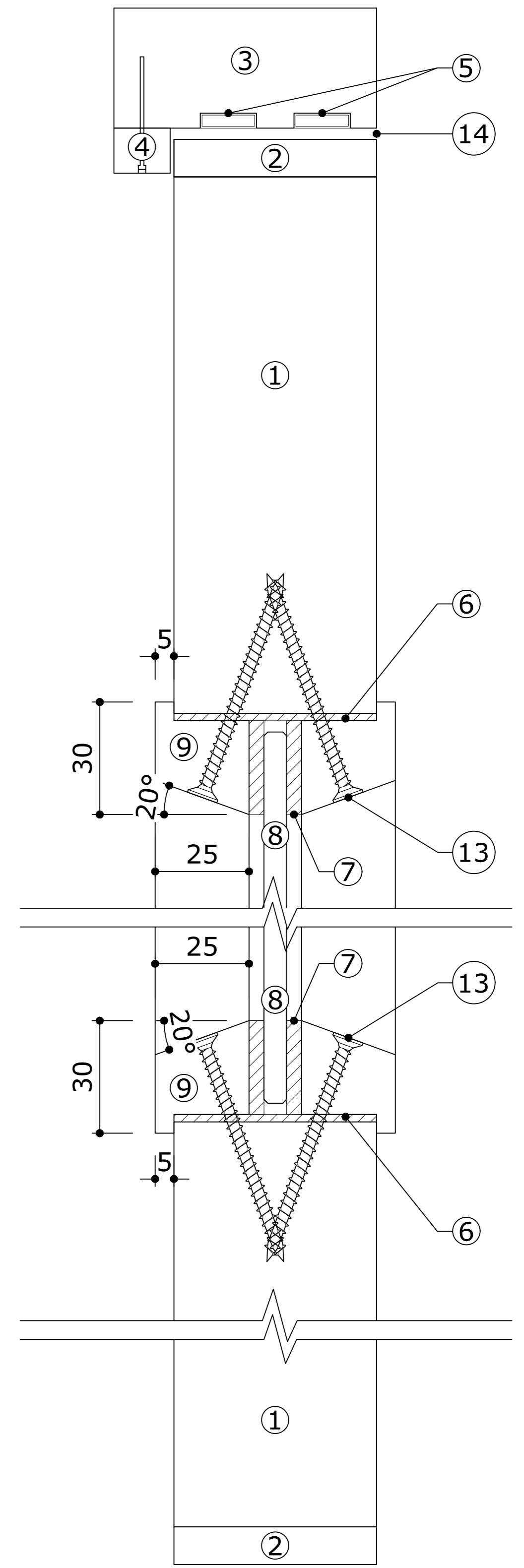
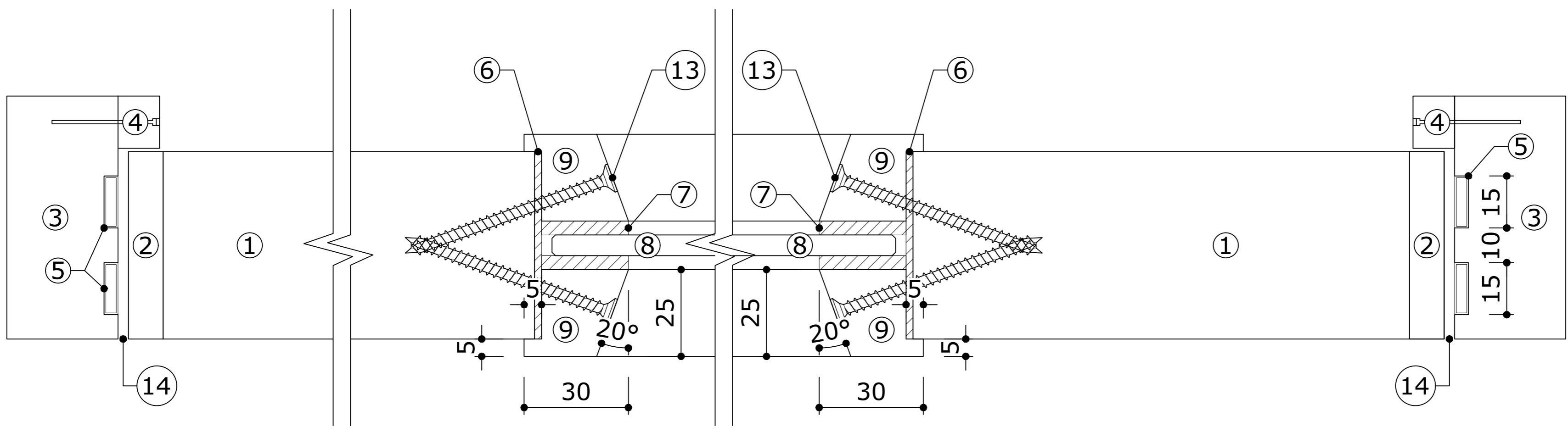


1 Elevation
Scale: 1:5 @ A1



2 Typical Section Through
Scale: 1:5 @ A1



3 Typical Sectional Plan
Scale: 1:5 @ A1

INFORMATION

T. MANNERS & SONS LTD
SPECIALIST JOINERY DIVISION

Peel House,
Dovecote Hill,
South Church Ind. Est.,
Bishop Auckland,
Co. Durham,
DL14 6XW
Tel: 01388 774 030 Fax: 01388 774 044
Email: building@tmanners.co.uk

Client
Standard Fire Door Details

Project
**Typical Doorset Details to
FD60 with Vision Panel**

Drawing Title
Elevation, Plan & Section

Date: 12-04-21
Scale: 1:5 & 1:1 @ A1

Clients Dwg No.

Dwg No. JF000_01
Rev. -

1. 54mm FLAMEBREAK DOOR OR DOOR BLANK MANUFACTURED UNDER Q MARK SCHEME.
2. 10mm SAPELE LIPPINGS BONDED WITH PU GLUE.
3. SAPELE FRAME MINIMUM SECTION 70x32mm, MINIMUM DENSITY 640KG/M³.
4. SAPELE DOOR STOPS MINIMUM 12mm THICK.
5. 2no. PYROPLEX 15x4mm RIGID BOX INTUMESCENT SEALS TO BS 476 PT.22, 2no. SET 10mm APART.
6. THERMAGLAZE 60 GLAZING KIT 54x2mm LINER TO APERTURE.
7. THERMAGLAZE 60 GLAZING KIT 25x2mm STRIPS TO GLAZING BEADS.
8. 6mm PYROGUARD, PYROSTEM.
9. SAPELE GLAZING BEADS MINIMUM DENSITY 640KG/M³, 30mm HIGH INCLUDING 5x5mm BOLECTION RETURN & 20° CHAMFER.
10. HINGES TO BS 1935 INTUMESCENT PAPER BEHIND.
11. LOCKS & LATCHES TO BS EN 12209 INTUMESCENT PAPER LINING.
12. SELF CLOSING DEVICES TO BS EN 1154.
13. SCREWS TO BE 60mm no.7 STEEL SCREWS INSERTED AT 35-40° TO THE VERTICAL.
14. CLEARANCE GAPS TO 2-4mm.
15. SCREWS TO BE 50mm MAXIMUM FROM CORNERS & AT 150mm MAXIMUM APART.
16. USE CORRECT COLOUR PLUG INLINE WITH PLUG DATA SHEETS.