



UNLESS OTHERWISE STATED, GENERAL TOLERANCES TO ISO 2768
 TOLERANCE CLASS 'm' FOR MACHINING & 'V' FOR FABRICATION
 --REMOVE ALL BURRS AND SHARP EDGES
 --MACHINED SURFACES 3.2 Ra UOS
 --WELDS ACCEPTABLE TO ISO 5817 - CAT:D UOS

DIMENSION	MACHINED	FABRICATED
UP TO 3	+ 0.1	
OVER 3 UP TO 6	+ 0.1	± 0.5
OVER 6 UP TO 30	± 0.2	± 1.0
OVER 30 UP TO 120	± 0.3	± 1.5
OVER 120 UP TO 400	± 0.5	± 2.5
OVER 400 UP TO 1000	± 0.8	± 4.0
OVER 1000 UP TO 2000	± 1.2	± 6.0
OVER 2000 UP TO 4000	± 2.0	± 8.0
ANGULAR	± 0.15°	± 1.0°

Drawn By: Umar Lodhi	Checked By:	Approved by - Date	Design State WorkInProgress	Date 15/03/2024	Dimensions mm
Title: 8 Carlos Place, London SVCD Quote proposal for customer approval			Material Generic	Scale on A3 0.03	Projection 1st Angle
PennyHydraulics GROUP <small>©2019 This drawing is the property of Penny Hydraulics Limited and must not be copied or amended in part or in whole unless prior, express written permission is obtained from the Company</small>		Station Rd, Clowne, Chesterfield, S43 4AB Tel: +44 (0) 1246 811475 Fax: +44 (0) 1246 810403 mail: sales@pennyhydraulics.com web: www.pennyhydraulics.com	Customer Ref. 71668_SVCD.ipt	PH Job Number 71668	Doc Type
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