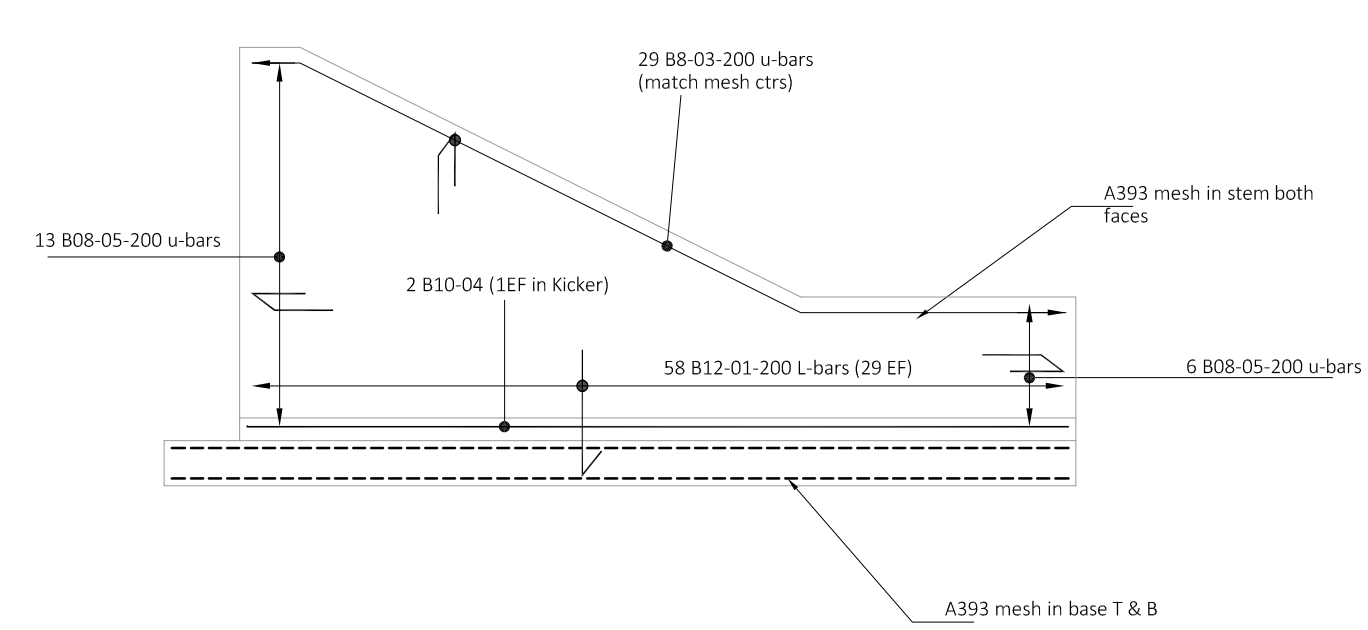
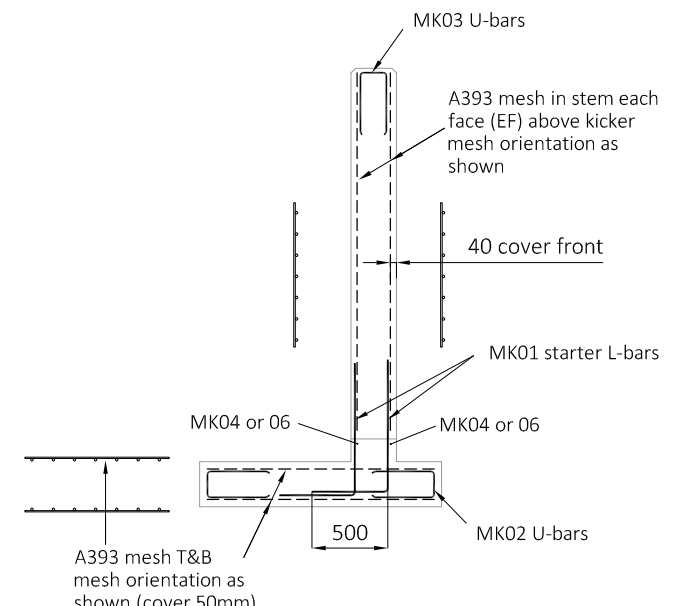
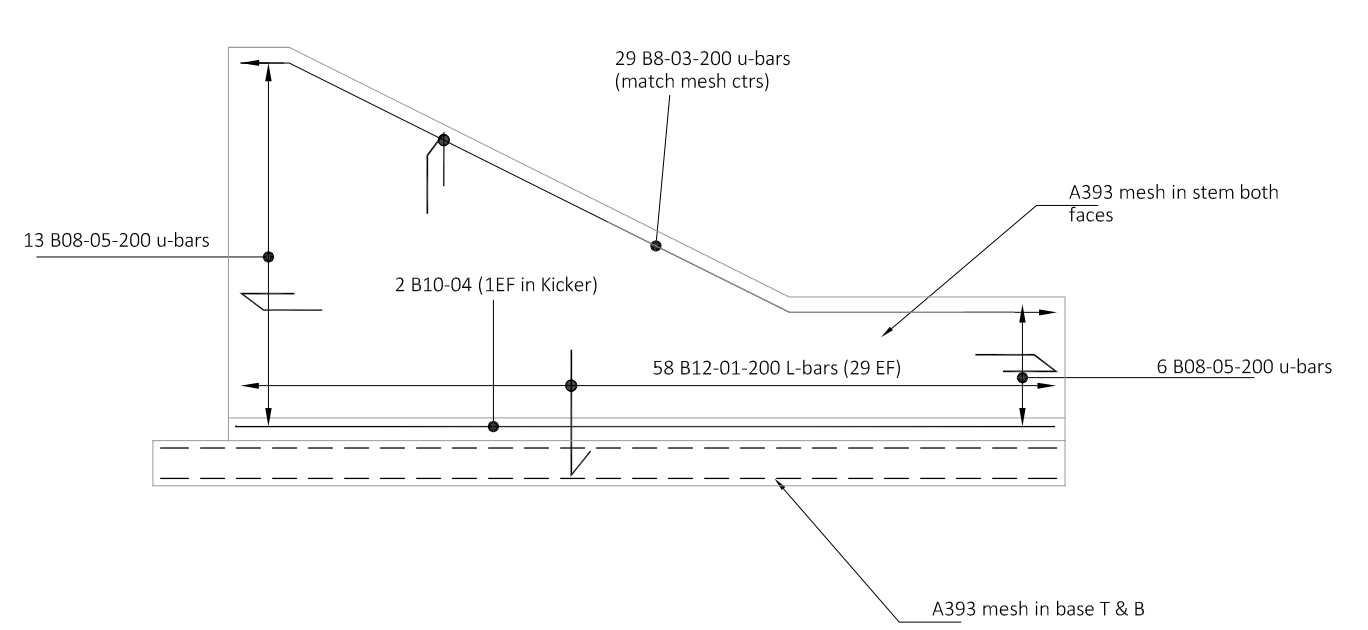
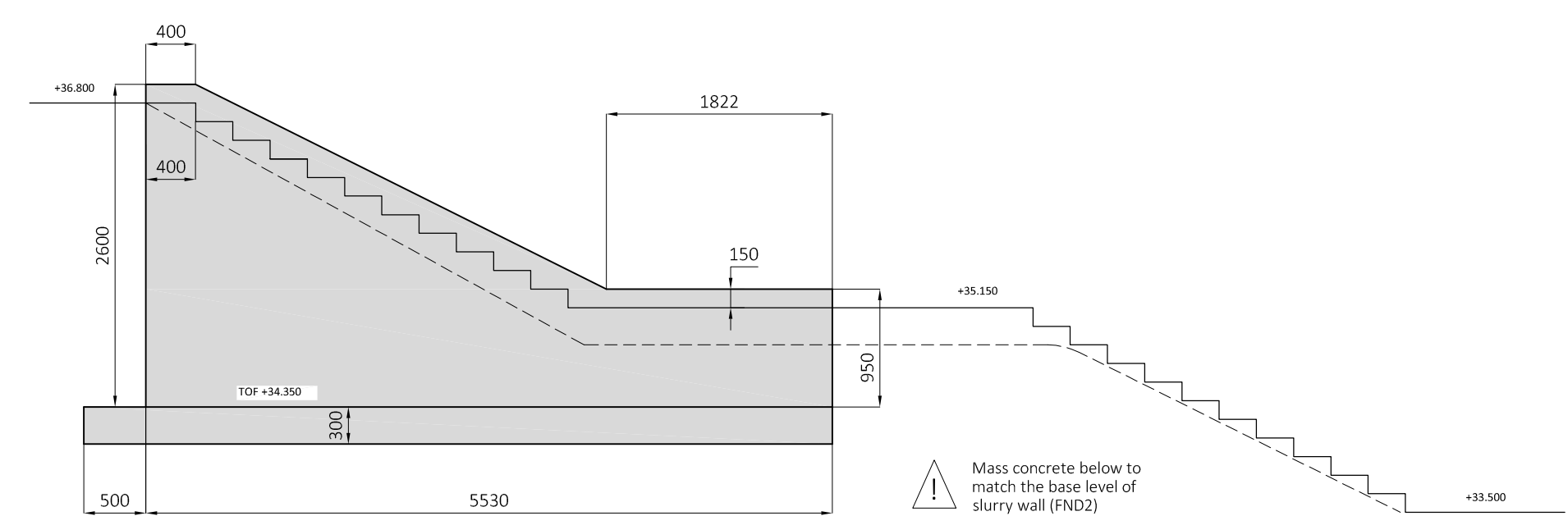
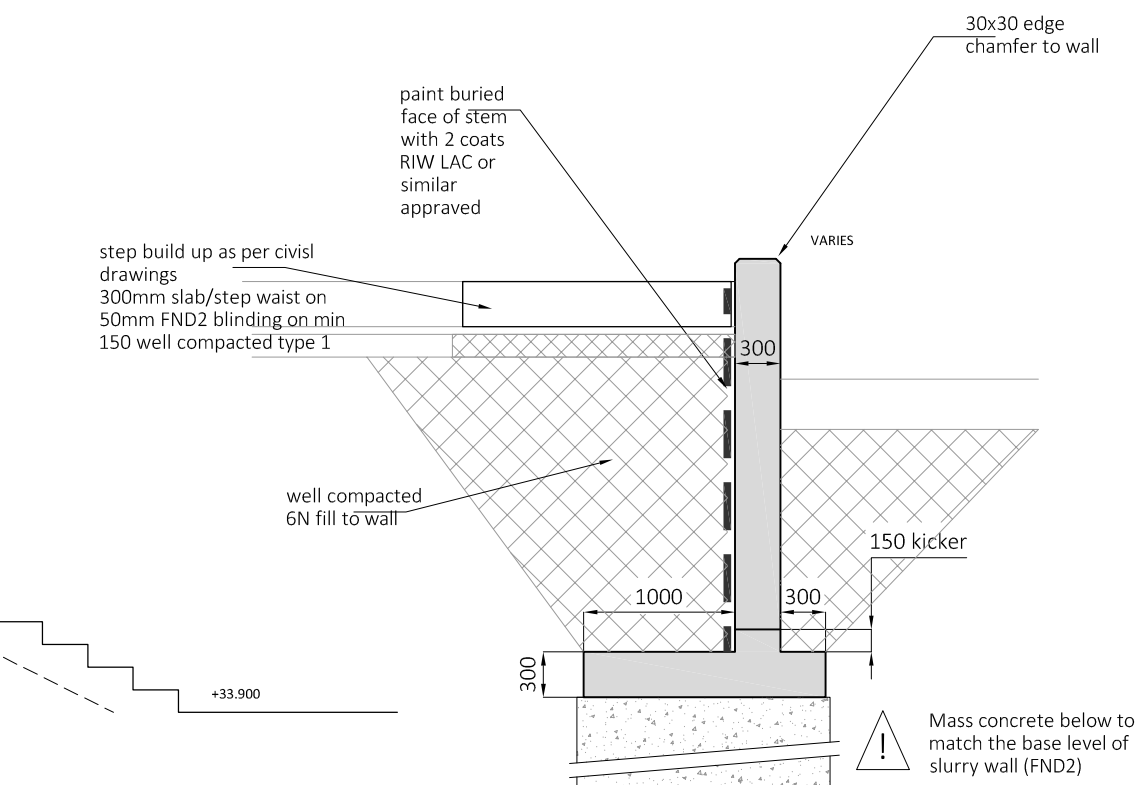
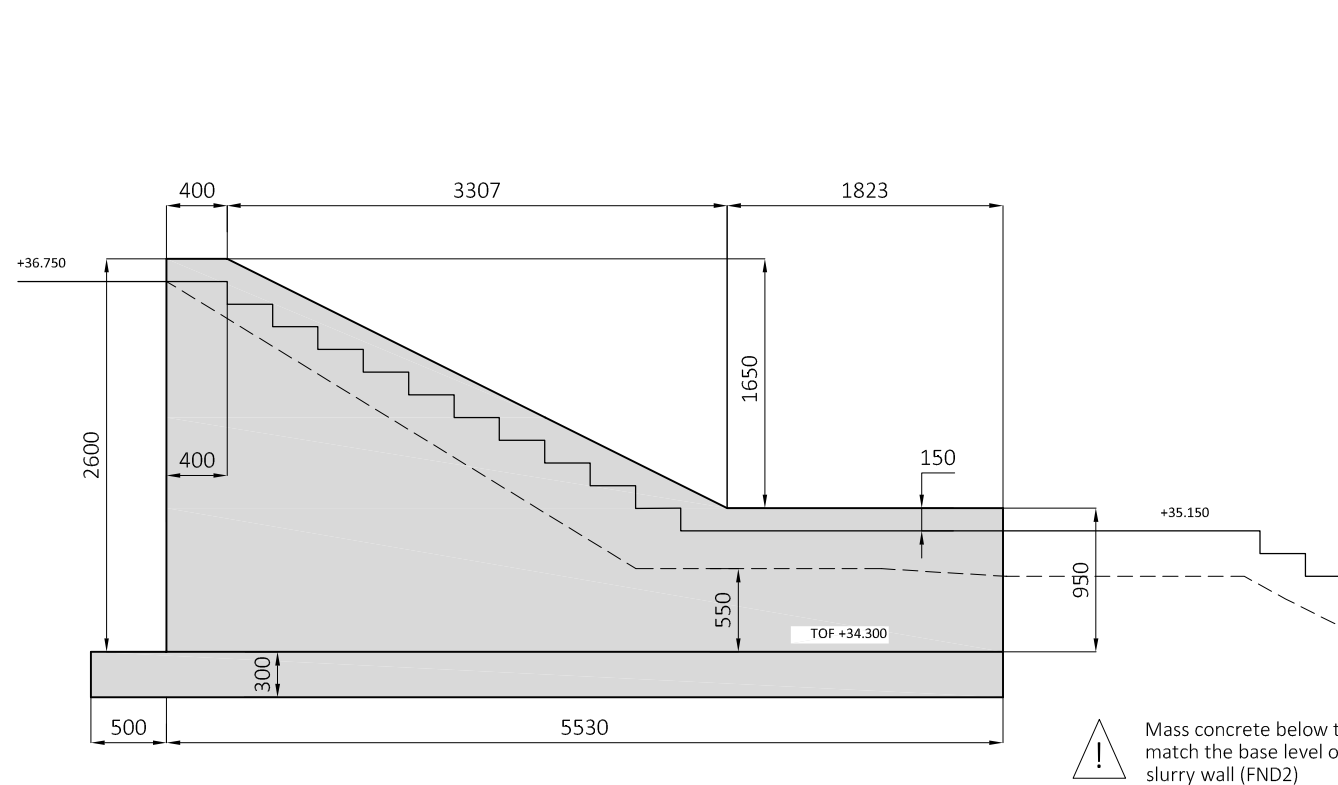
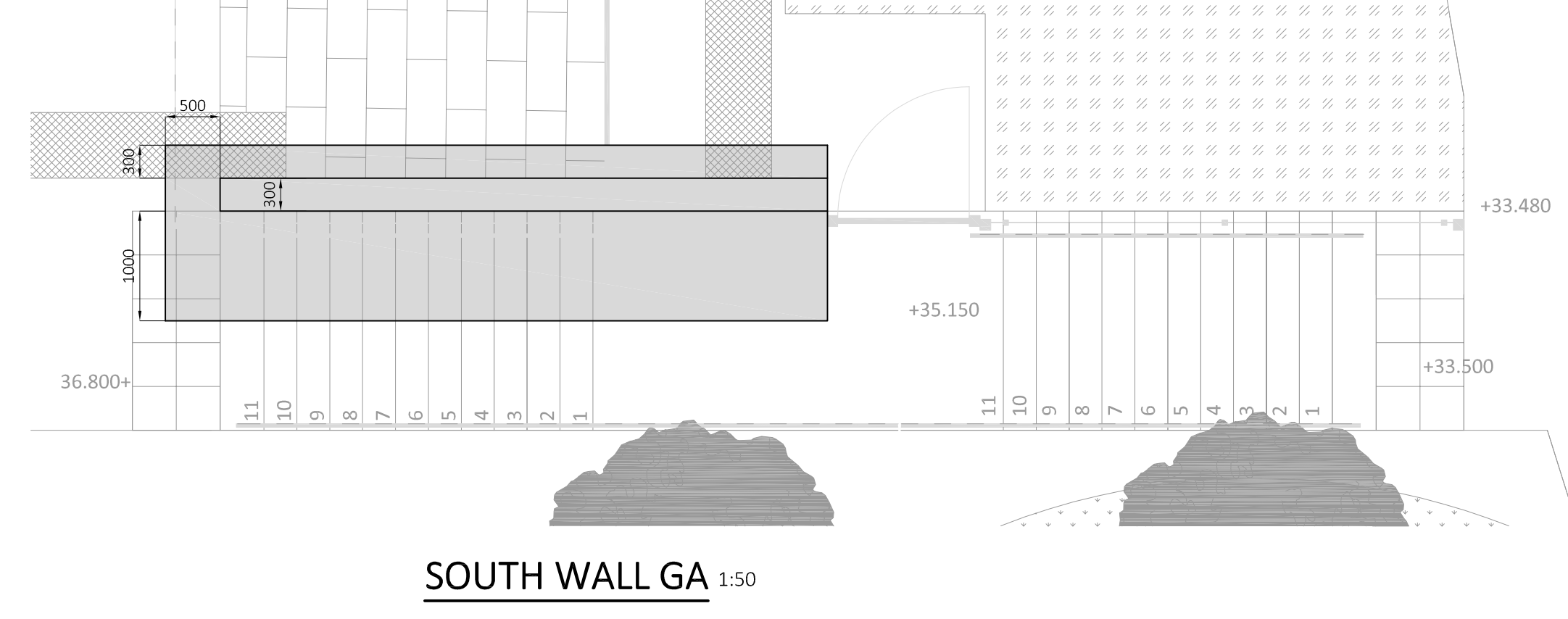
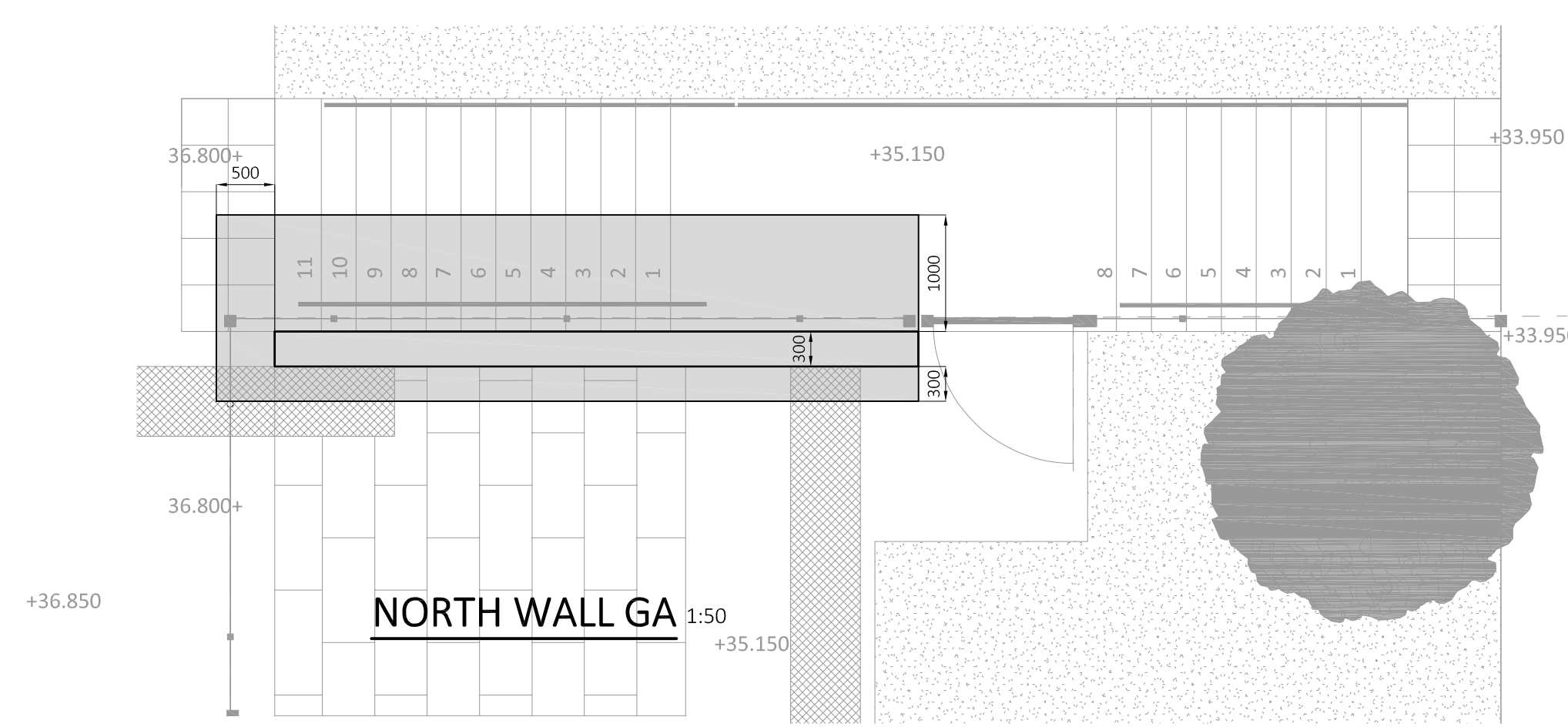
PROJECT
North Star Academy Coombe
Dingle-Bristol

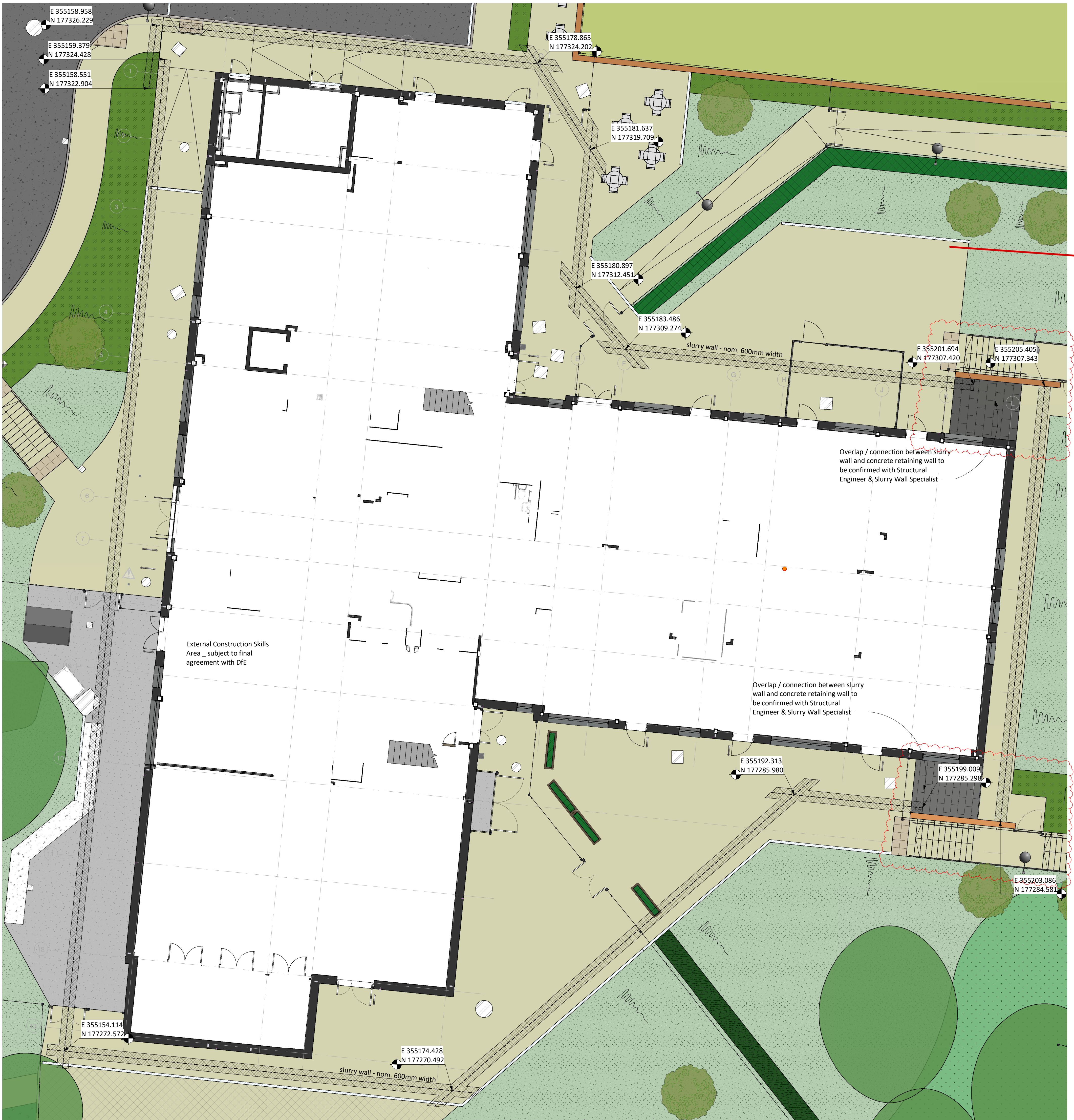
TITLE
External Retaining Wall
RC Details - Sections & Plans

HYDROCK PROJECT NO. C-23941	SCALE @ A1 1:50
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STATUS DESCRIPTION CONTRACTUAL (FULL APPROVAL)	STATUS A5
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DRAWING NO. FS0779-HYD-XX-ZZ-DR-S-2005	REVISION C02
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9400_Slurry Wall Layout
1 : 100

NB :
NE readings are based on centre of slurry wall.

CDM 2015 Risk Summary Table	
Refer to STL designers CDM 2015 - Hazard Awareness & Risk Identification (HARI) Checklist: FS0779-STL-XX-XX-HS-A-0001 for a full list of risks. Risks listed below apply to this plan only	
Refer also to the ISG rolling risk register: North Star Academy rolling risk register	
Ref	Risk Description
A01	Steep banking slope to site
A02	Vehicles turning adjacent to walkway.
A08	Risk of students climbing fencing
A22	Risk of students climbing handrails or falling down stairwell in double height spaces.

STATUS	REV	DATE	DESCRIPTION
A5	C03	24/01/24	Construction Issue
S4	P08	03/11/23	General update to reflect / capture comments and design team co-ordination
S2	P05	17/10/23	Issued for Information
S2	P03	17/08/23	Issued for Information

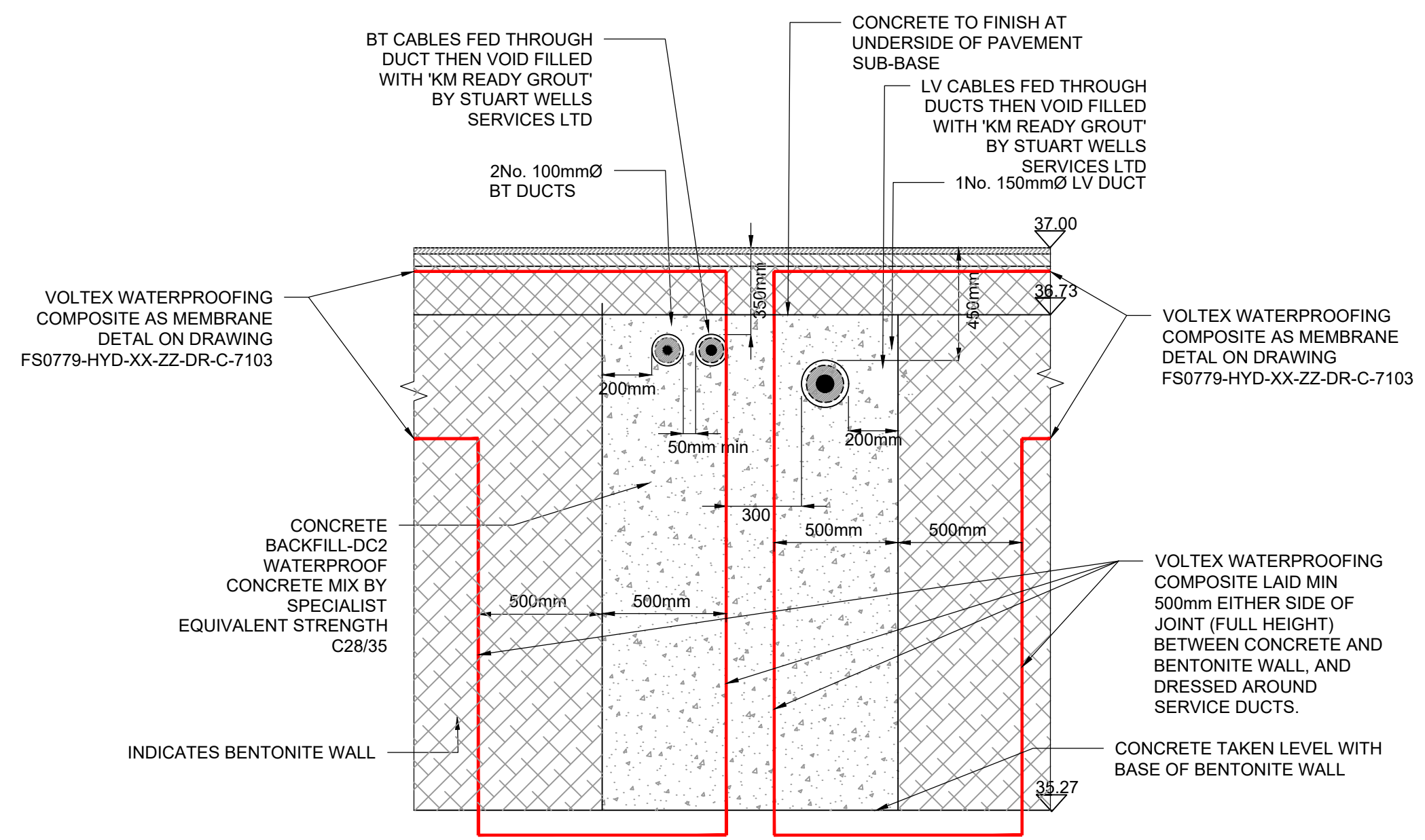
CLIENT: _____ REVISOR: LC
 CHECKED BY: GMCK
 ORIGINATOR NO: 155521

CONSULTANT
STRIDE TREGLOWN
 www.stride-treglow.com © Stride Treglow Limited 2020

PROJECT
 North Star Academy
 Hallen Drive, Sea Mills, Bristol, BS9 2NT

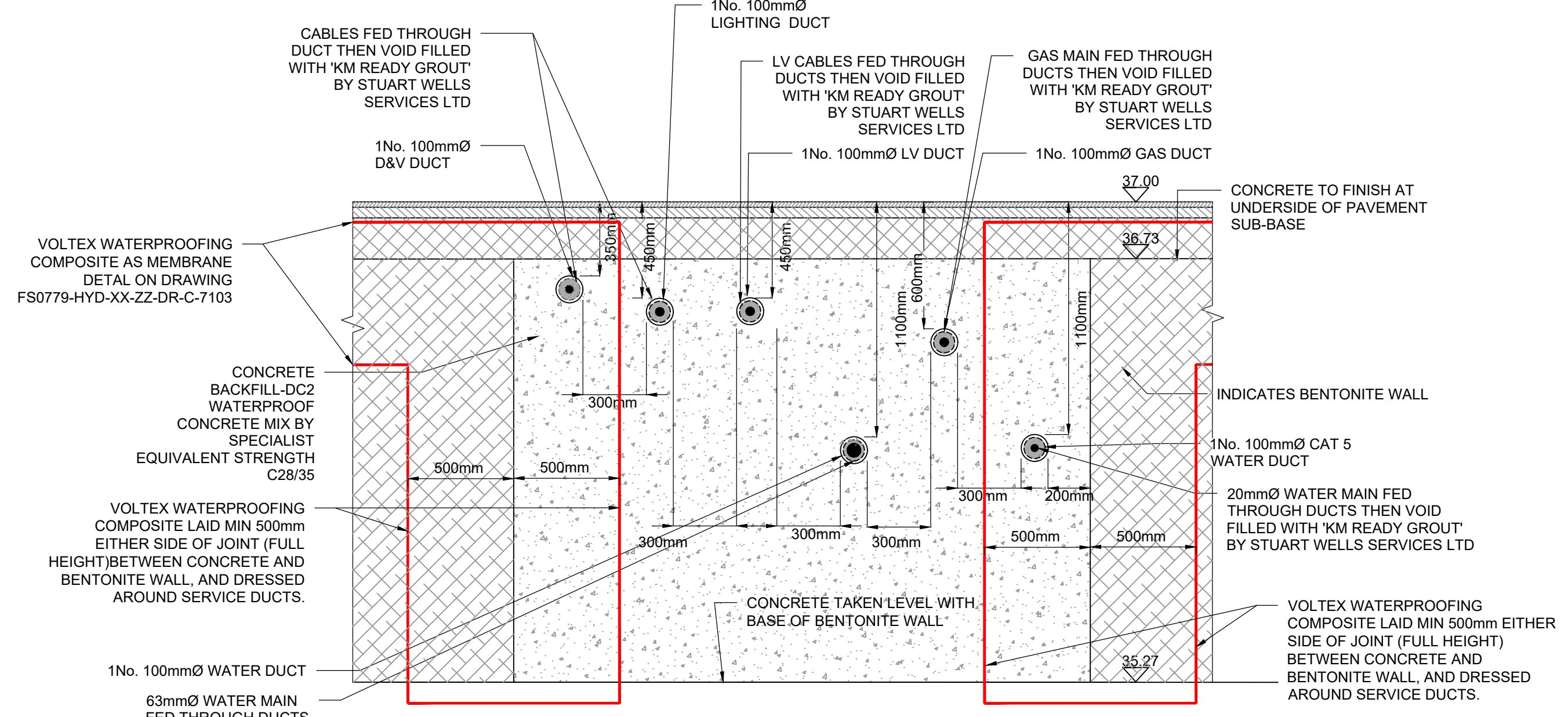
DRAWING TITLE
 External Slurry Wall Layout

STATUS CODE: A5 : Authorized and accepted SCALE: 1 : 100@A1
 DRAWING USAGE: Construction
 PROJECT - ORIGINATOR - VOLUME - LEVEL - TYPE - ROLE - NUMBER: FS0779-STL-XX-ZZ-DR-L-9400 STATUS_REVISION: A5_C03



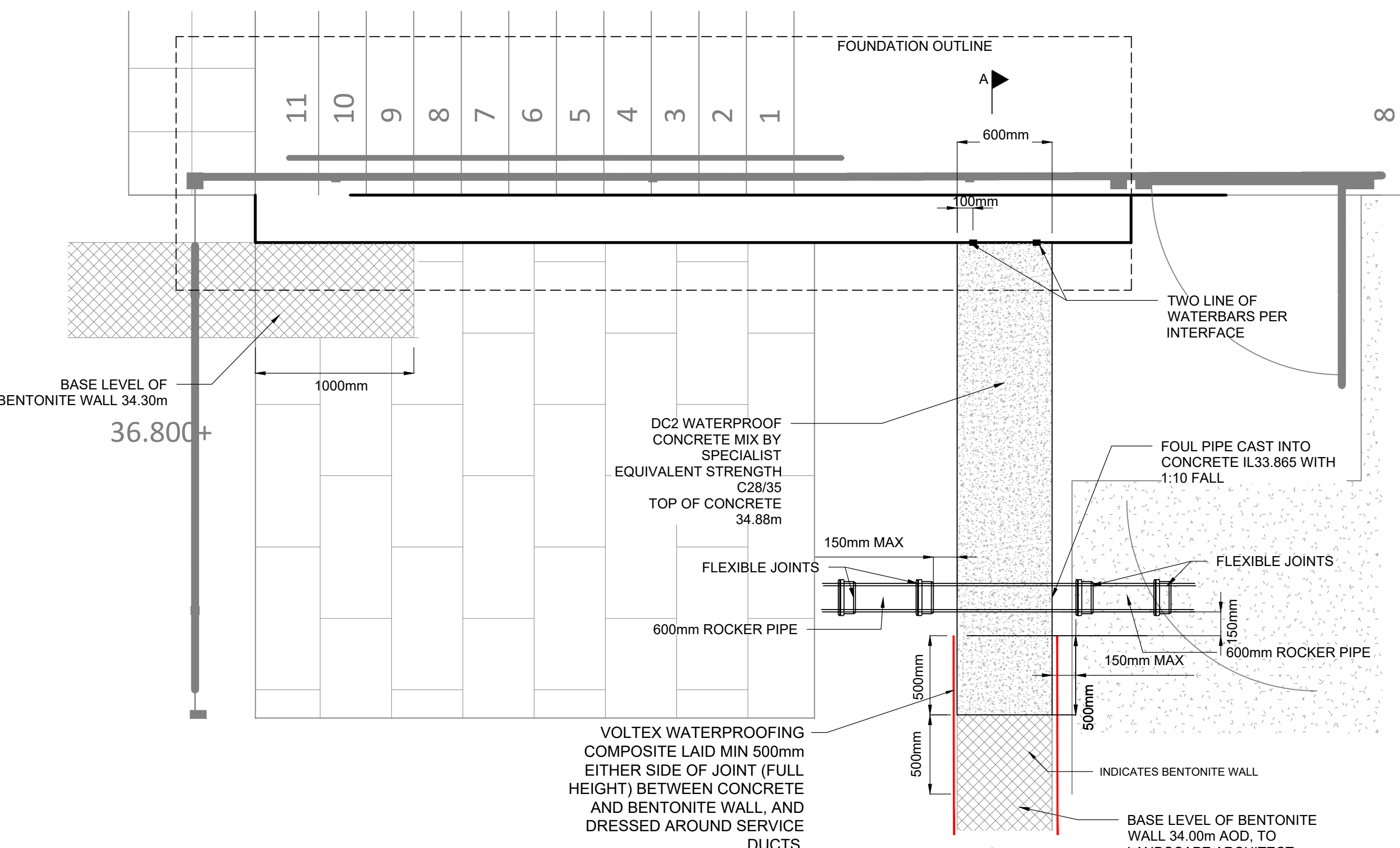
A-WEST: SERVICE PENETRATION THROUGH BENTONITE WALL

SCALE 1:20
(M&E TO CONFIRM GROUT USED FOR FILLING VOIDS IN DUCTS)



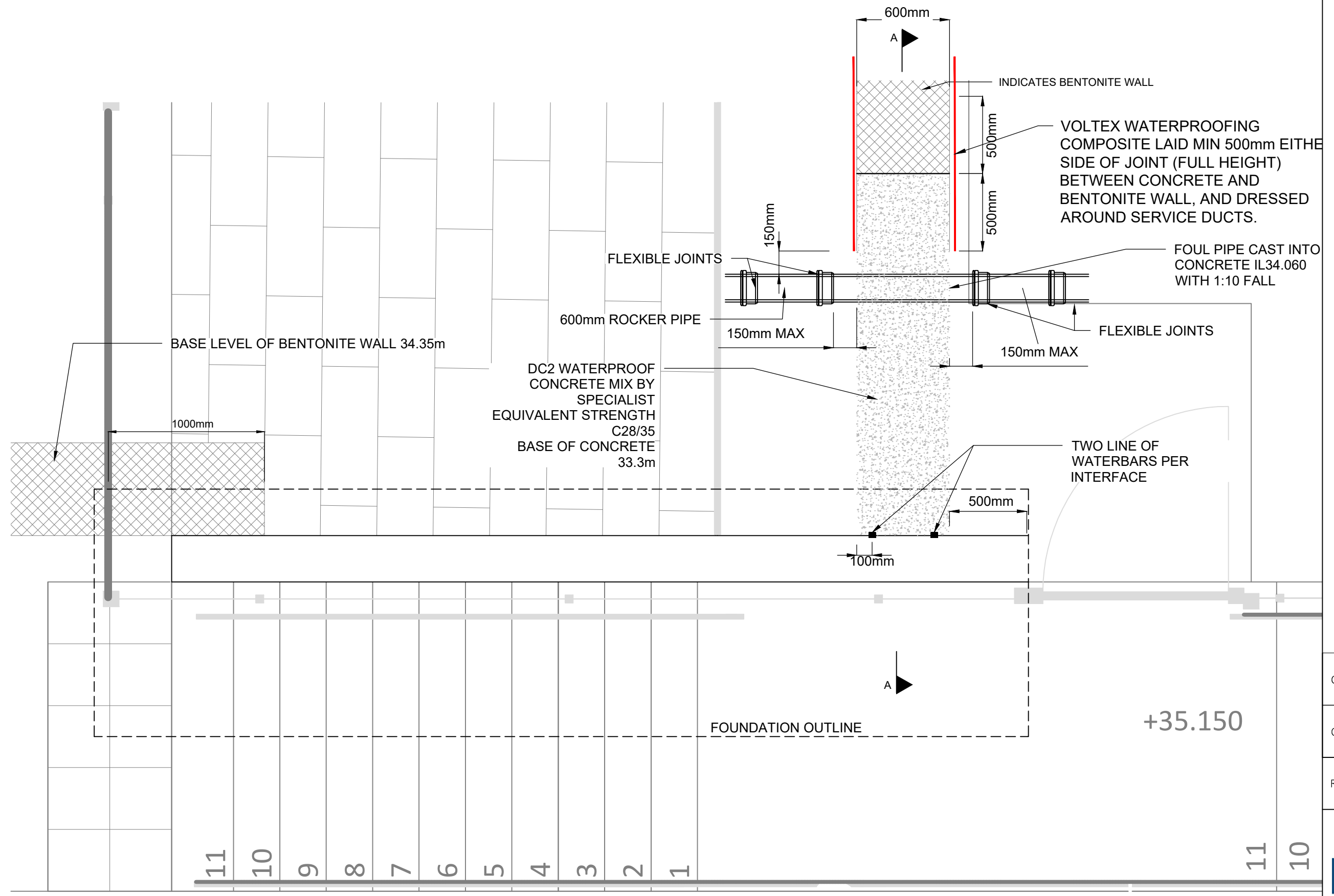
B-NORTH: SERVICE PENETRATION THROUGH BENTONITE WALL

SCALE 1:20
(M&E TO CONFIRM GROUT USED FOR FILLING VOIDS IN DUCTS)



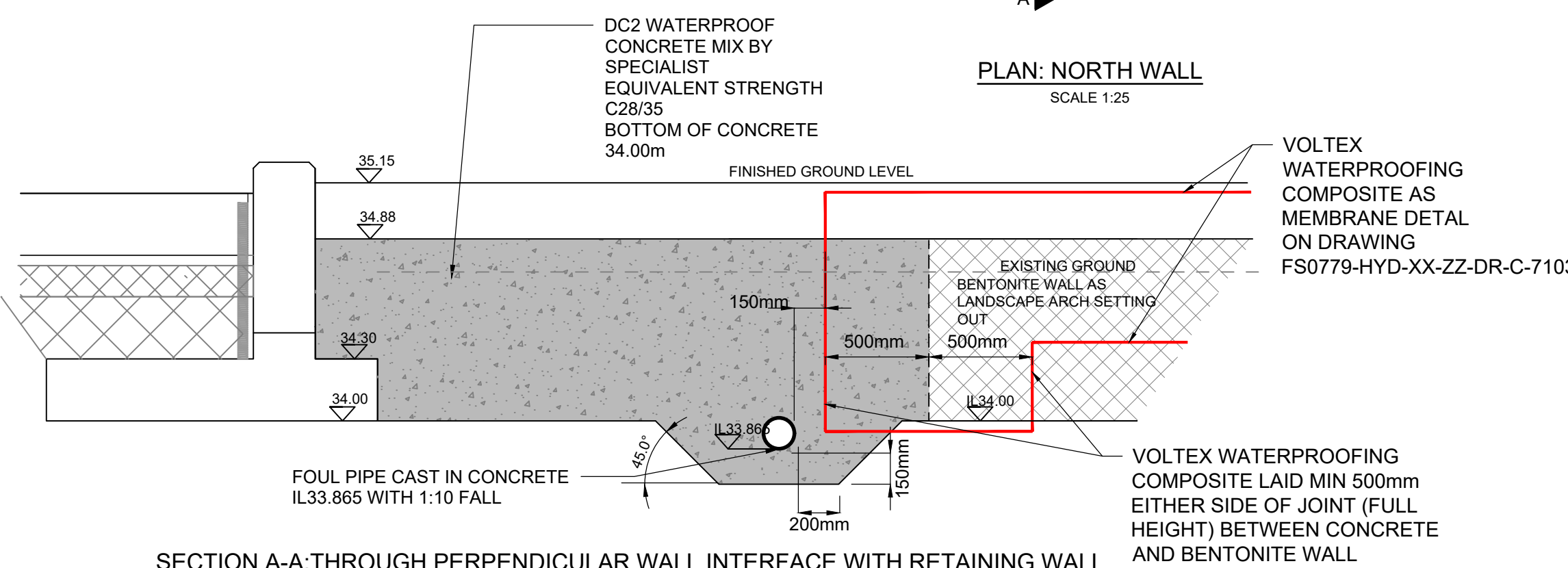
PLAN: NORTH WALL

SCALE 1:25



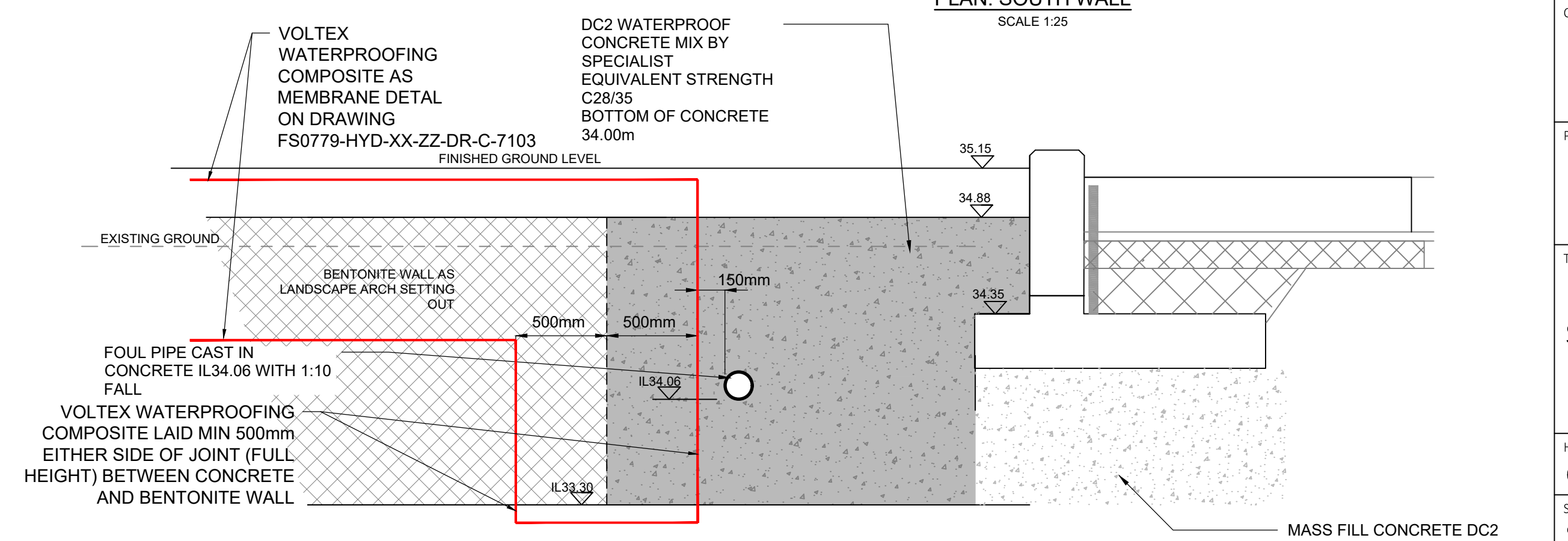
PLAN: SOUTH WALL

SCALE 1:25



SECTION A-A: THROUGH PERPENDICULAR WALL INTERFACE WITH RETAINING WALL

SCALE 1:25



SECTION A-A: THROUGH PERPENDICULAR WALL INTERFACE WITH RETAINING WALL

SCALE 1:25

NOTES

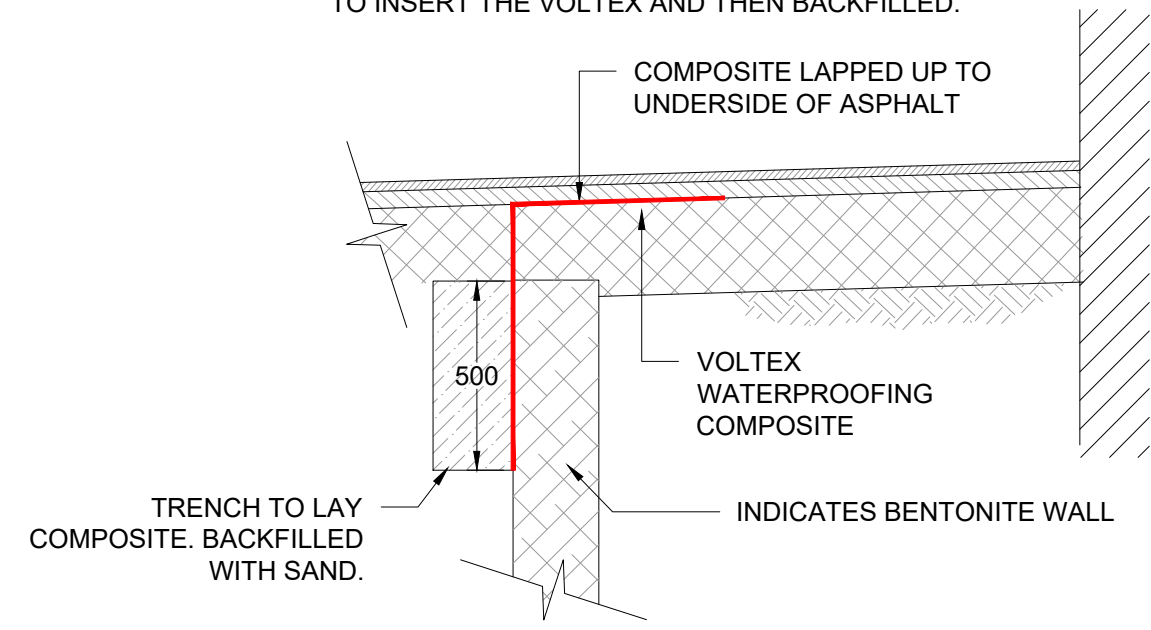
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CO2	SERVICE PENETRATION DETAIL AMENDED					
	C.HOPKINSON	05.03.24	J.GAGE	06.03.24	J.MAGEE	06.03.24
CO1	ISSUED FOR CONSTRUCTION:					
	J.GAGE	01.03.24	J.GAGE	01.03.24	J.MAGEE	01.03.24
REV	REVISION NOTES/COMMENTS					
	DRAWN BY	DATE	CHECKED BY	DATE	APPROVED BY	DATE

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CLIENT	ISG	
PROJECT	NORTH STAR ACADEMY	
TITLE	DRAINAGE DETAILS SHEET 5	
HYDROCK PROJECT NO.	C-23941	SCALE @ A1 AS SHOWN
STATUS DESCRIPTION	SUITABLE FOR CONSTRUCTION	STATUS A5
DRAWING NO. (PROJECT CODE-ORIGINATOR ZONE-LEVEL-TYPE-ROLE-NUMBER)	FS0779-HYD-XX-ZZ-DR-C-7104	REVISION CO2

VOLTEX SHOULD BE LAID AFTER THE CONTAINMENT WALL HAS CURED. TRENCH TO BE DUG TO THE REQUIRED DEPTH TO INSERT THE VOLTEX AND THEN BACKFILLED.



MEMBRANE DETAIL: LAPPED OVER BENTONITE WALL

SCALE 1:20

KEY PLAN

NOTES

1. All dimensions are to be checked on site before the commencement of works. Any discrepancies are to be reported to the Architect & Engineer for verification. Figured dimensions only are to be taken from this drawing.
2. The DWG file is issued for the purposes of coordination only and do not represent formal drawing issue and are not to be reprinted in any form. Formal issue of drawings is via DWF, Adobe PDF files and/or hard copies and their associated information issue sheets.
3. Note that all care has been taken with the export of DWG files and their content, but we recommend that you make due dimensional checks before using any DWG file information. Any errors found are to be reported to Hydrock immediately.
4. CBR values in accordance with SI report. contractor to inform engineer of any soft spots during construction.
5. In the event of any contradiction between this drawing and the specification, then the contractor shall seek clarification from the engineer before proceeding.
6. All in-situ concrete and precast concrete components to be manufactured using sulphate resisting portland cement (srpc) to BS 4027, if required, subject to soil conditions.
7. Refer to landscape architects drawings for extent of external surfaces and kerbing.
8. Drainage trenches within traffic areas and footways or in areas to be adopted shall be backfilled using granular type 1 material up to the road formation level.
9. Old drainage or service trenches to be excavated are to remove soft or degraded material and backfilled with specified granular sub-base material.
10. Subgrade variation: if material appears to vary from anticipated conditions, or if there are extensive soft spots, test subgrade CBR to BS 1377-4 OR BS 1377-9.
11. Soft or damaged areas to be excavated and replaced with sub-base material, compacted in layers 300 mm (maximum) thick.
12. Final excavation to formation / subformation level to be carried before compaction of subgrade.
13. Excavation or compaction not to be carried out in wet conditions when the subgrade may be damaged or destabilized.
14. Compact thoroughly by roller or other suitable means, adequate to resist subsidence or deformation of the subgrade during construction and of the completed roads / pavings.
15. Particular care to be taken when compacting fully at intrusions, perimeters and where local excavation or backfilling has taken place.
16. Subgrade improvement layer (capping) to Highways Agency 'Specification For Highway Works', Table 6/1, Placed and compacted to Highways Agency 'Specification For Highway Works', Table 6/1, Clauses 6/2 and 6/3.3, 6/3.8, 6/3.9, 6/3.10 and 6/3.13.
17. Depth of frost susceptible material below final surface of paving to be (minimum) 450mm.
18. Do not place fill on frozen surfaces. remove material affected by frost. Replace and re-compact if not damaged after thawing.
19. Subgrades and sub-base should be protected to prevent degradation by construction traffic, construction operations and inclement weather.
20. Type 1 unbound mixture for sub-base to Highways Agency 'Specification For Highway Works', Clause 8/01 and 8/03.
21. Type 1 to be spread and levelled in 150 mm maximum layers, each layer thoroughly compacted.
22. At drainage fittings, inspection covers, perimeters and where local excavation and backfilling has taken place particular care should be taken to ensure material is fully compacted.

CO1	MEMBRANE DETAIL ADDED				
	C.HOPKINSON	05/03/24	J.GAGE	06/03/24	J.MAGEE

REV	REVISION NOTES/COMMENTS				
	DRAWN BY	DATE	CHECKED BY	DATE	APPROVED BY

CLIENT
ISG

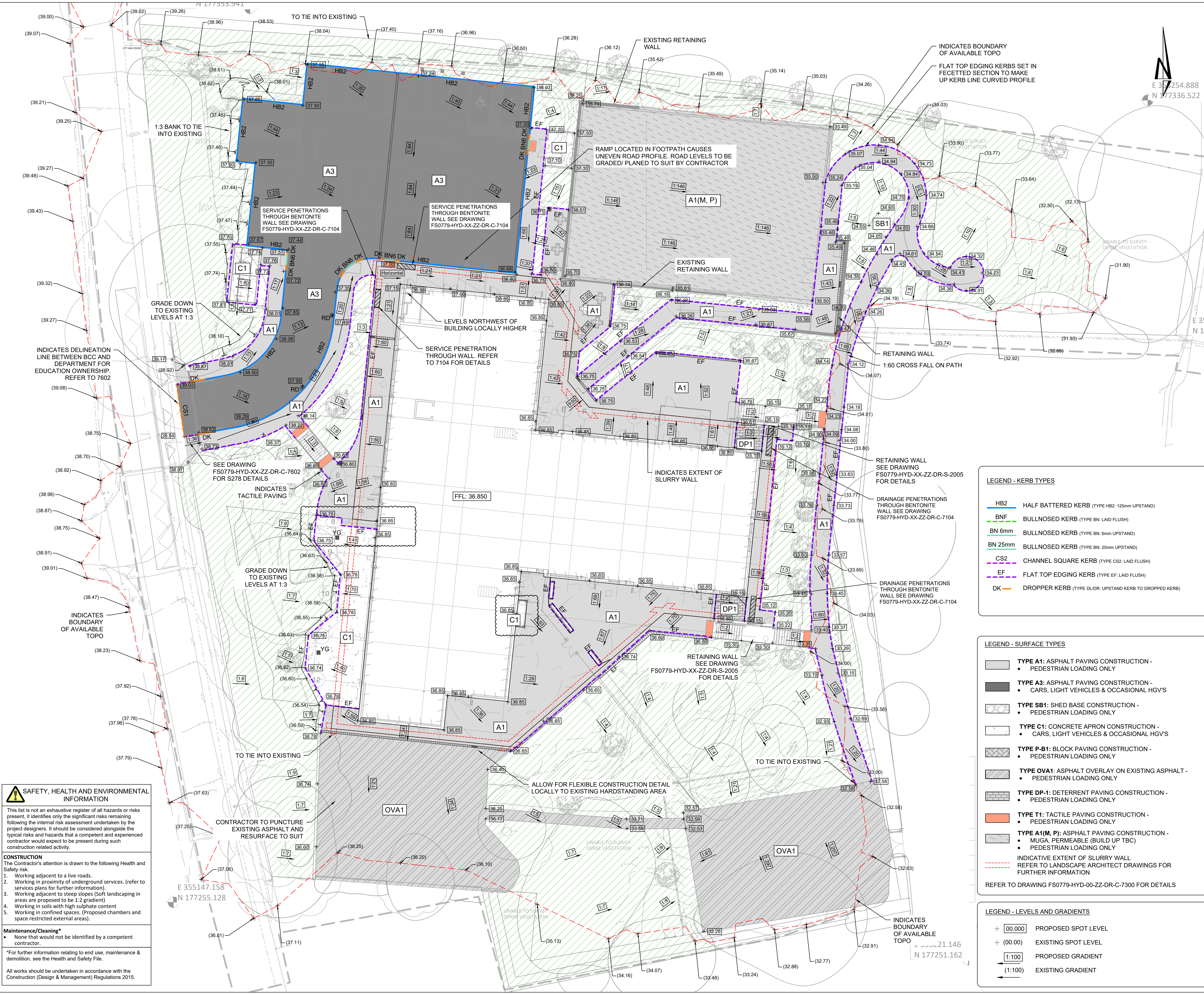
PROJECT
NORTH STAR ACADEMY

TITLE
EXTERNAL DETAILS
SHEET 2

HYDROCK PROJECT NO. C-23941	SCALE @ A1 AS SHOWN
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STATUS DESCRIPTION SUITABLE FOR CONSTRUCTION	STATUS A5
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DRAWING NO. (PROJECT CODE-ORIGINATOR-ZONE-LEVEL-TYPE-ROLE-NUMBER) FS0779-HYD-XX-ZZ-DR-C-7301	REVISION C01
-------------------------------------------------------------------------------------------------	-----------------



KEY PLAN
 E 377254.888
 N 177336.522

- NOTES
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 - Note that all care has been taken with the export of DWG files and their content, but we recommend that you make due dimensional checks before using any DWG file information. Any errors found are to be reported to Hydrock immediately.
 - All levels are shown in metres above Ordnance Datum (m AOD).
 - In the event of any contradiction between this drawing and the specification, then the contractor shall seek clarification from the engineer before proceeding.
 - Refer to landscape architects drawings for extent of external surfaces and kerbing.
 - The landscape architect / architect is responsible for providing setting out of the proposed site layout.
 - The works on site affect statutory undertakers apparatus, where the contractor is required to verify the location and depth of all such apparatus prior to commencement of work and to take any precautions necessary when working in the vicinity of apparatus.

NOTE A
 Proposed spot levels have been determined from onsite boundary tie in levels provided by Granville dated Oct 2022. The contractor is responsible for the coordination of the on-site tie in levels and to advise Hydrock of any variations/discrepancies.

NOTE B
 Prior to commencement of remediation/overlay works the contractor is to undertake a full service/utilities scan to establish details of existing utilities in the vicinity of the works. The contractor is responsible for the co-ordination/alterations of such utilities with the proposed works.

LEGEND - KERB TYPES

	HB2	HALF BATTERED KERB (TYPE HB2: 125mm UPSTAND)
	BNF	BULLNOSED KERB (TYPE BN: LAID FLUSH)
	BN 6mm	BULLNOSED KERB (TYPE BN: 6mm UPSTAND)
	BN 25mm	BULLNOSED KERB (TYPE BN: 25mm UPSTAND)
	CS2	CHANNEL SQUARE KERB (TYPE CS2: LAID FLUSH)
	EF	FLAT TOP EDGING KERB (TYPE EF: LAID FLUSH)
	DK	DROPPER KERB (TYPE DLDR: UPSTAND KERB TO DROPPED KERB)

LEGEND - SURFACE TYPES

	TYPE A1: ASPHALT PAVING CONSTRUCTION - • PEDESTRIAN LOADING ONLY
	TYPE A3: ASPHALT PAVING CONSTRUCTION - • CARS, LIGHT VEHICLES & OCCASIONAL HGVS
	TYPE SB1: SHED BASE CONSTRUCTION - • PEDESTRIAN LOADING ONLY
	TYPE C1: CONCRETE APRON CONSTRUCTION - • CARS, LIGHT VEHICLES & OCCASIONAL HGVS
	TYPE P-B1: BLOCK PAVING CONSTRUCTION - • PEDESTRIAN LOADING ONLY
	TYPE OVA1: ASPHALT OVERLAY ON EXISTING ASPHALT - • PEDESTRIAN LOADING ONLY
	TYPE DP-1: DETERRENT PAVING CONSTRUCTION - • PEDESTRIAN LOADING ONLY
	TYPE T1: TACTILE PAVING CONSTRUCTION - • PEDESTRIAN LOADING ONLY
	TYPE A1(M, P): ASPHALT PAVING CONSTRUCTION - • MUGA, PERMEABLE (BUILD UP TBC) • PEDESTRIAN LOADING ONLY
	INDICATIVE EXTENT OF SLURRY WALL
	REFER TO LANDSCAPE ARCHITECT DRAWINGS FOR FURTHER INFORMATION

REFER TO DRAWING FS0779-HYD-00-ZZ-DR-C-7300 FOR DETAILS

LEGEND - LEVELS AND GRADIENTS

	+ 00.00	PROPOSED SPOT LEVEL
	+ (00.00)	EXISTING SPOT LEVEL
	1:100	PROPOSED GRADIENT
	(1:100)	EXISTING GRADIENT

SAFETY, HEALTH AND ENVIRONMENTAL INFORMATION

This list is not an exhaustive register of all hazards or risks present. It identifies only the significant risks remaining following the internal risk assessment undertaken by the project designers. It should be considered alongside the typical risks and hazards that a competent and experienced contractor would expect to be present during such construction related activity.

CONSTRUCTION
 The Contractor's attention is drawn to the following Health and Safety risk.

- Working adjacent to a live roads.
- Working in proximity of underground services. (refer to services plans for further information).
- Working adjacent to steep slopes (Soft landscaping in areas are proposed to be 1:2 gradient)
- Working in soils with high sulphate content
- Working in confined spaces. (Proposed chambers and space restricted external areas).

Maintenance/Cleaning*
 • None that would not be identified by a competent contractor.

*For further information relating to end use, maintenance & demolition, see the Health and Safety File.

All works should be undertaken in accordance with the Construction (Design & Management) Regulations 2015.

C04	GENERAL AMENDMENTS	C.HOPKINSON	05/03/24	J.GAGEE	06/03/24	J.MAGEE	06/03/24
C03	UPDATED TO SUIT NEW LAYOUT, ENTRANCE FOOTPATH AMENDED.	J.GAGEE	01/03/24	J.MAGEE	01/03/24	J.MAGEE	01/03/24
C02	CONSTRUCTION ISSUE	J.SHIMMIN	12/01/23	D.WEBB	12/01/23	J.MAGEE	12/01/23
C01	TIE IN AREAS AND AND RETAINING WALLS UPDATED. SEE REVISION CLOUDS FOR CHANGES	J.SHIMMIN	19/10/23	D.WEBB	19/10/23	J.MAGEE	19/10/23
P04	LEVELS UPDATED FOLLOWING LANDSCAPE LAYOUT	J.SHIMMIN	17/08/23	D.WEBB	17/08/23	J.MAGEE	17/08/23
P03	LEVELS UPDATED FOLLOWING LANDSCAPE LAYOUT	J.MAGEE	20/10/22	J.MAGEE	20/10/22	J.MAGEE	20/10/22
P02	VOLUME UPDATED FROM 00 TO XX	J.NEAL-LONG	12/10/22	J.MAGEE	12/10/22	J.MAGEE	12/10/22
P01	SUITABLE FOR CONTRACTORS PROPOSALS	J.MAGEE	07/10/22	J.MAGEE	07/10/22	J.MAGEE	07/10/22
REV	REVISION NOTES/COMMENTS						
	DRAWN BY	DATE	CHECKED BY	DATE	APPROVED BY	DATE	

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CLIENT
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PROJECT
 NORTH STAR ACADEMY

TITLE
 EXTERNAL WORKS

HYDROCK PROJECT NO. C-23941	SCALE @ A1 1:200	STATUS SUITABLE FOR CONSTRUCTION	A5
DRAWING NO. (PROJECT CODE-ORIGINATOR-ZONE-LEVEL-TYPE-ROLE-NUMBER) FS0779-HYD-XX-ZZ-DR-C-7200	REVISION C04		